

# Optical architectures for see-through wearable displays

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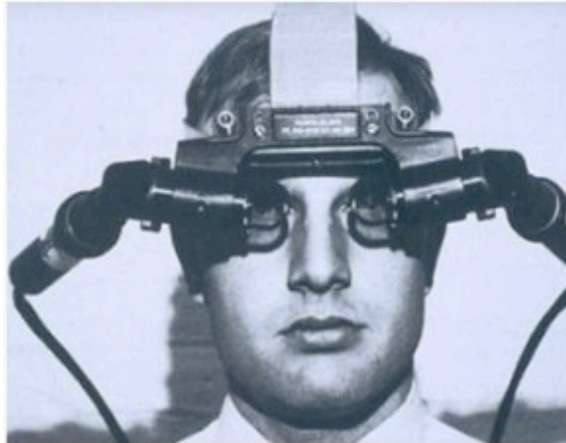
*Bay Area – SID  
April 30<sup>th</sup>, 2014*

# Outline

- 1) The coming of age for wearable displays: a bit of history
- 2) Today's HMD/smart glasses market fragmentation
- 3) Optical architectures for see-through wearable displays
- 4) Microdisplays options for wearable displays
- 5) Wearable optical sensors

# HMDs? Not new!

1968 – The Sword of Damocles



1980 – WearComp 1



1999 – EyeTap Digital Eye Glass

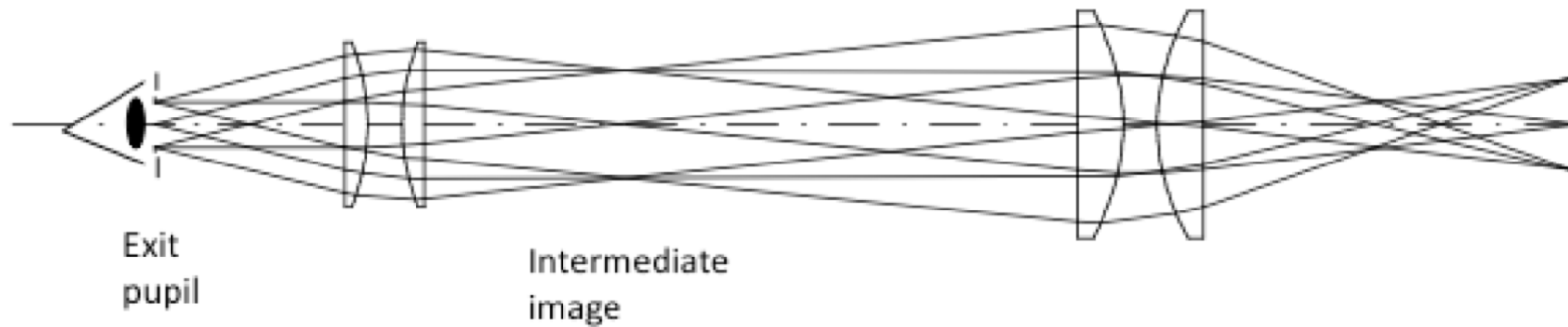


2005 – Vuzix V920

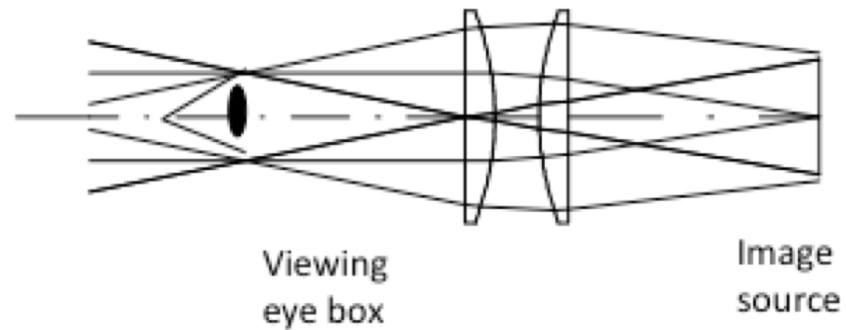
© Dan Farber

There are two main optical architectures for wearable display optics:

1) Pupil forming architecture



2) Non pupil forming architecture (magnifier)





Most of these architectures have been developed since the 70s  
(newer BAE waveguide holographic combiner shown here on jet fighter pilot helmet)

A decade ago, the HMD market was split between low cost gadget occlusion HMDs  
(low resolution video players, no sensors, no connectivity)



A decade ago, the HMD market was split between low cost gadget occlusion HMDs (low resolution video players, no sensors, no connectivity) and high cost see through defense HMDs (high FOV - high resolution, sensors packed)



A decade ago, the HMD market was split between low cost gadget occlusion HMDs (low resolution video players, no sensors, no connectivity) and high cost see through defense HMDs (high FOV - high resolution, sensors packed)



Today, thanks to the development of smart phones and associated chips, sensors and apps, new markets are emerging, targeted towards different market segments.





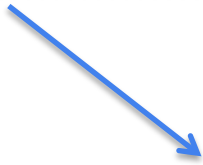
Yesterday's  
HDM  
markets



Yesterday's  
HDM  
markets



The  
"great  
ZOO"



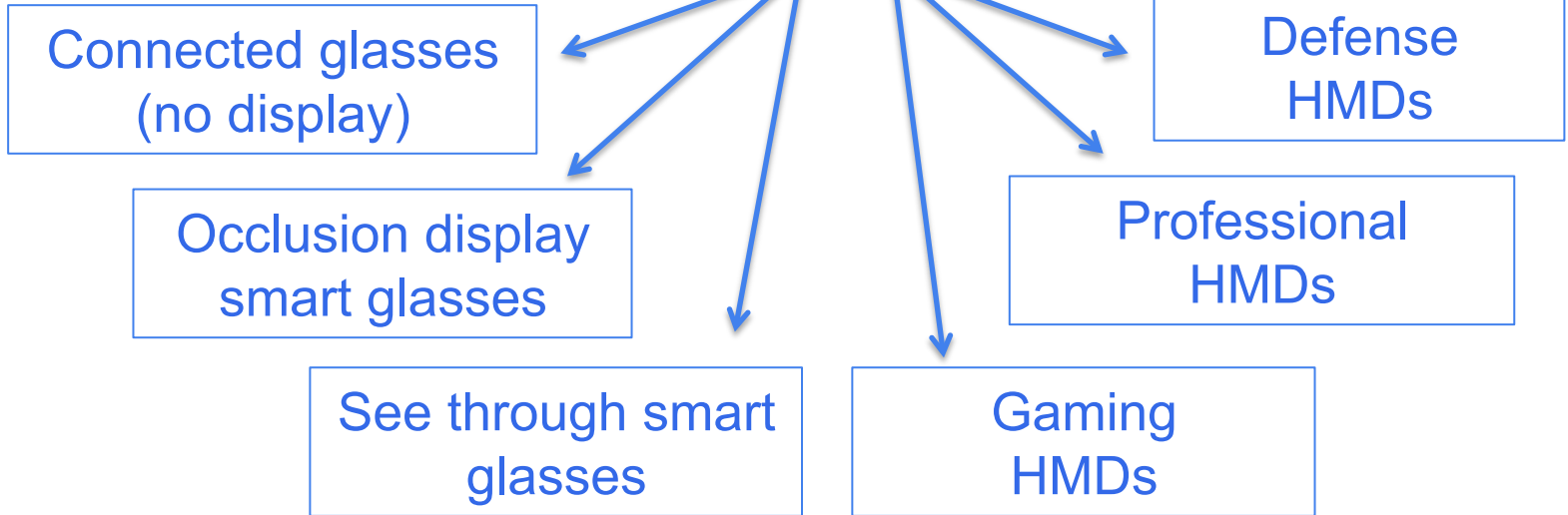
Yesterday's  
HDM  
markets



The  
"great  
ZOO"



Today's segmented  
market landscape

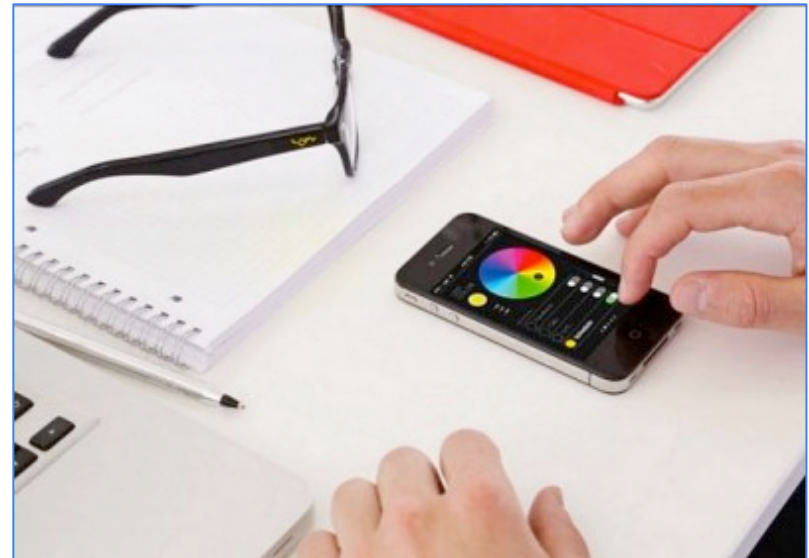




## Requirements for the various HMD market segments

Spec	Smart glasses	Gaming headsets	Industrial HMDs	Defense HMDs
<b>Industrial design</b>	++++	+	-	-
<b>Power consumption</b>	++++	-	+++	-
<b>Costs</b>	+++	++	+	-
<b>Weight/Size</b>	+++ (forgettable)	+	++	+
<b>Eye box</b>	++++ (minor mech. adjustments)	- (dial in)	+++ (minor mech. adjustments)	- (dial in)
<b>Rx glasses integration</b>	+++ (combo / monolithic)	- (dial in)	+++	- (NA)
<b>Full color operation</b>	+ (mono to full color)	++++ (full color)	++ (multi color)	- (mono / multi color)
<b>FOV</b>	- (<=15 deg)	++++ (>90 deg)	++ (>30 deg)	++++ (>100 deg)
<b>Contrast</b>	+ (>= 100:1)	++ (occlusion)	++++ (>500:1)	++++ (>500:1)
<b>Environmental stability</b>	++	-	++++	+++
<b>See through quality</b>	++	- (occlusion display)	+++	+++
<b>Mono/Binocular</b>	Monocular	Binocular 3D	Monocular	Binocular 2D

# Connected glasses (no or minimal display)

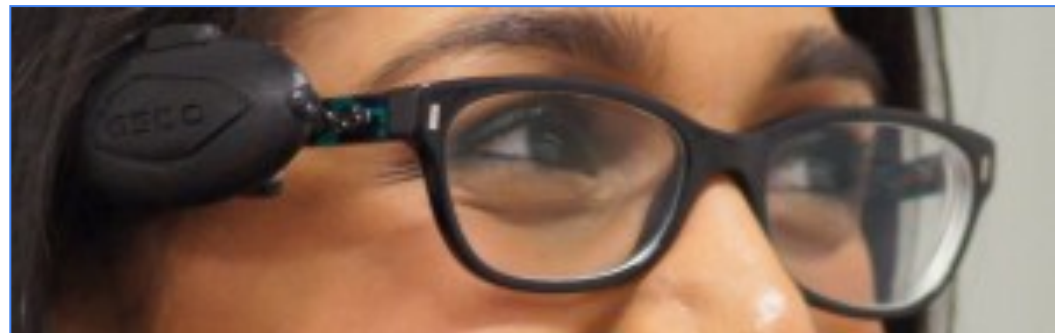


Ion Smart Glasses  
Single LED alert light



Mita Mamma eyewear

Geco eyewear



Fun-Iki eyewear



Weight : 38.5g

Wireless : Bluetooth 4.0 wireless technology

Battery : Built-in rechargeable lithium-ion battery Charging via USB to power adapter

Light : Six Full colour LED light

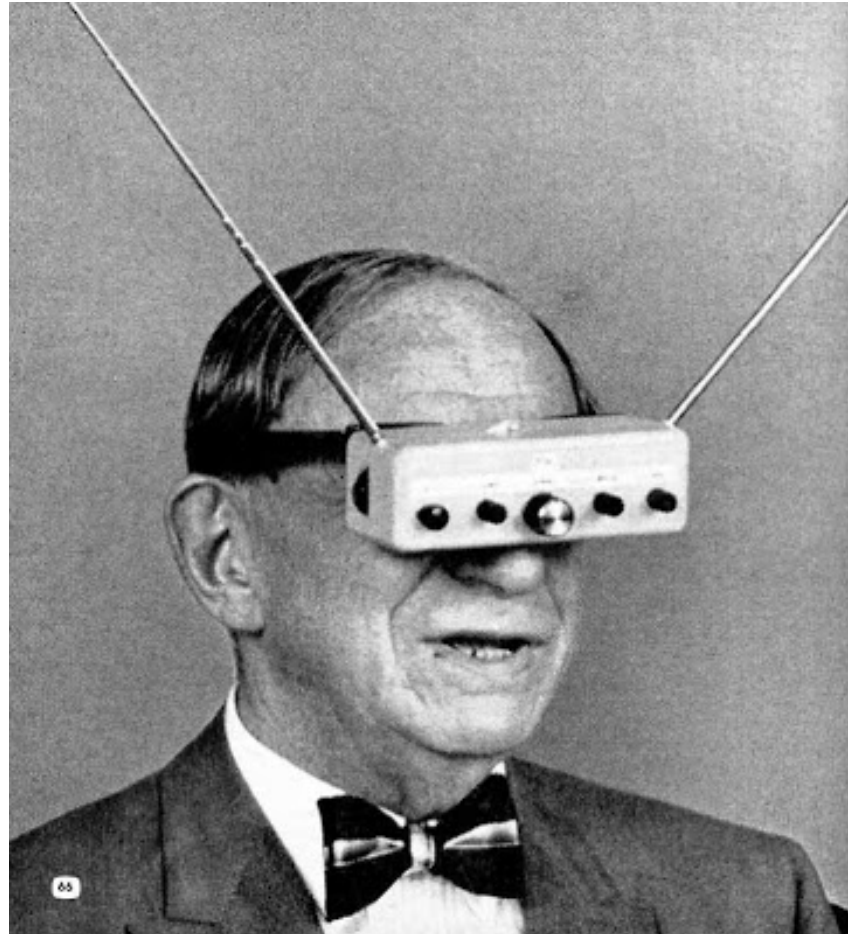
Audio : Built in speaker

Sensors : Accelerometer / Ambient light sensor

Button : One mechanical push button

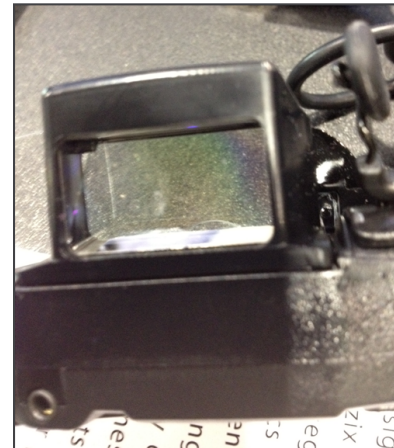


# Occlusion smart glasses



# STAR 1200

Augmented Reality System



Vuzix Corp. Star 1200  
Synthetic see-through via front facing camera



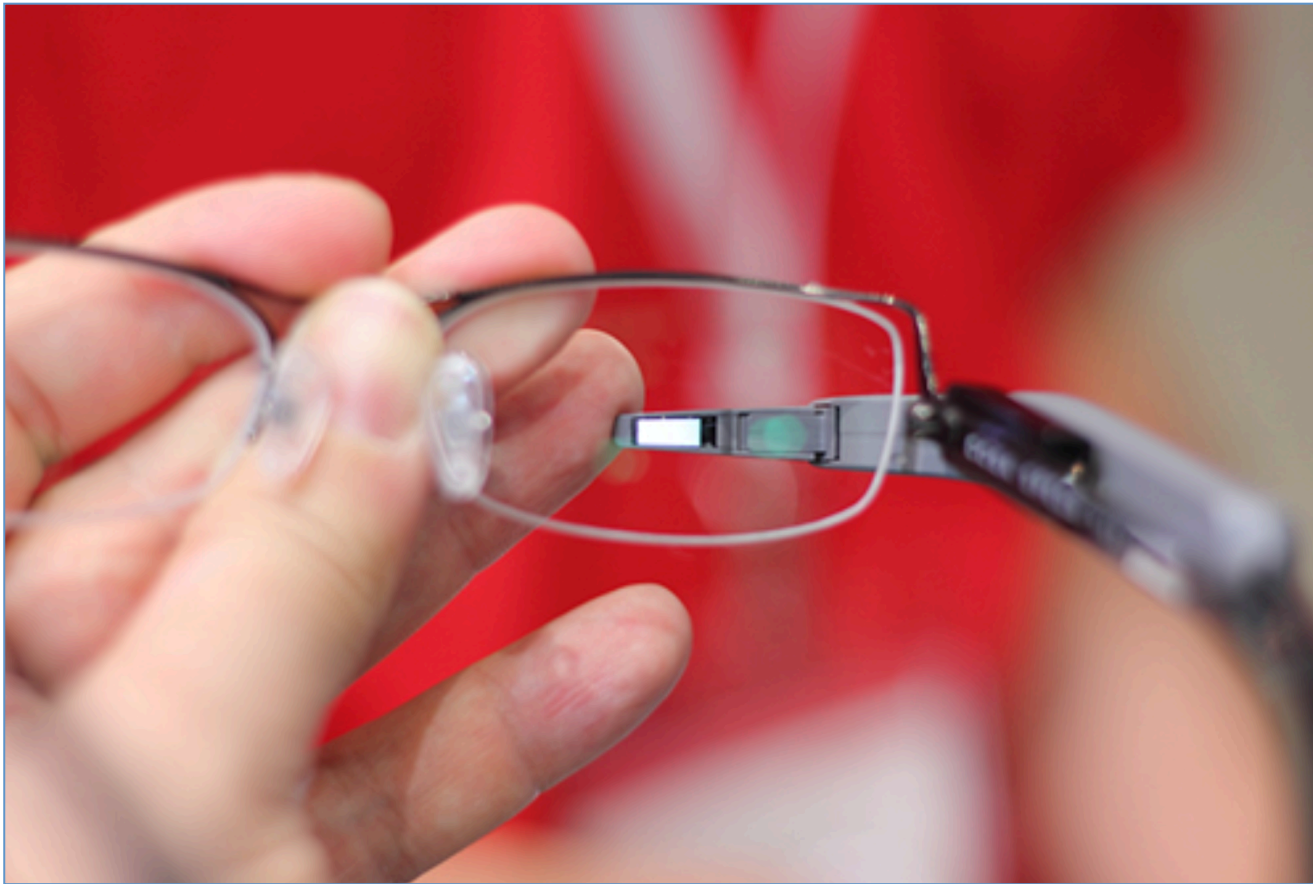
Vuzix Corp. M100

Conventional optical combiner, similar to MyVu Crystal, (non see through)  
Good eye box since lens in front of eye



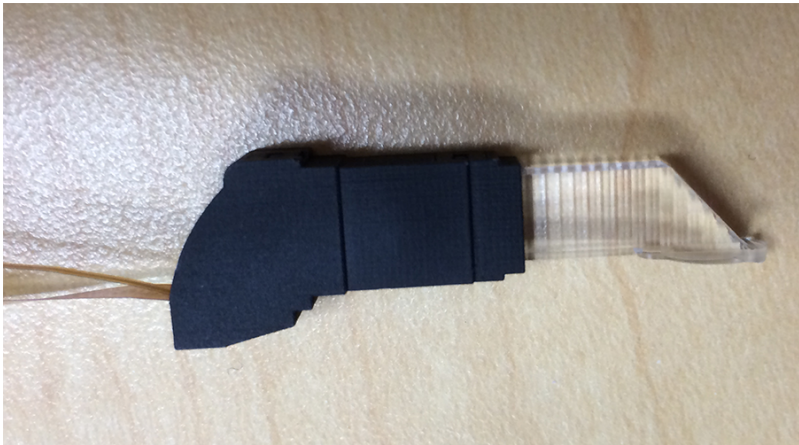
**Kopin Corp.**  
Repositionable occlusion combiners





**Olympus Ltd. Japan**

Tapered opaque light guide with 45 degrees mirror  
(makes it “see through” since taper is smaller than eye pupil diameter <math><4\text{mm}</math>)  
Small eye box but can be relocated up or down since arm is flexible  
(can also be stowed away)



**Kopin Corp.**  
Example of integration of a tapered lightguide in  
prescription glasses



Telepathy One

Connected glasses, with tapered lightguide





**Recon Instruments Corp.**  
Integration of occlusion display in sky goggles and sport shades



DUAL CORE CPU |  
BLUETOOTH |  
WIFI |  
ANT+ |  
GPS |  
WITH ON BOARD GYROSCOPE,  
ACCELEROMETER, MAGNETOMETER,  
ALTIMETER AND THERMOMETER



HIGH RESOLUTION DISPLAY  
WITH A VIRTUAL 14" IMAGE AT 5FT AWAY



# Gaming headsets



## Oculus rift



Although Oculus rift optics are very simple, considerable efforts has been produced in various software algorithms for optical aberrations compensations such as distortion, color spread, etc...

FIG.25

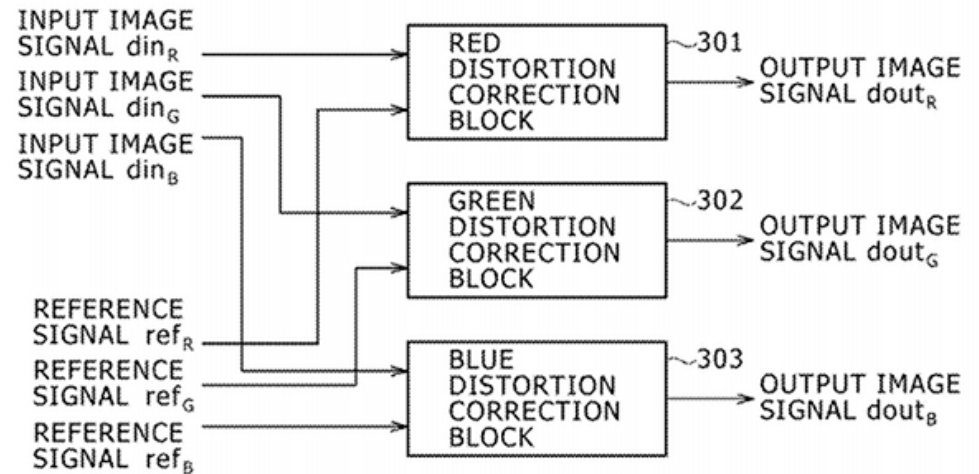
ORIGINAL IMAGE



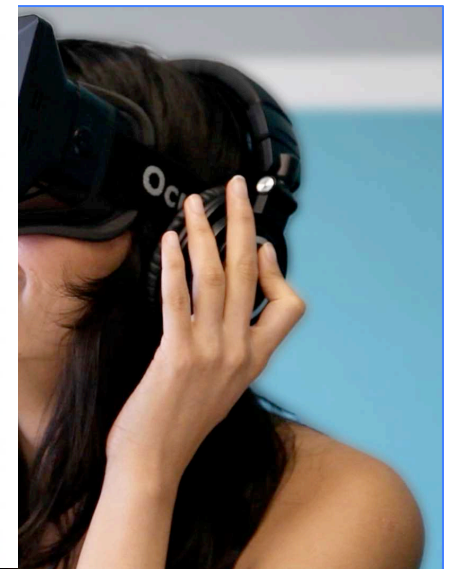
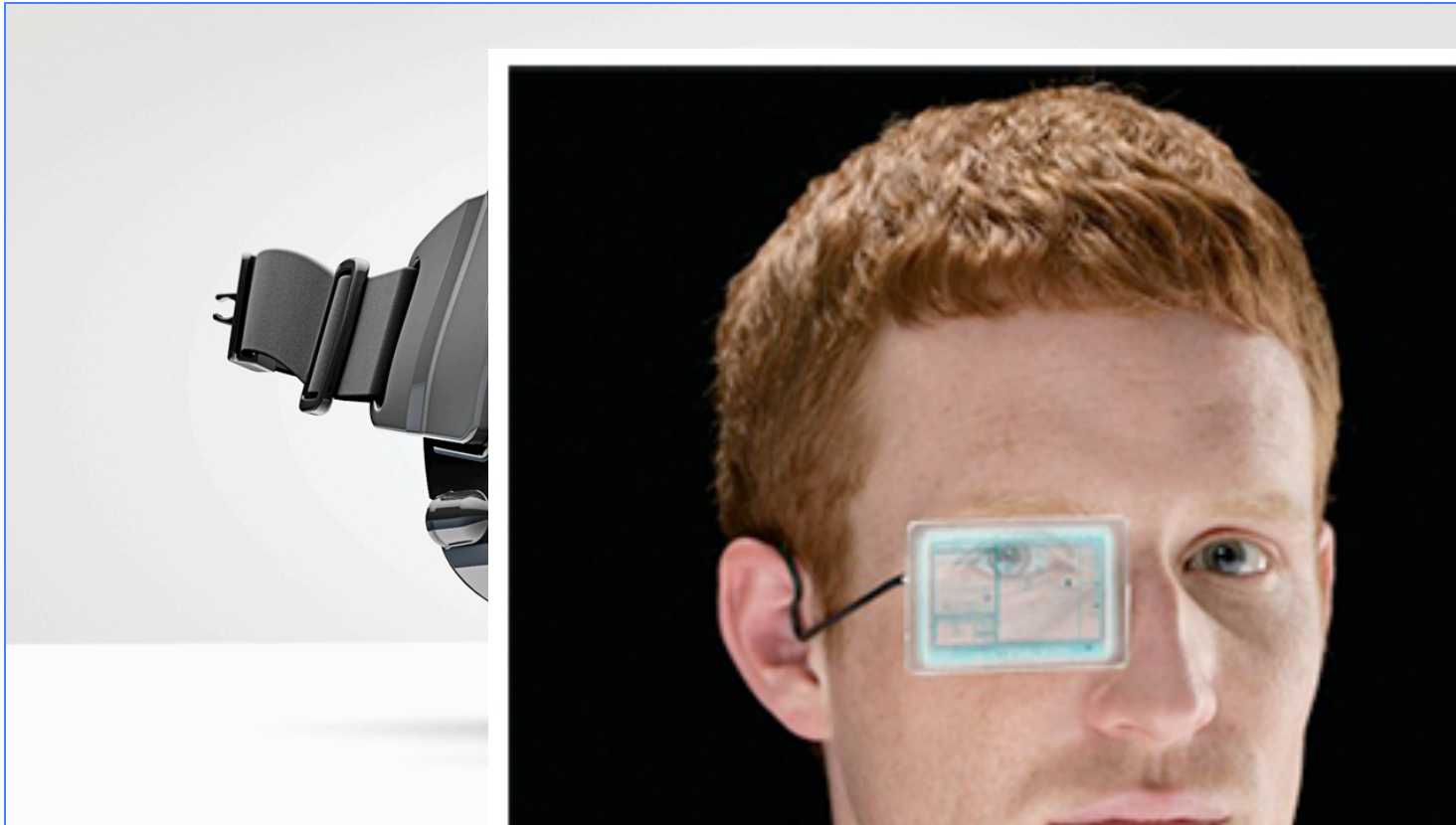
CORRECTED IMAGE (BY CORRECTION INDEPENDENT FOR EACH OF RGB)



IMAGE VIEWED THROUGH EYEPIECE OPTICAL SYSTEM



## What's next?





Interesting concept from Glyph

## Sony's HMZ T2 3D glasses



# See-through smart glasses

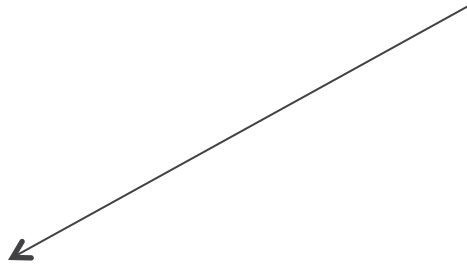


# See through optical combiner architectures

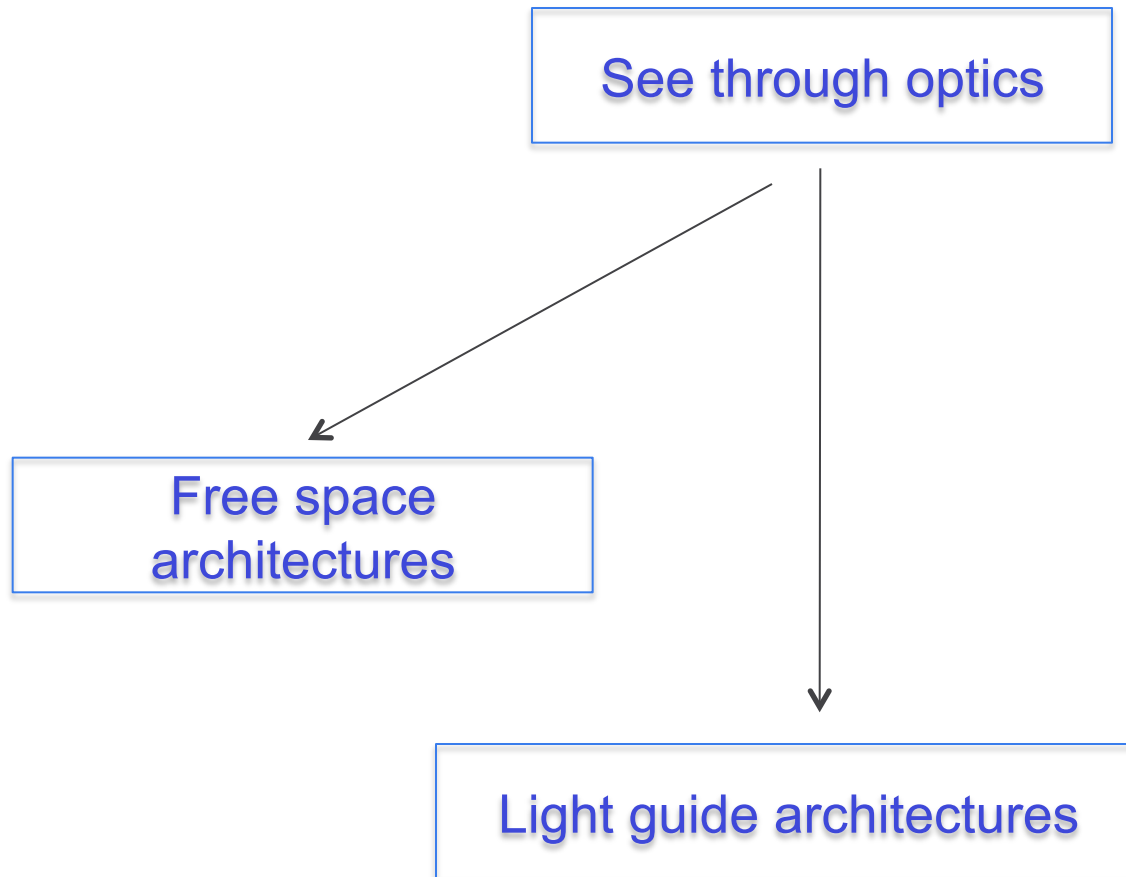
See through optics

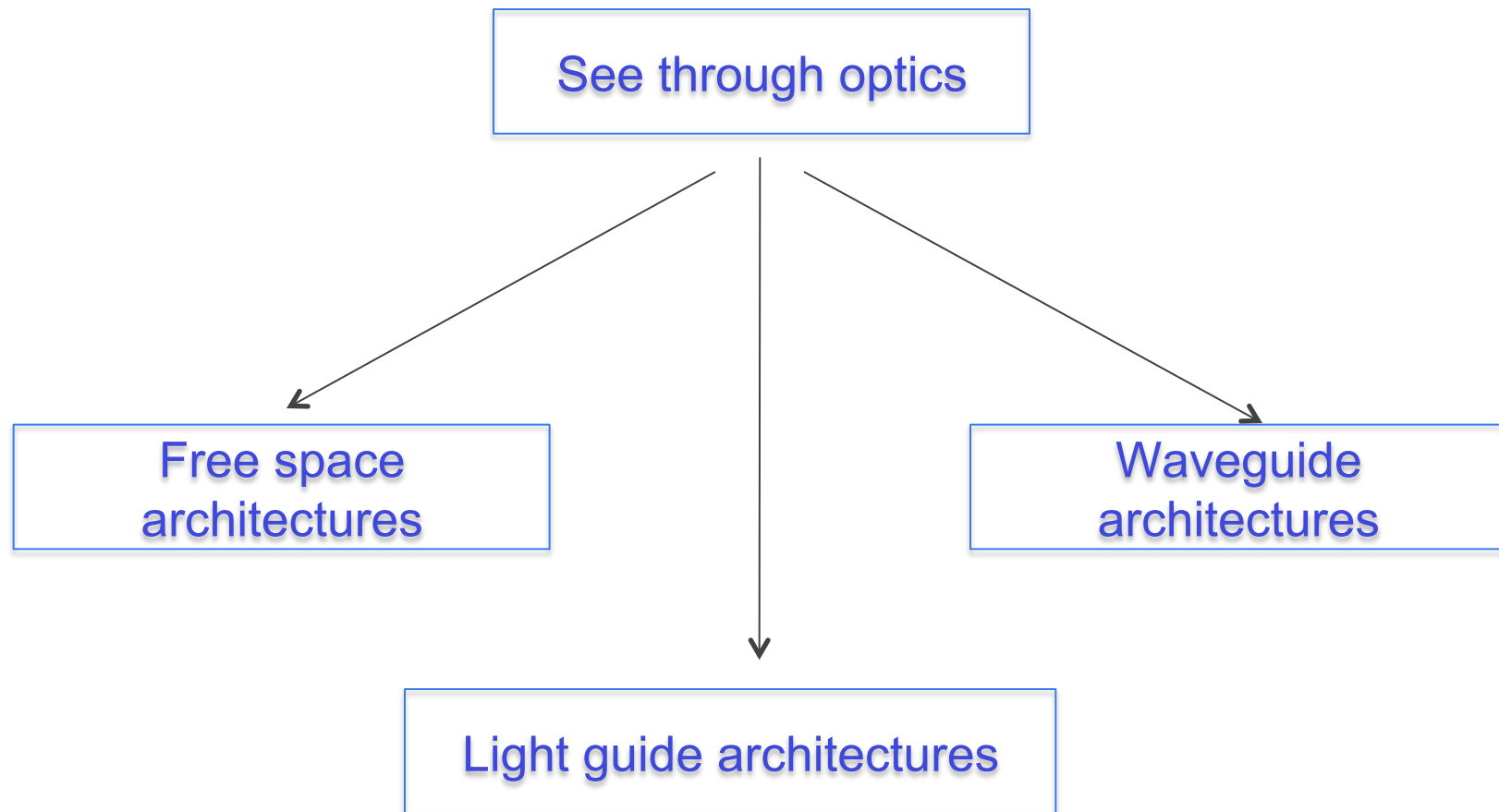


See through optics



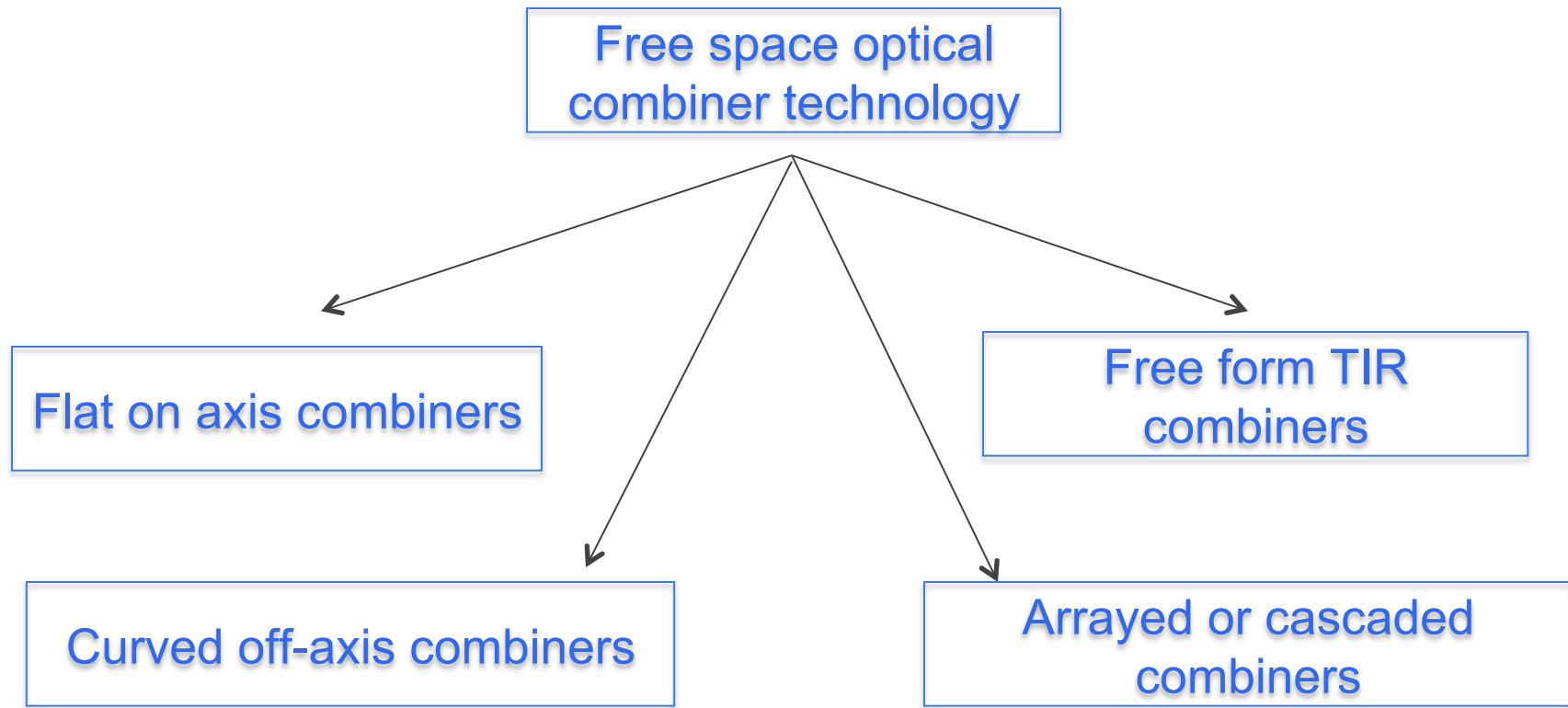
Free space  
architectures



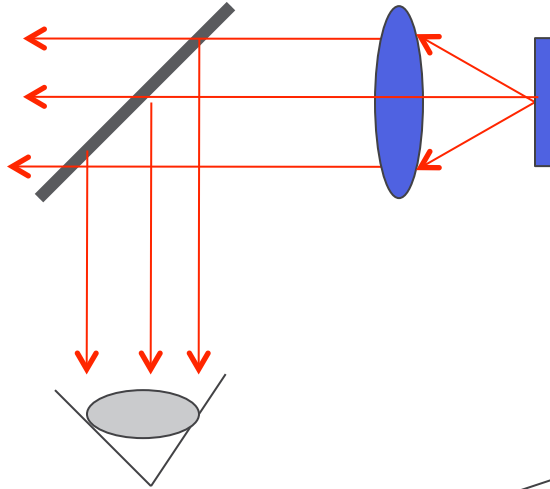


# Classification of optical combiners

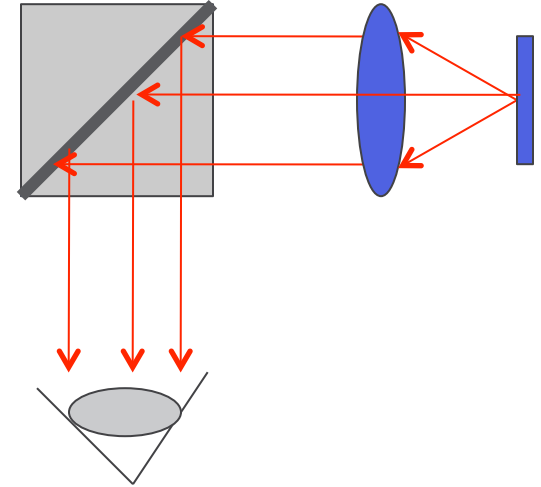
## 1- Free space and guided space architectures



Half tone mirror



Beam splitter



Free space optical combiner technology

Flat on axis combiners

Free form TIR combiners

Curved off-axis combiners

Arrayed or cascaded combiners

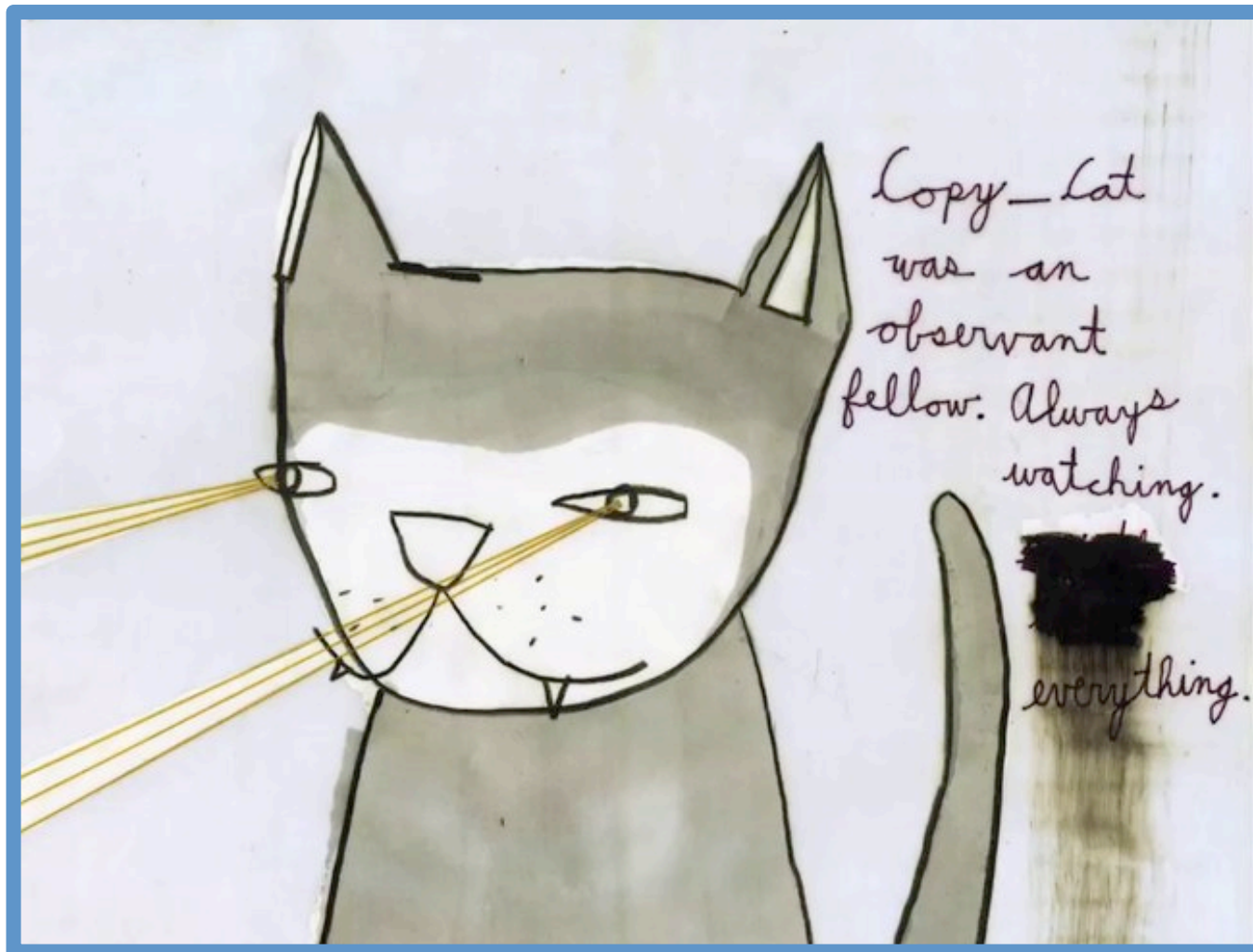
# See through combiners using light guide and on-axis optics



Google Glass V1:  
45 degrees flat  
combiner in  
horizontal  
direction

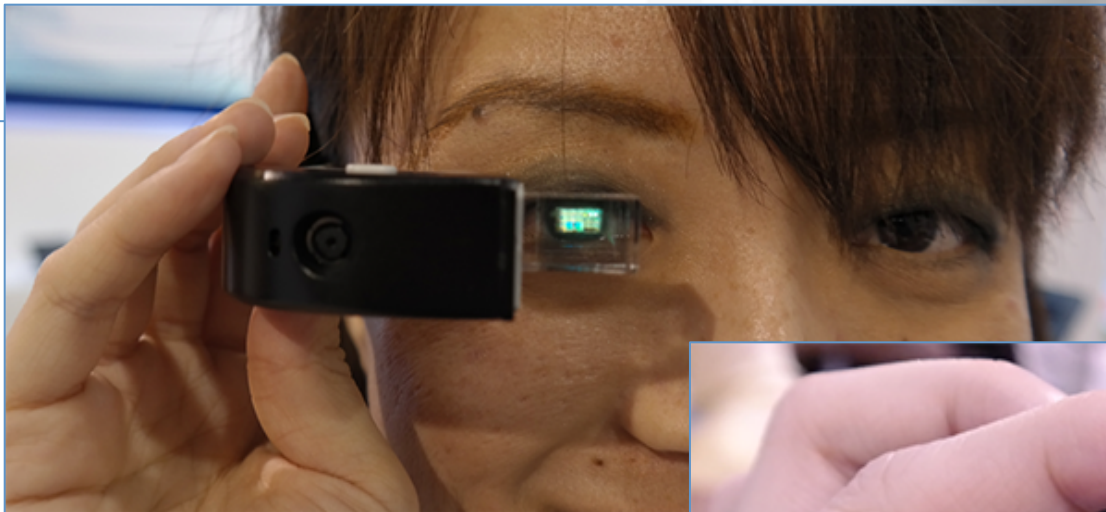
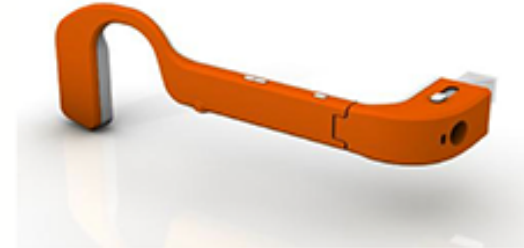


## Glass V1 copy-cats





Chip Sip, Taiwan.  
Identical to Glass, but larger resolution LCOS display





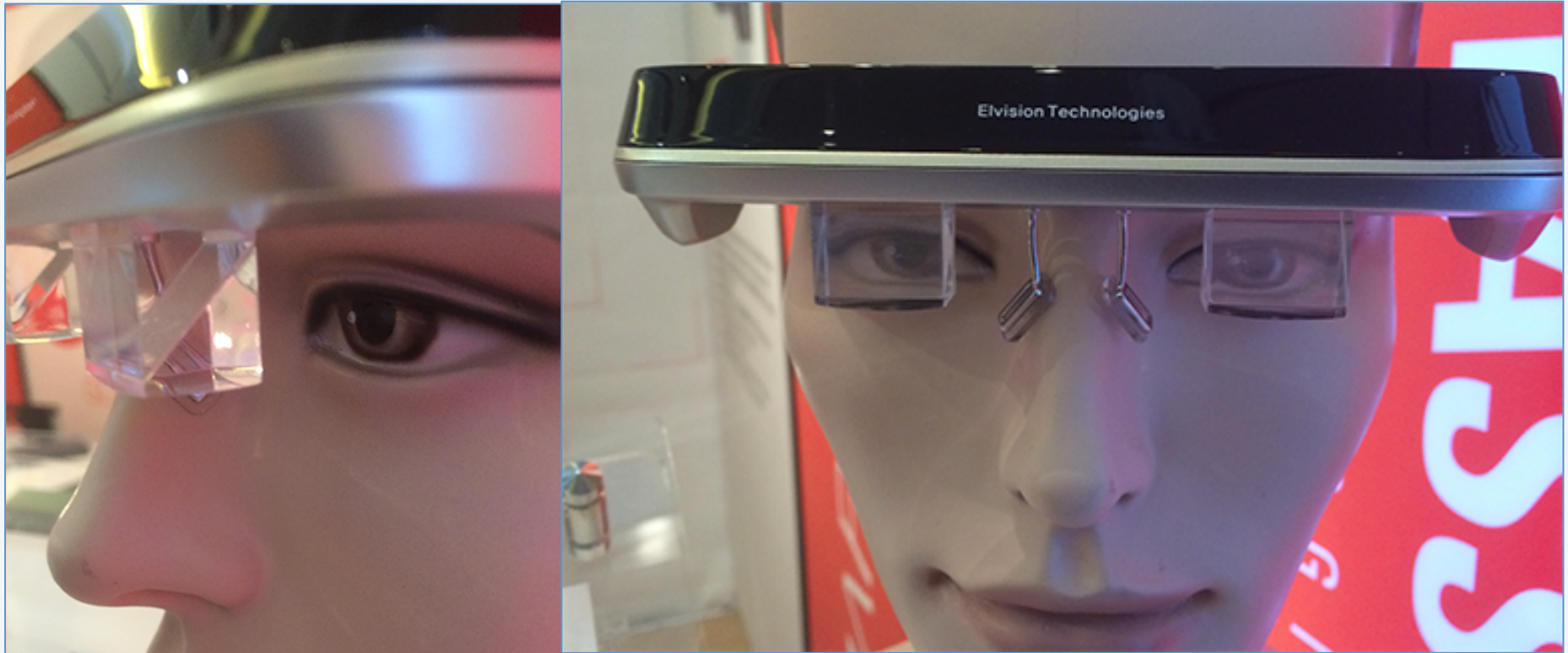
Rock Chip, Taiwan.  
Uses same Chip Sip tech.  
Sells glasses \$500





*Omnivision Santa Clara*

*Similar performance than Glass, higher resolution but pixels not resolved by optics.*



**Elvion Technologies**, Taiwan.

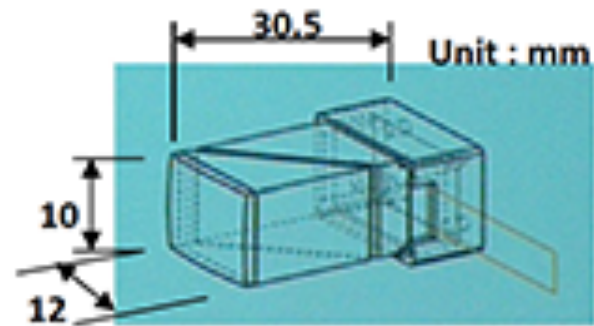
Vertical Glass architecture, uses HD OLED panel  
Large FOV from large OLED microdisplay,  
Large eye box from large prism / lens combiner

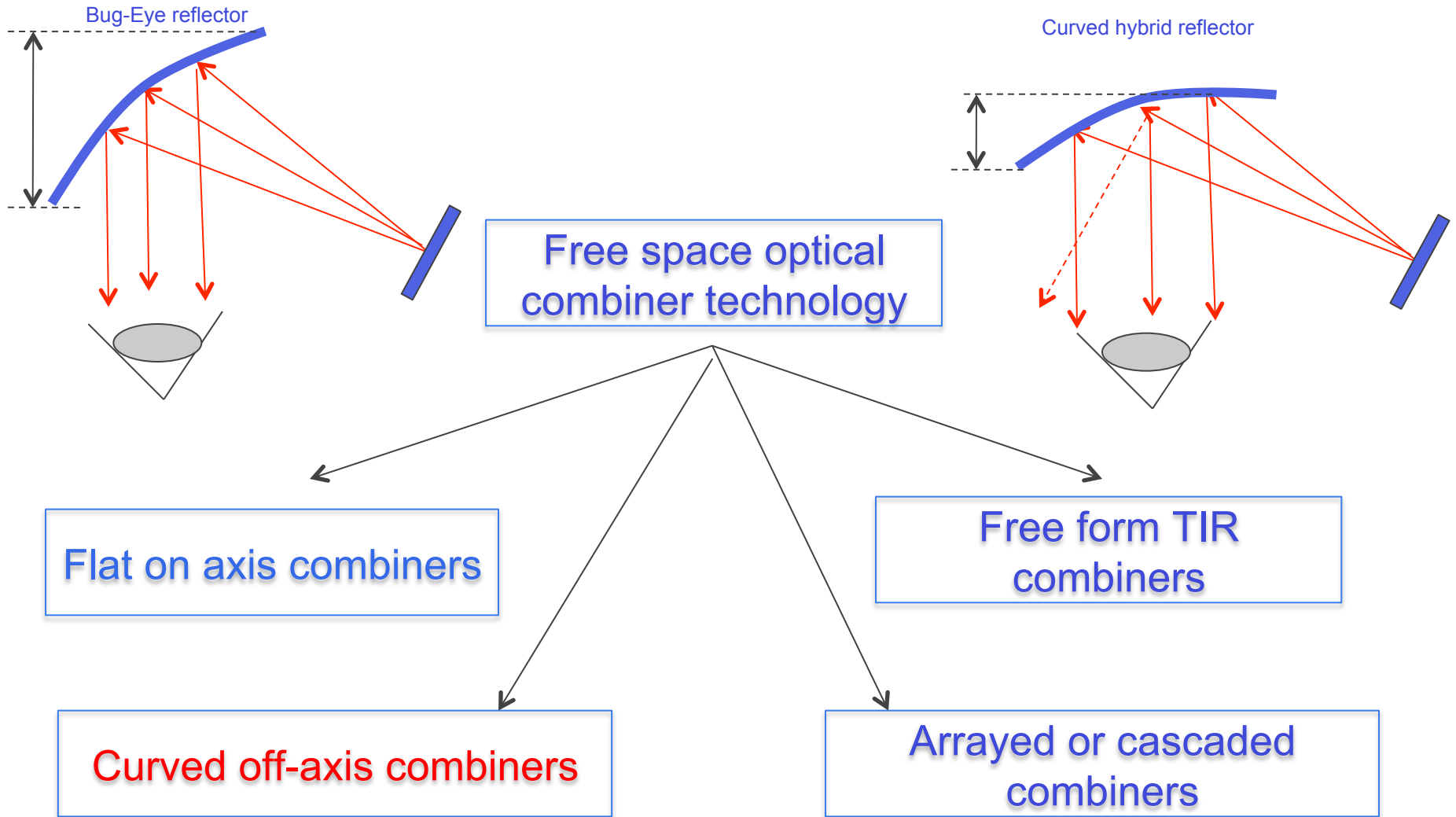
So much that classical light guide based optical display engines for HMDs are now becoming commodities much like any other consumer product



ITRI Taiwan.

Developing and selling optical engines based on reflective lens lightguide combiner and LCOS displays.





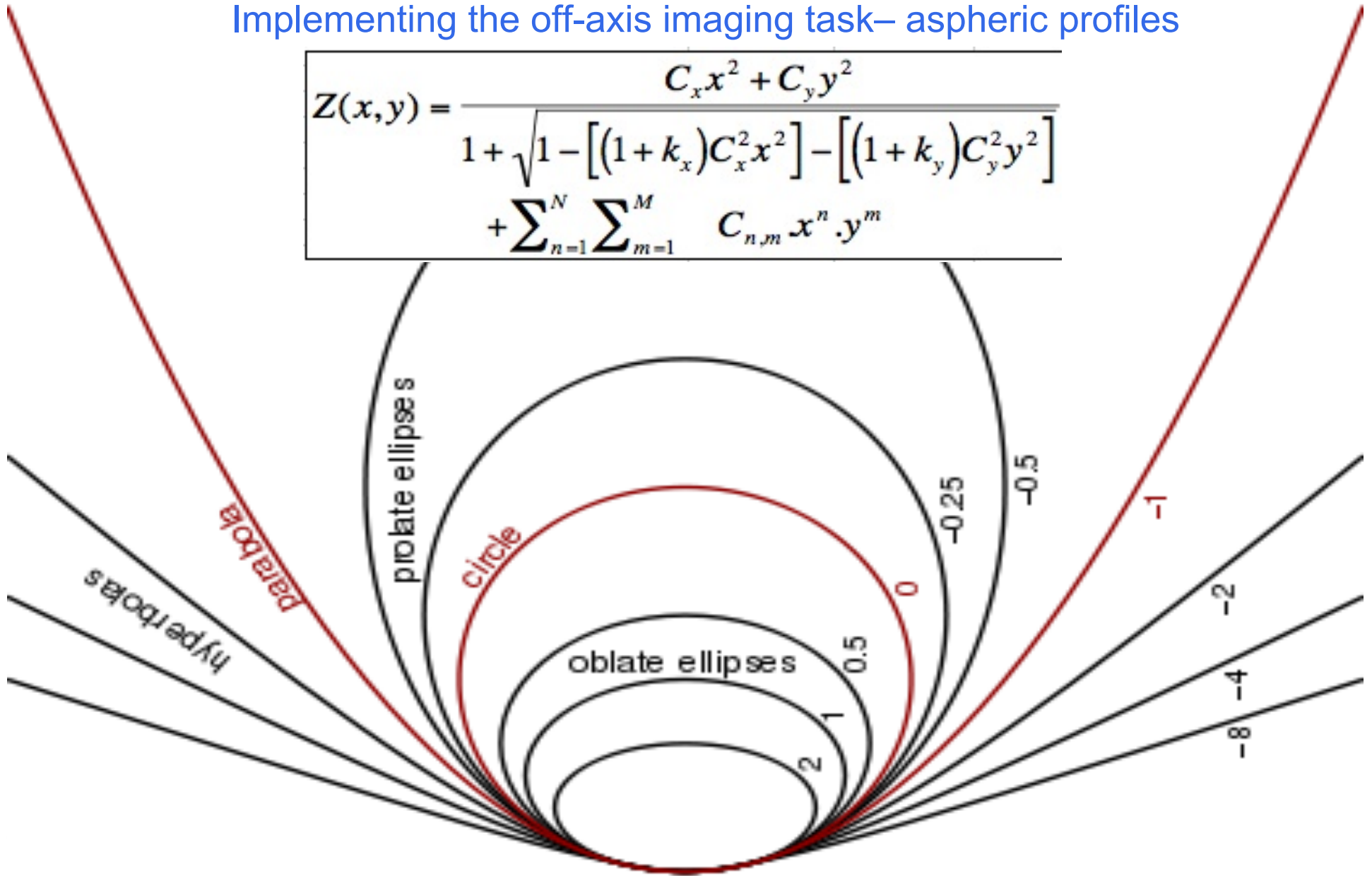
## The notion of « Bug Eye » in HMD optics



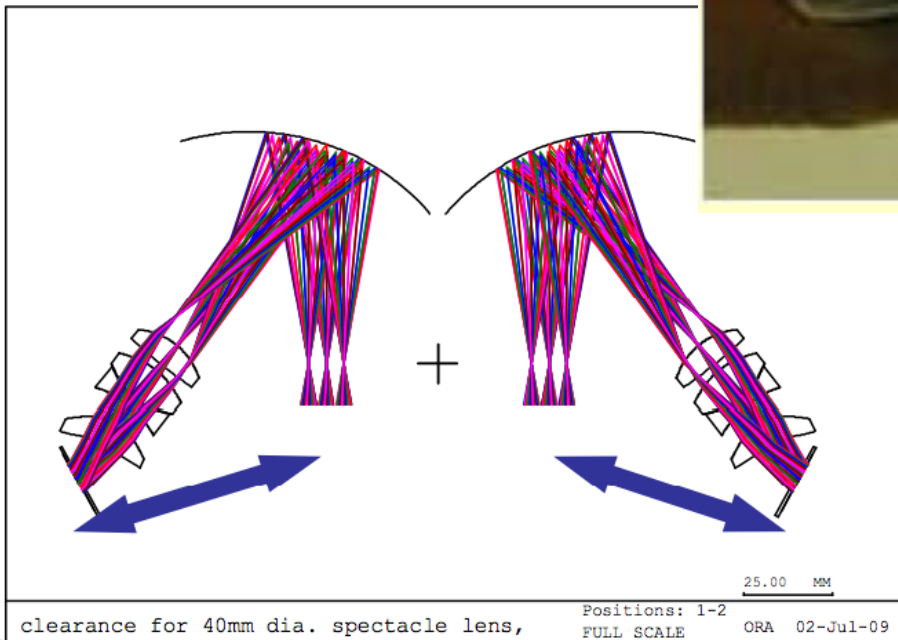


Implementing the off-axis imaging task– aspheric profiles

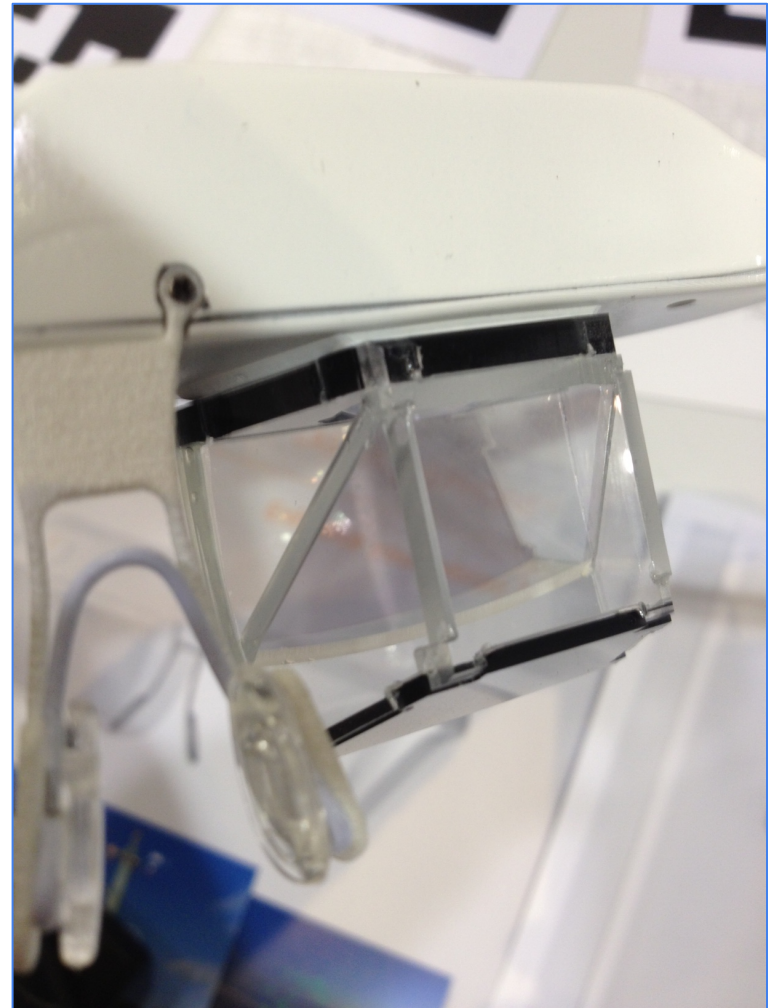
$$Z(x,y) = \frac{C_x x^2 + C_y y^2}{1 + \sqrt{1 - [(1+k_x)C_x^2 x^2] - [(1+k_y)C_y^2 y^2]}} + \sum_{n=1}^N \sum_{m=1}^M C_{n,m} x^n \cdot y^m$$



# « Bug-eye » reflective combiner – ODA Labs



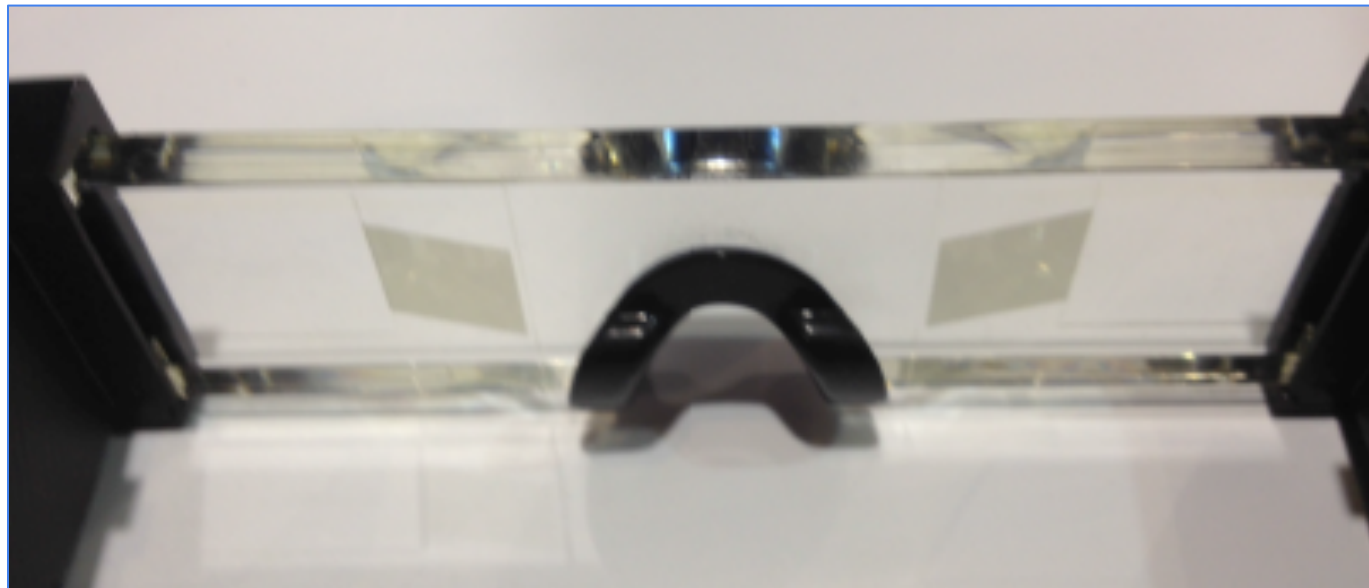
Vertical 45 degrees wide FOV combiner example (Laster)



« Bug-eye » reflective combiner – Laster



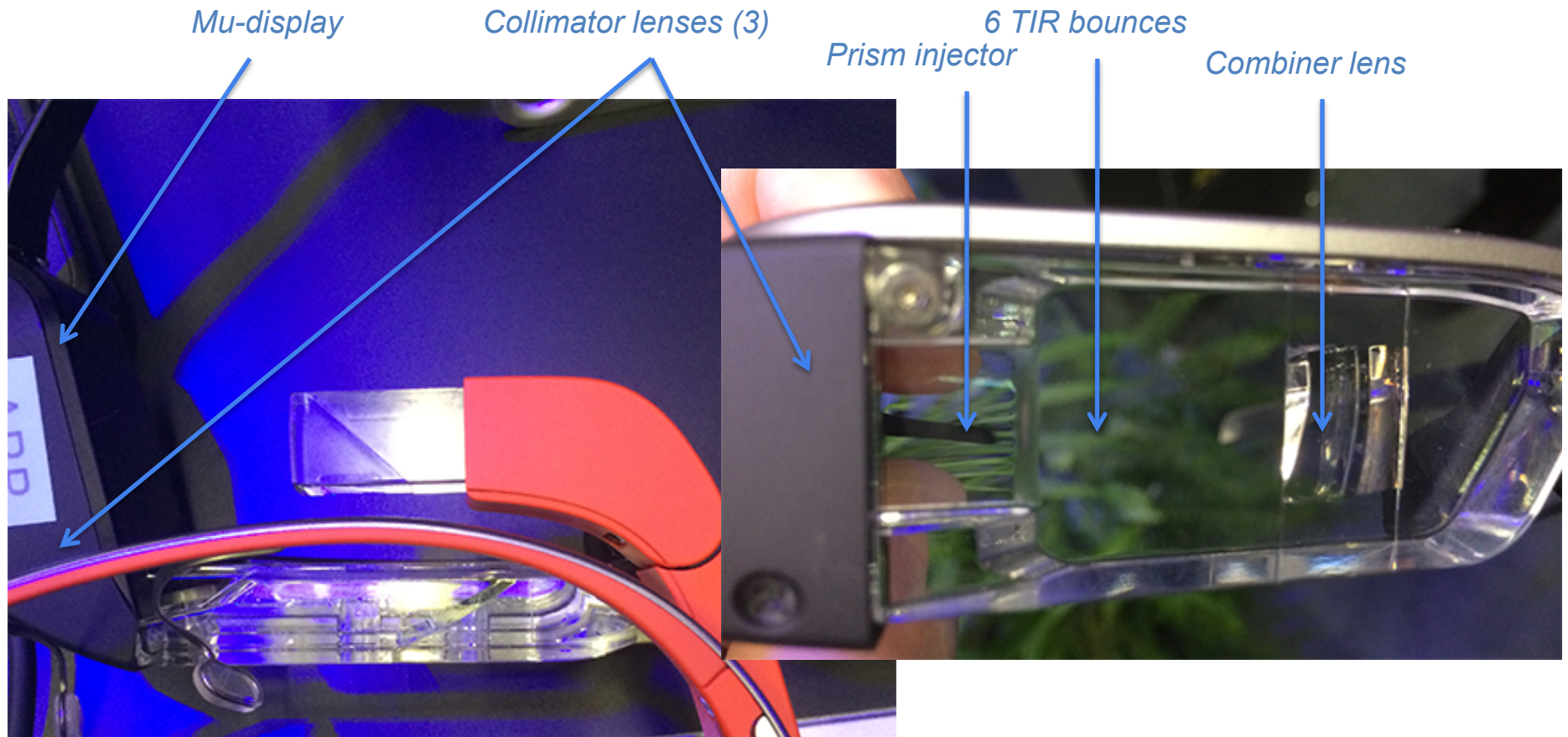
## Epson Moverio first gen light guide tilted mirror combiner



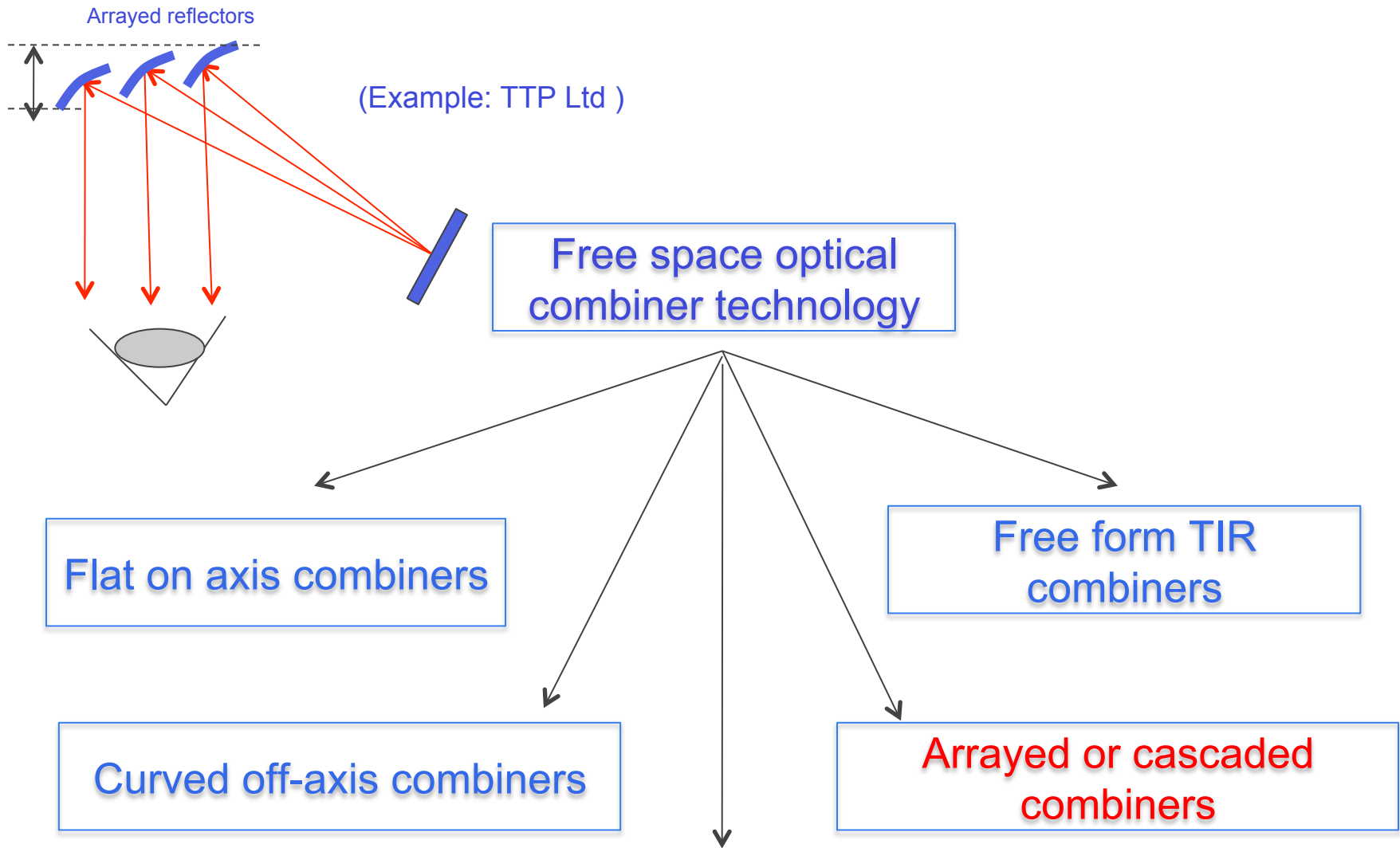


*Epson Corp, Moverio BT200 (second generation)*

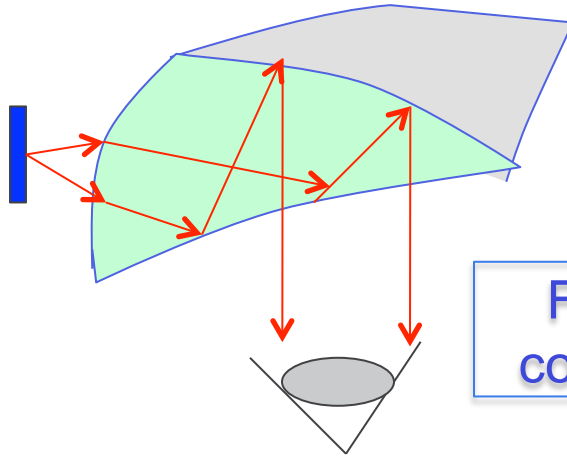
*3 collimation lenses, one prism injector, 6 TIR bounces and one curved 50/50 mirror combiner (hard coat on entire surface)*



*Epson Moverio BT200 (2<sup>nd</sup> gen) is as thick as Glass, but multiple times the lateral size  
3 lens collimator assembly and prism injector  
Eye box large, FOV large, good resolution, heavy on nose pads  
... but Epson Moverio becoming the workhorse for special application developers  
(engineering, research, medical, gaming...)*







Free space optical combiner technology

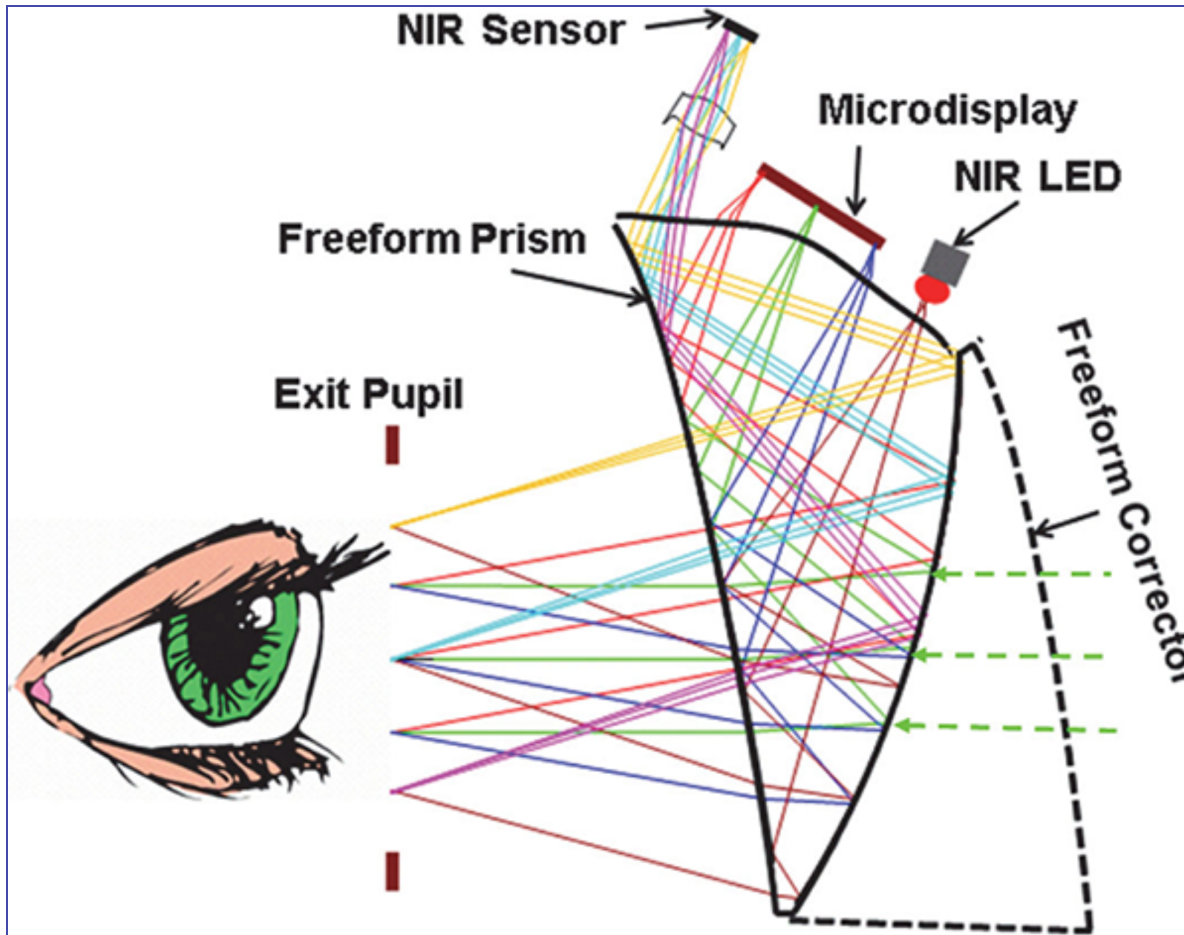
Flat on axis combiners

Free form TIR combiners

Curved off-axis combiners

Arrayed or cascaded combiners

### Example of TIR / free-form surfaces combiner



## Imagine optics, monocular TIR prism combiner



## Fraunhofer binocular OLED combiner based on TIR prism

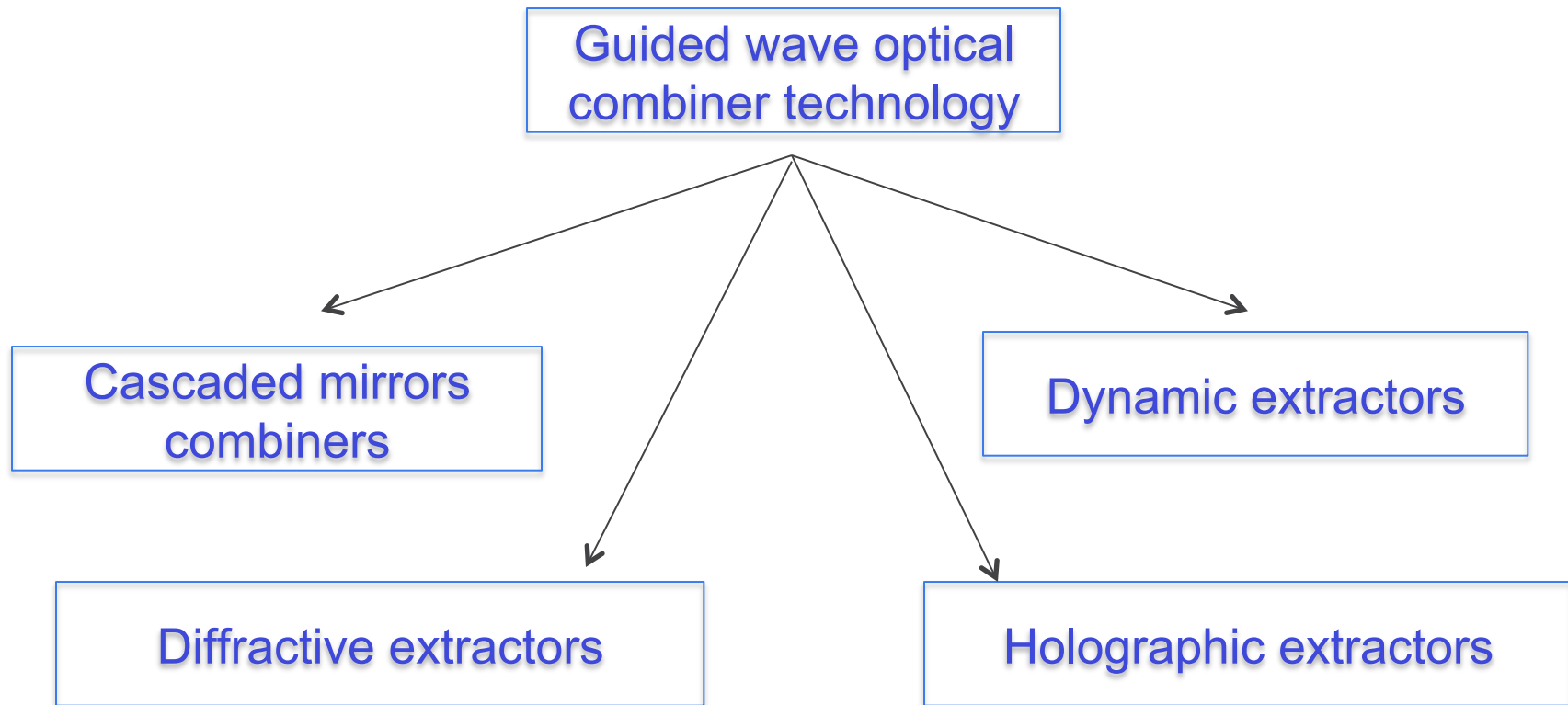


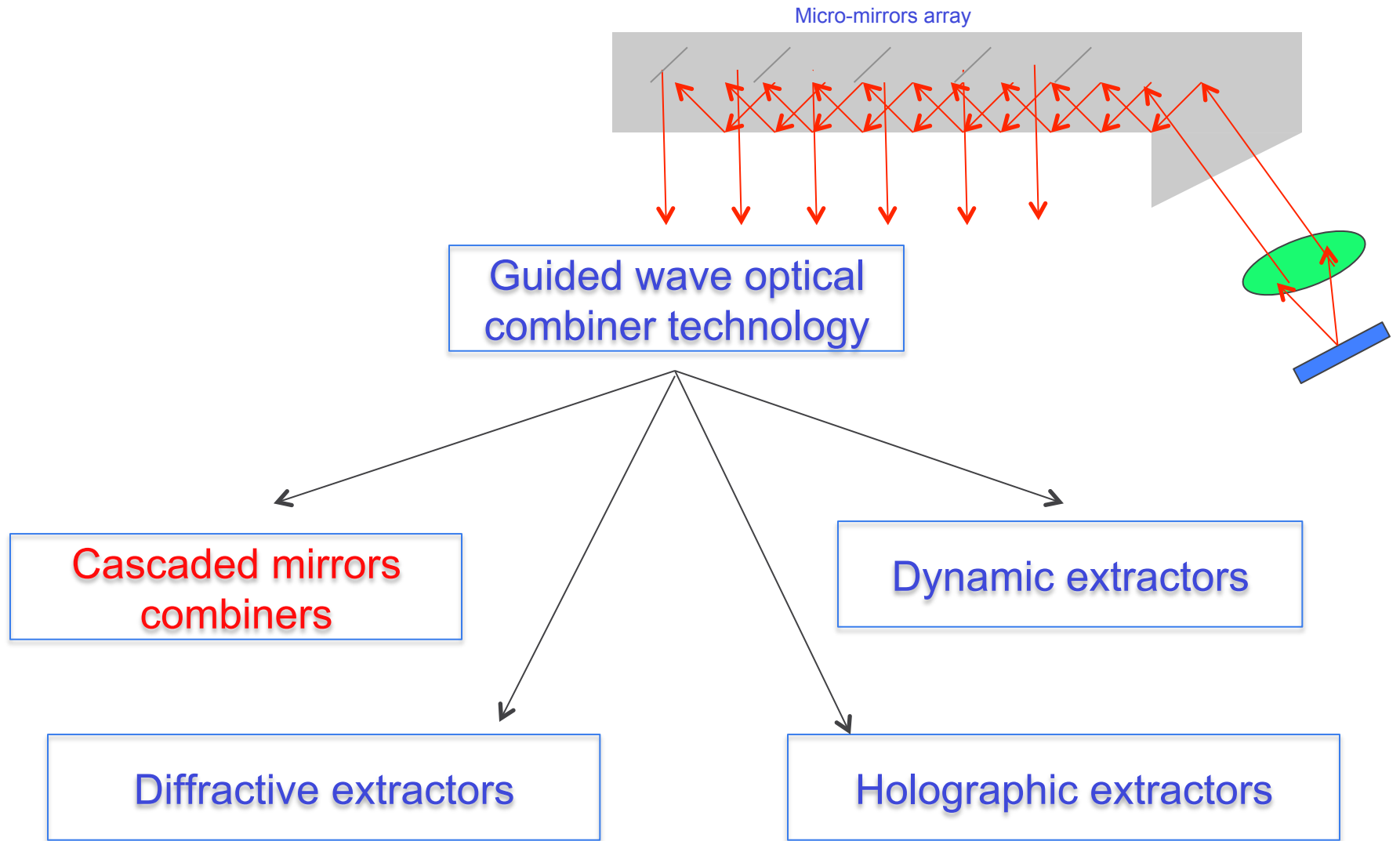
Verizon/Kopin's Golden-i, Motorola HC1 and Canon's implementations examples of TIR free-form optical combiners



# Classification of optical combiners along functionalities

## 2- Guided wave architectures







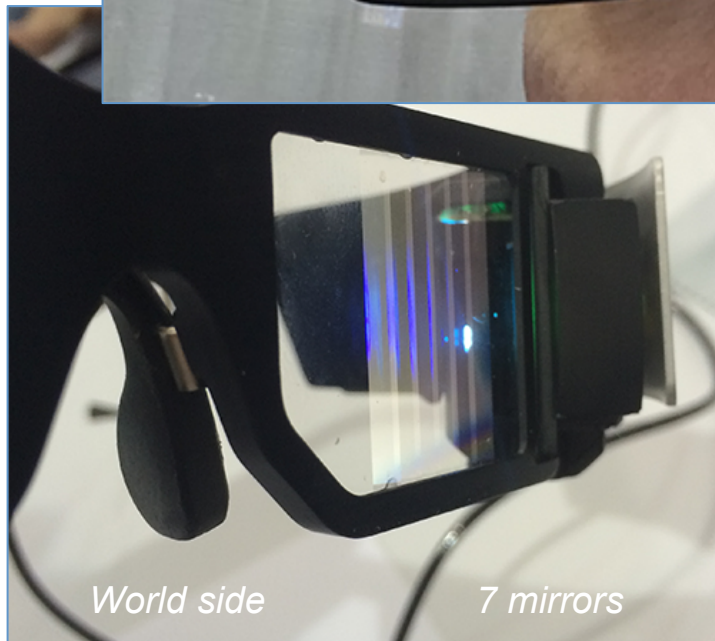
*Lumus Ltd , DK40*

*2.0mm thick lightguide*

*24 degrees FOV, VGA, decent eye box, decent see through, large injection port*

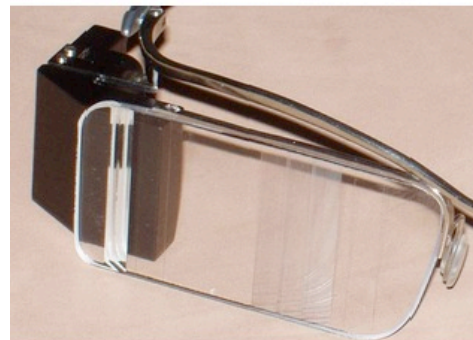
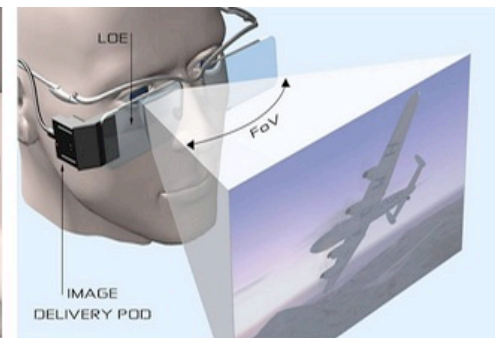
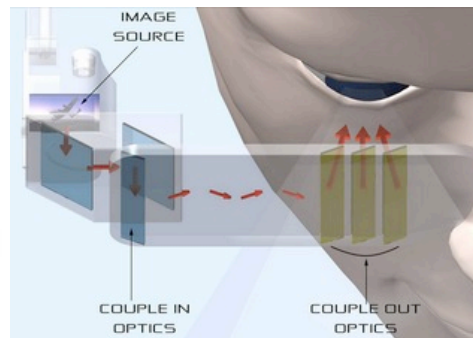
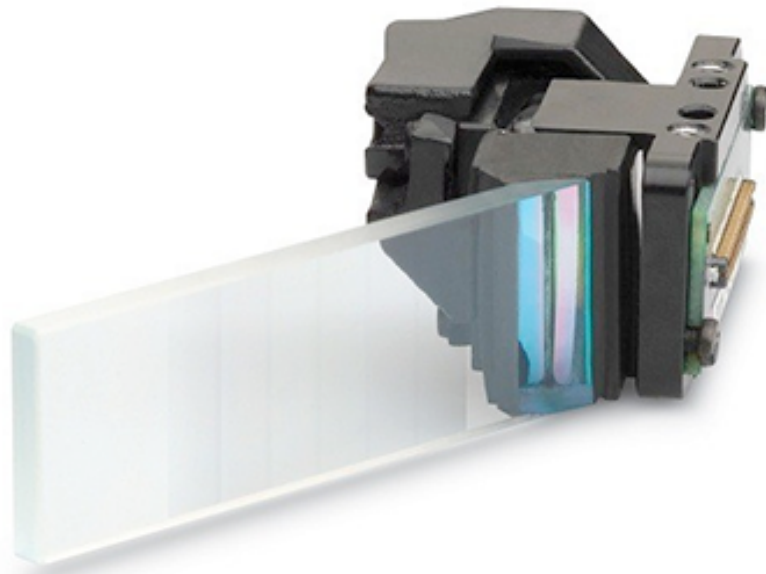
*Polarizing optics, all glass optics, difficult to produce in volume*





*Some world side leakage, mirrors seen under angle, injection port on the side,*

## Internal architecture – Lumus see through combiner





*Optinvent SARL, France*

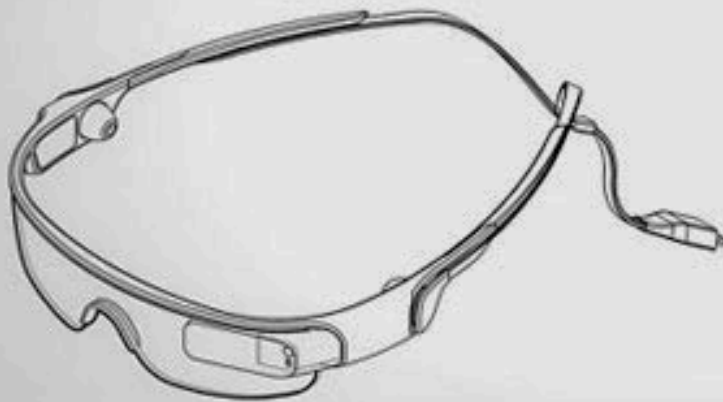
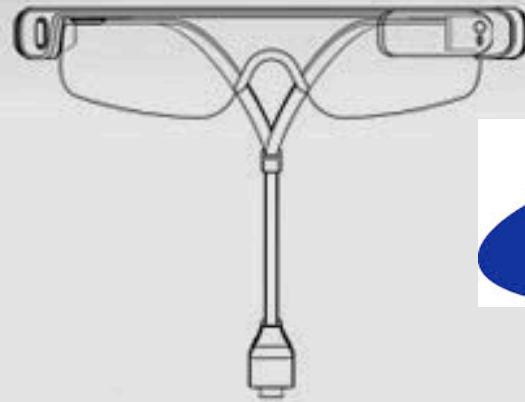
*Prism array TIR lightguide (single piece injection molded in plastic for volume production)*

*Injection port uses 3 collimation lenses and a prism injector*

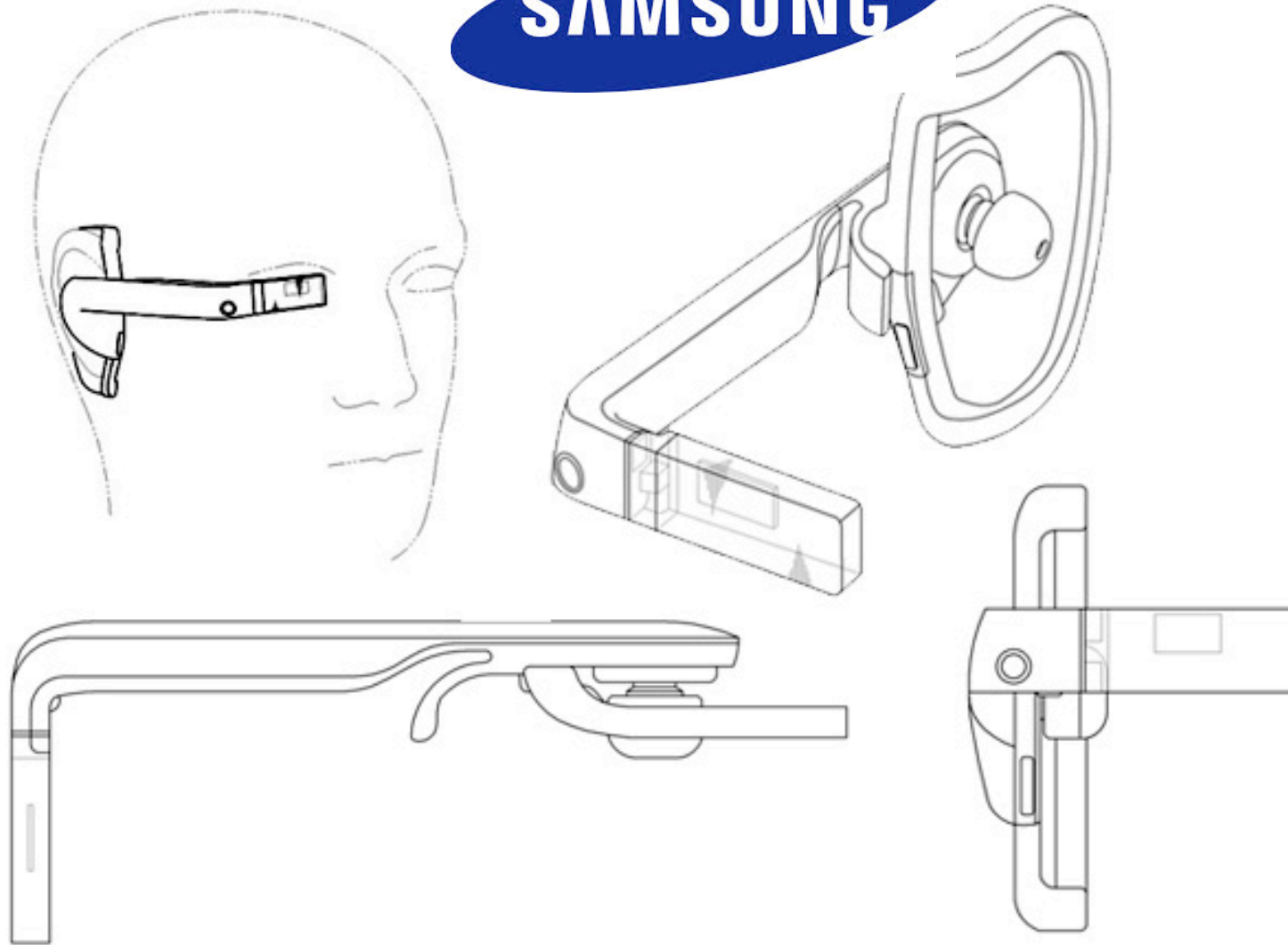
*Relocation of VGA LCD display from up to down*

*See through quality similar to Lumus*

Samsung  
**GALAXY**  
**GLASS**

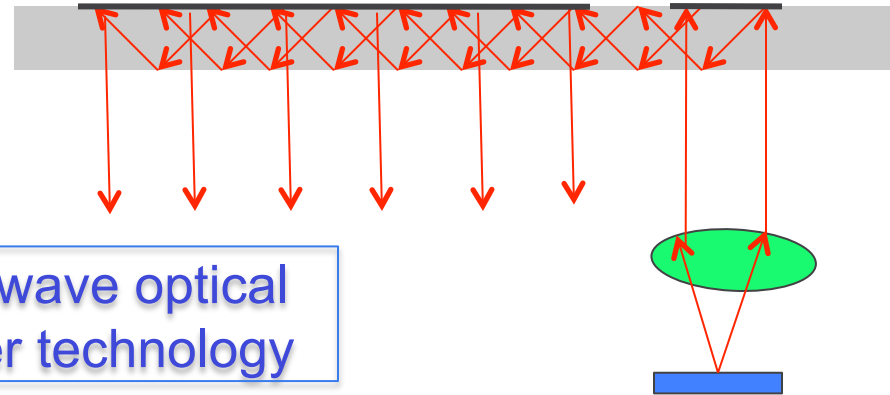


**SAMSUNG**



Leaky gratings

Incoupling grating



Guided wave optical combiner technology

Cascaded mirrors  
combiners

Dynamic extractors

Diffractive coupler /  
extractors

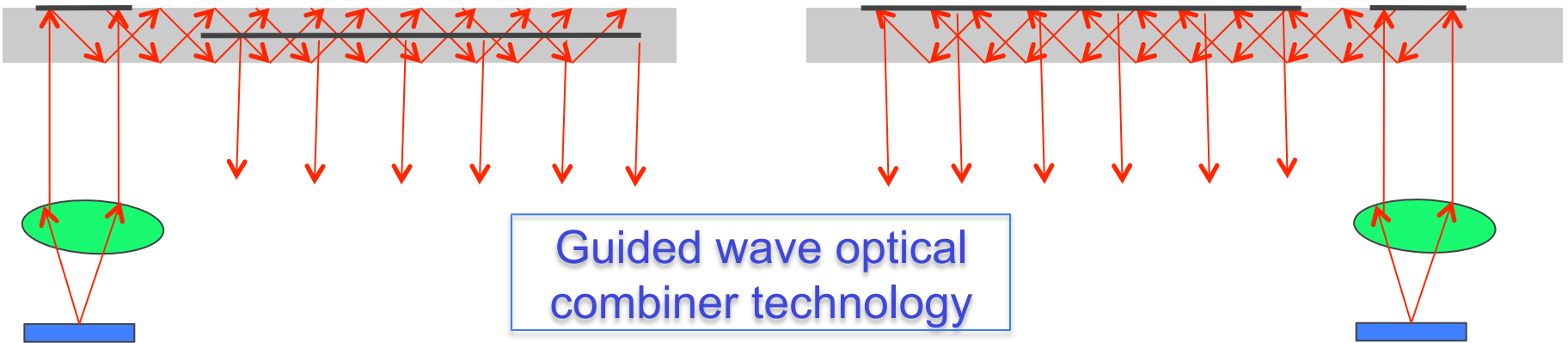
Holographic coupler /  
extractors

Incoupling TIR hologram

Leaky transmission holograms

Leaky reflective holograms

Incoupling TIR hologram



Guided wave optical combiner technology

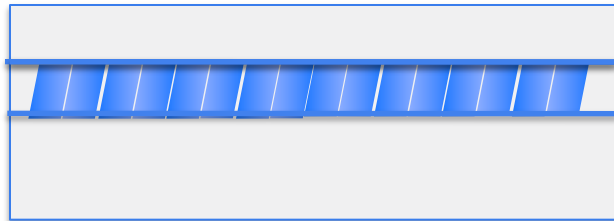
Cascaded mirrors combiners

Dynamic extractors

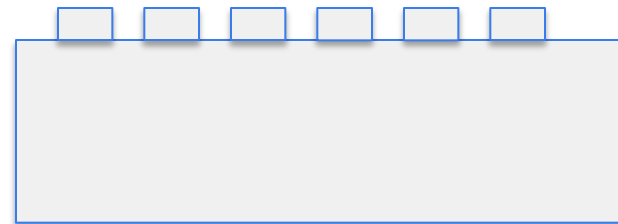
Diffractive coupler / extractors

Holographic coupler / extractors

## Holographic and diffractive optical elements



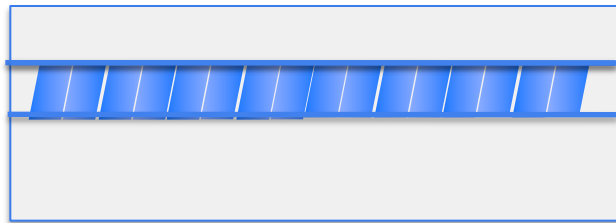
Holographic optical elements (**HOEs**)  
Sandwiched “goop” with index modulation



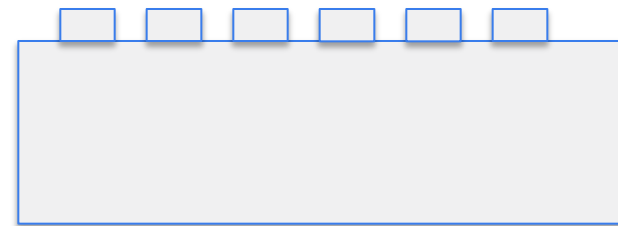
Diffractive optical elements (**DOEs**)  
Surface relief modulation



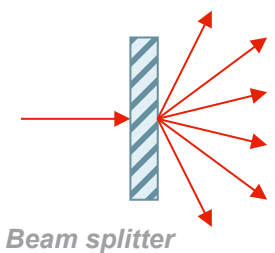
# Holographic and diffractive optical elements



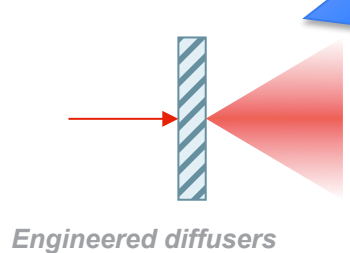
Holographic optical elements (HOEs)  
Sanwiched “goop” with index modulation



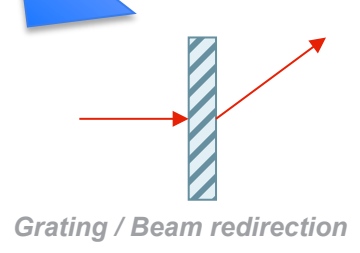
Diffractive optical elements (DOEs)  
Surface relief modulation



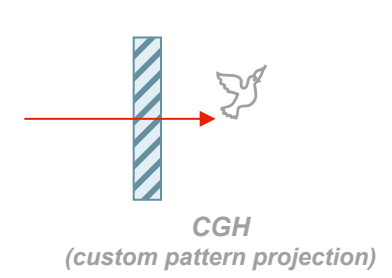
Beam splitter



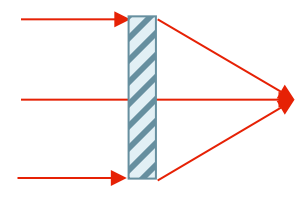
Engineered diffusers



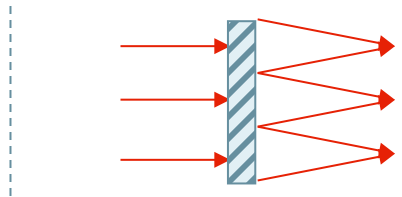
Grating / Beam redirection



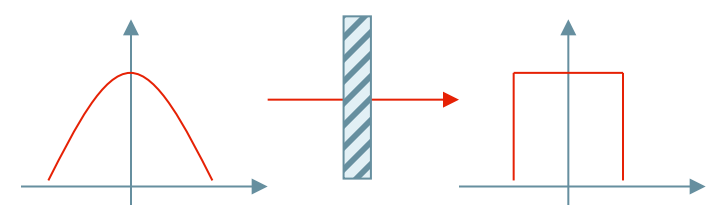
CGH  
(custom pattern projection)



DOE / aspheric lenses

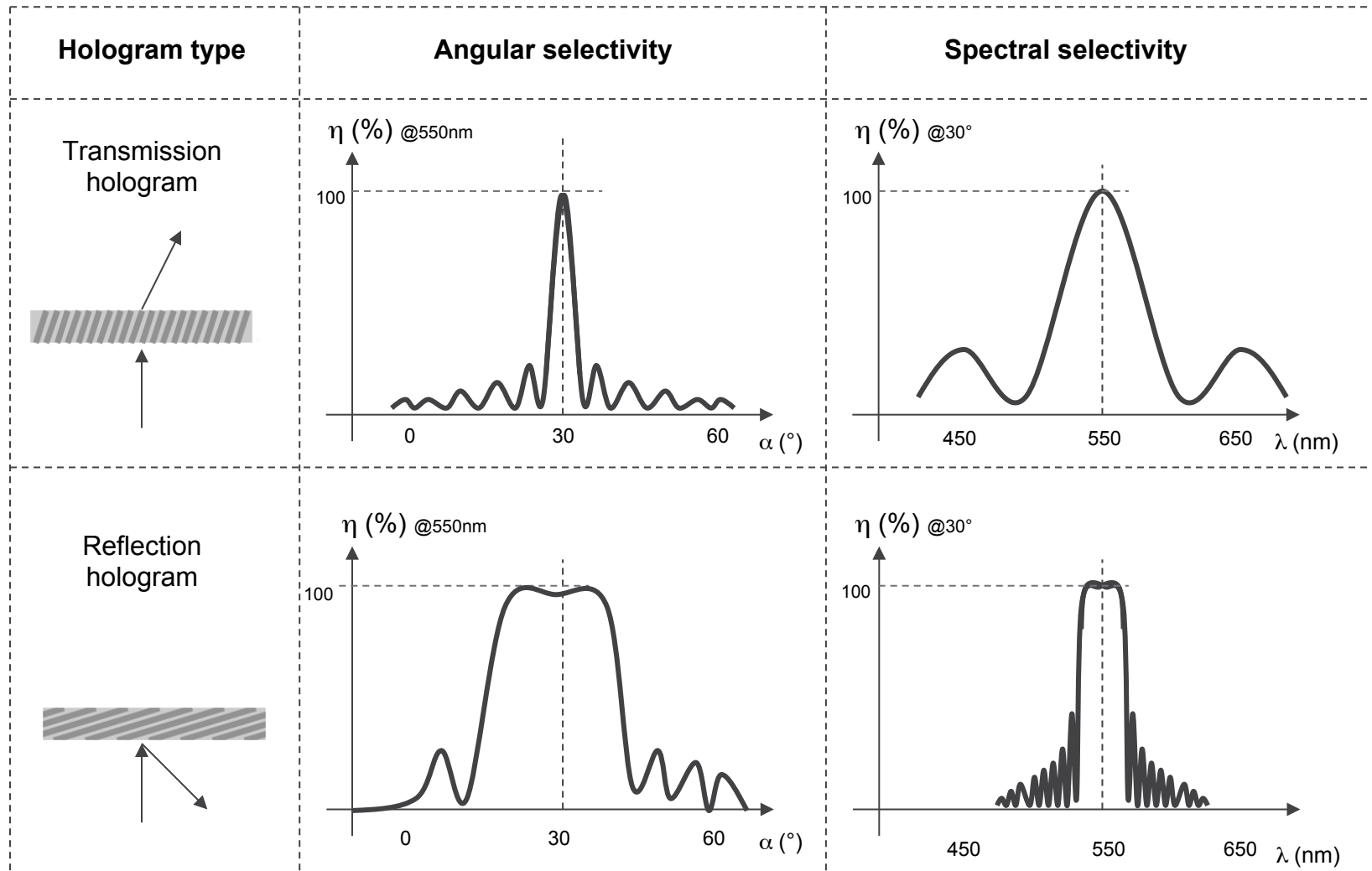


Micro lens arrays (MLAs)



Beam shaping / beam homogenizing

## Spectral and angular Bragg selectivity in reflective and transmission volume Holograms



SpotOnPro
✕

About...

Efficiency Plot

Save Data...

Print...

Dispersion Plot

Refresh Plots

Quit

### Material

n  thickness   $\mu\text{m}$

dn  shrinkage factor

Ambient Indices

ndl  ncl  polarization  S  P

ndr  ncr

### Wavelengths

design

construction

plot

plot

### Design Angles

input

output

plot

plot

### Construction Angles

grating period   $\mu\text{m}$


grating vector angle

SID Bay Area chapter – April 30<sup>th</sup>, 2014

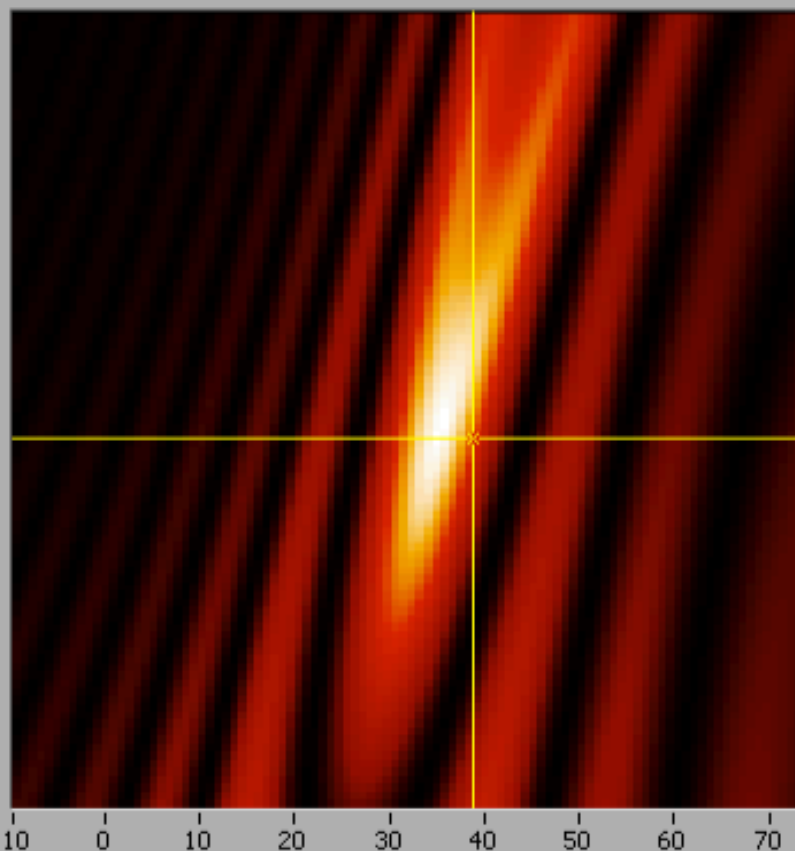
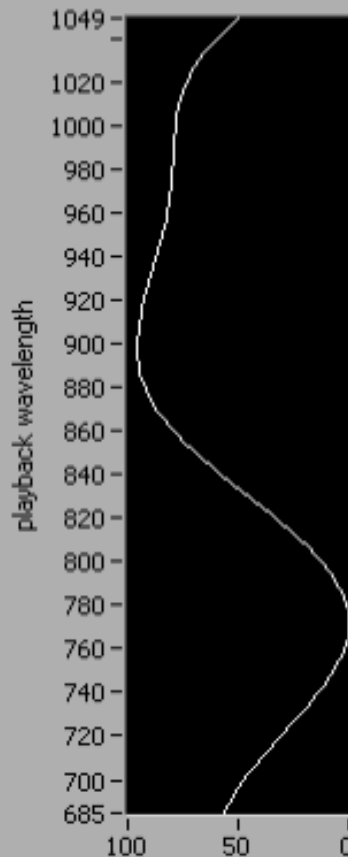
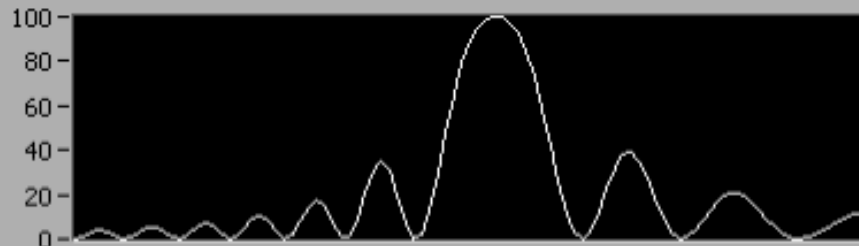


Print  
Save Data...  
Done

design input   
design output   
design wl   
thickness   
n   
dn   
ndl   
ndr   
ncl   
ncr

Cursor   
playback wl   
input angle   
efficiency (%)

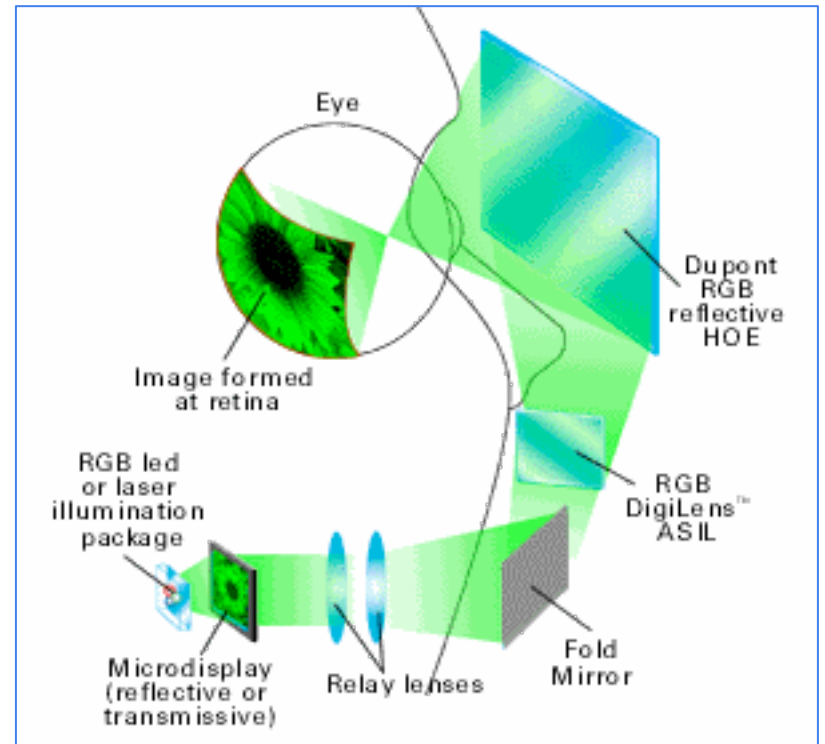
### Efficiency of Transmissive ASIL



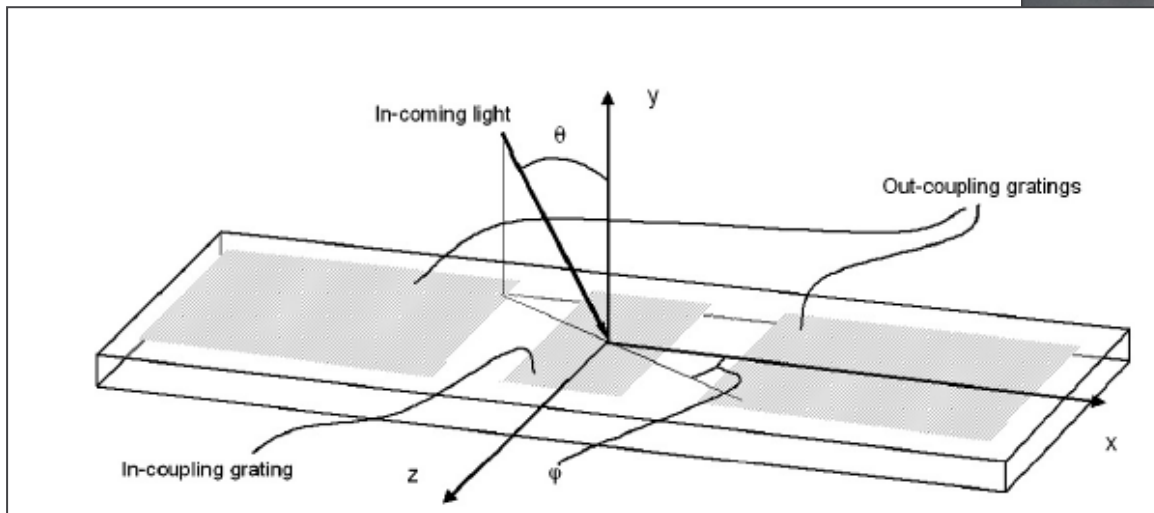
## Digilens / SBG Labs examples of curved reflector or planar holographic combiners



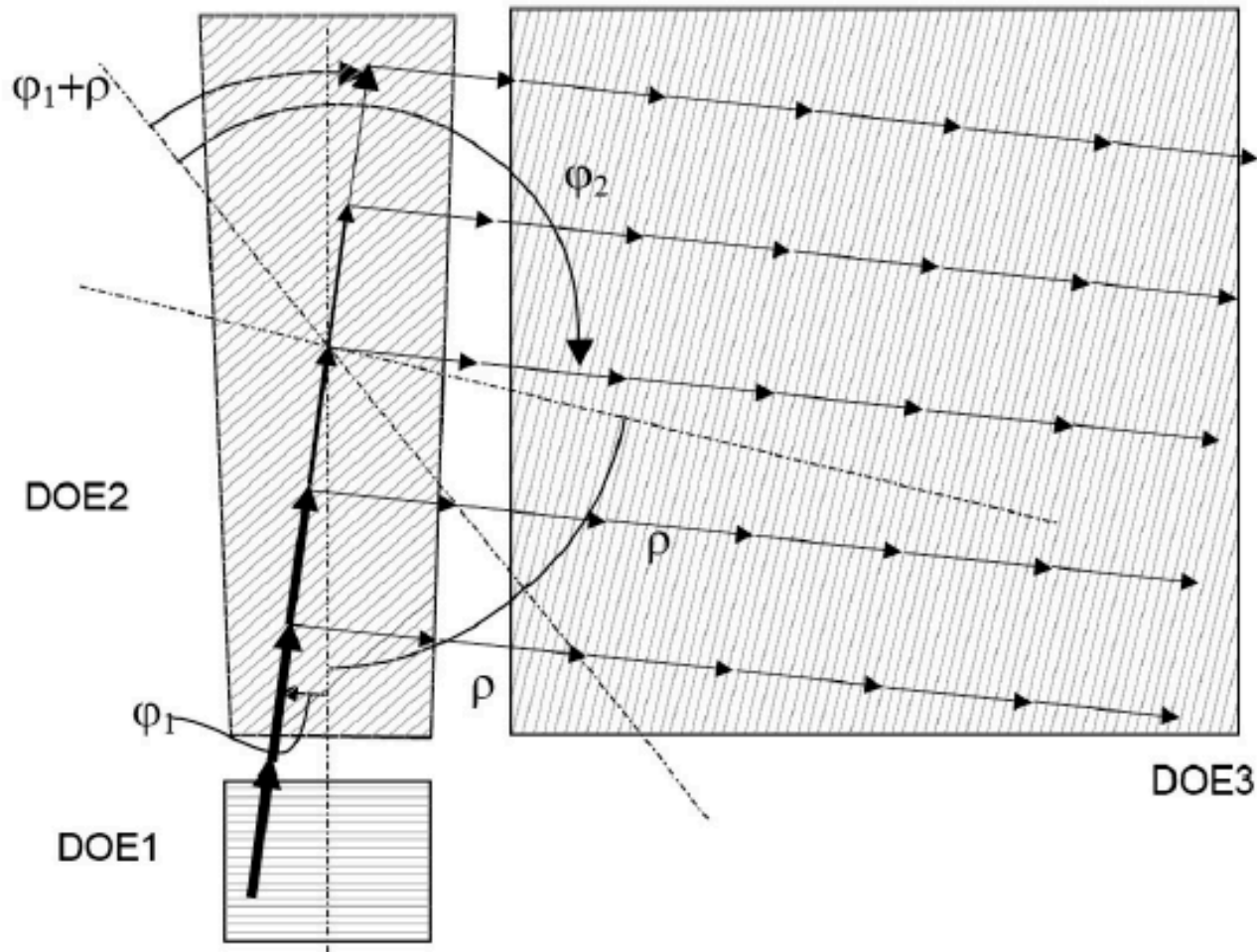
**DigiLens®**

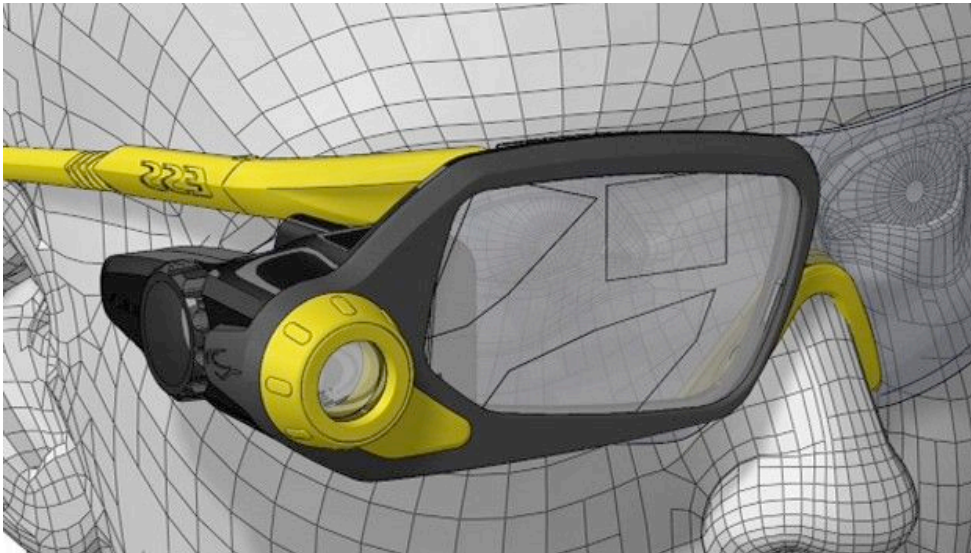


# Vuzix / Nokia Waveguide diffractive combiner (with laser pico projector)



Example of Exit Pupil Expander in 2 directions

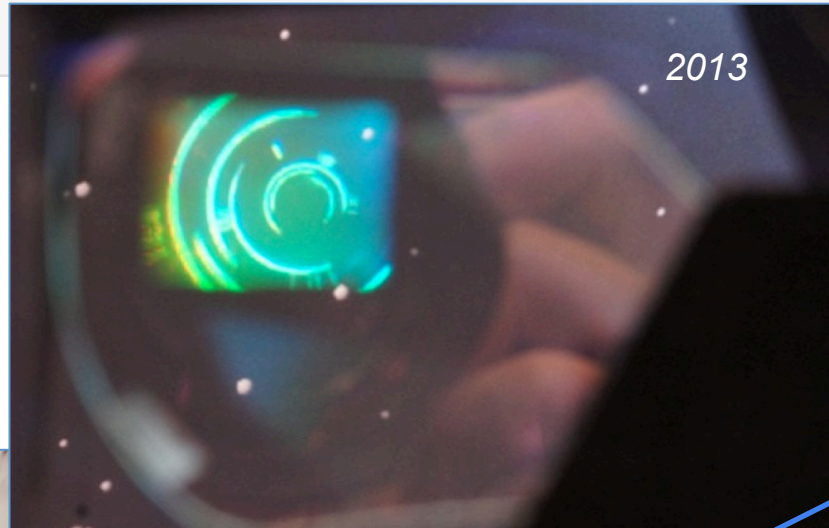




*Vuzix Inc. M2000AR*

*Waveguide diffractive combiner with two exit pupil expanders (diffractive also)  
Large injection port but large eye box thanks to EPEs,  
“full” color (lots of color spread), uses laser sources (pico projector)*

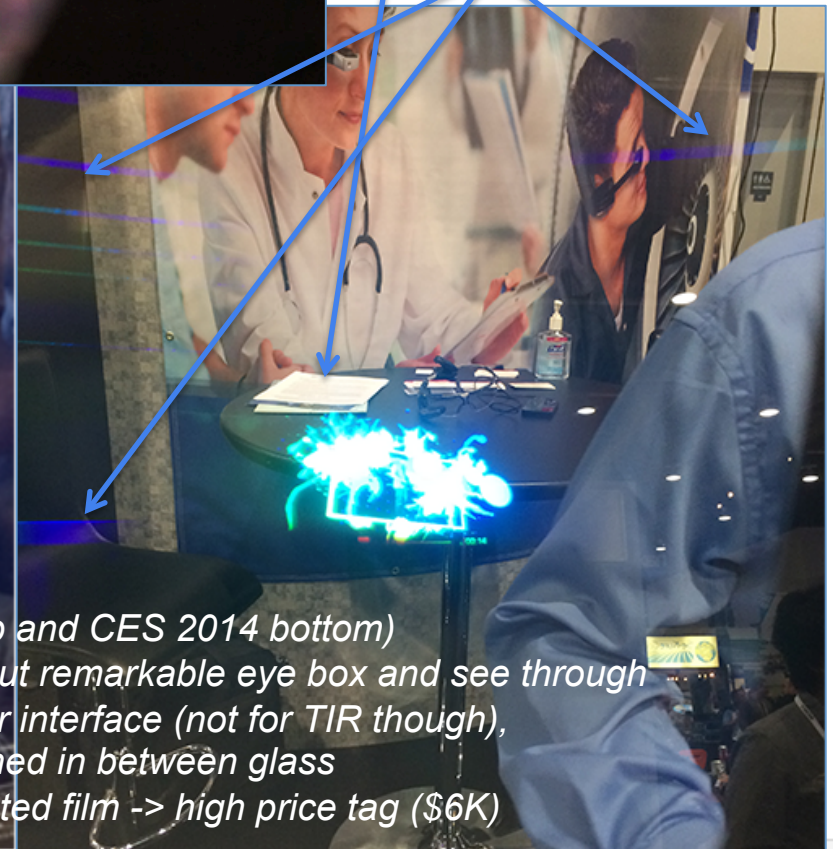
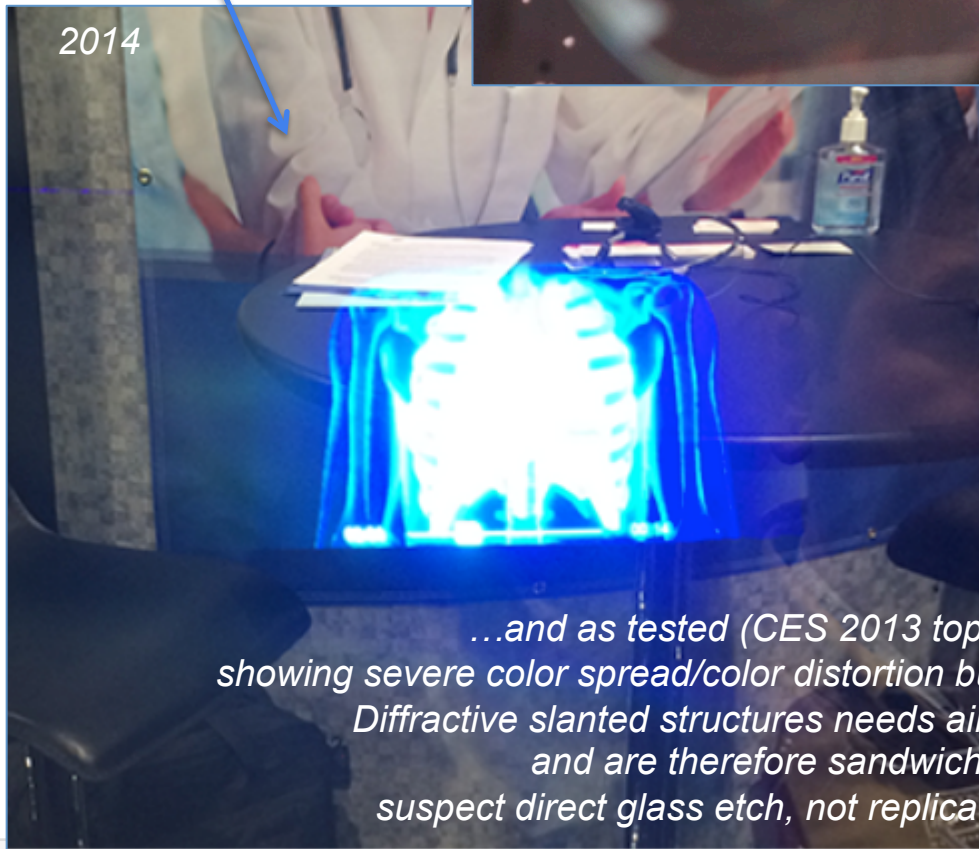




Edges of 1.5mm glass  
(nearly invisible)

Edges of hologram  
(invisible)

Ghosts (higher orders)

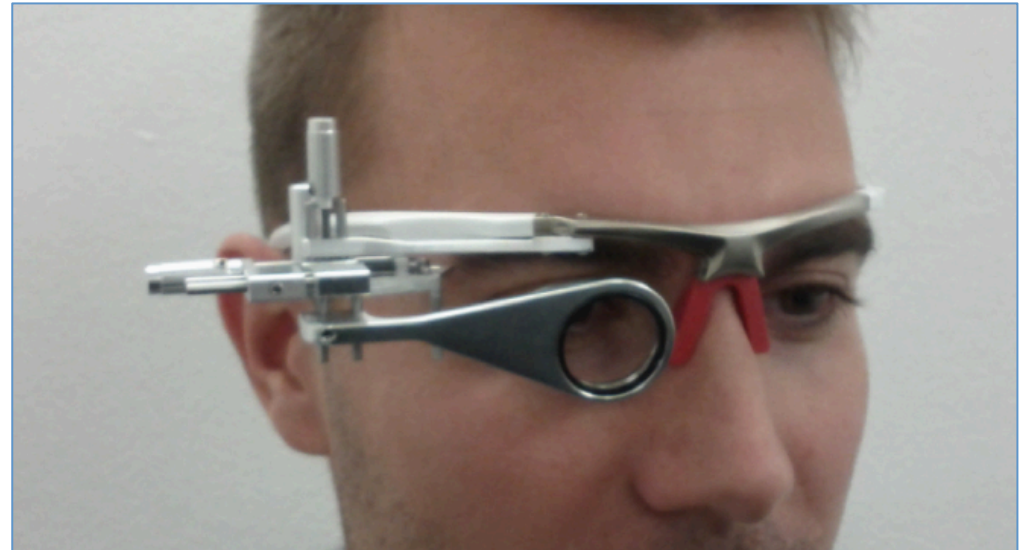


...and as tested (CES 2013 top and CES 2014 bottom)  
showing severe color spread/color distortion but remarkable eye box and see through  
Diffractive slanted structures needs air interface (not for TIR though),  
and are therefore sandwiched in between glass  
suspect direct glass etch, not replicated film -> high price tag (\$6K)

Last year

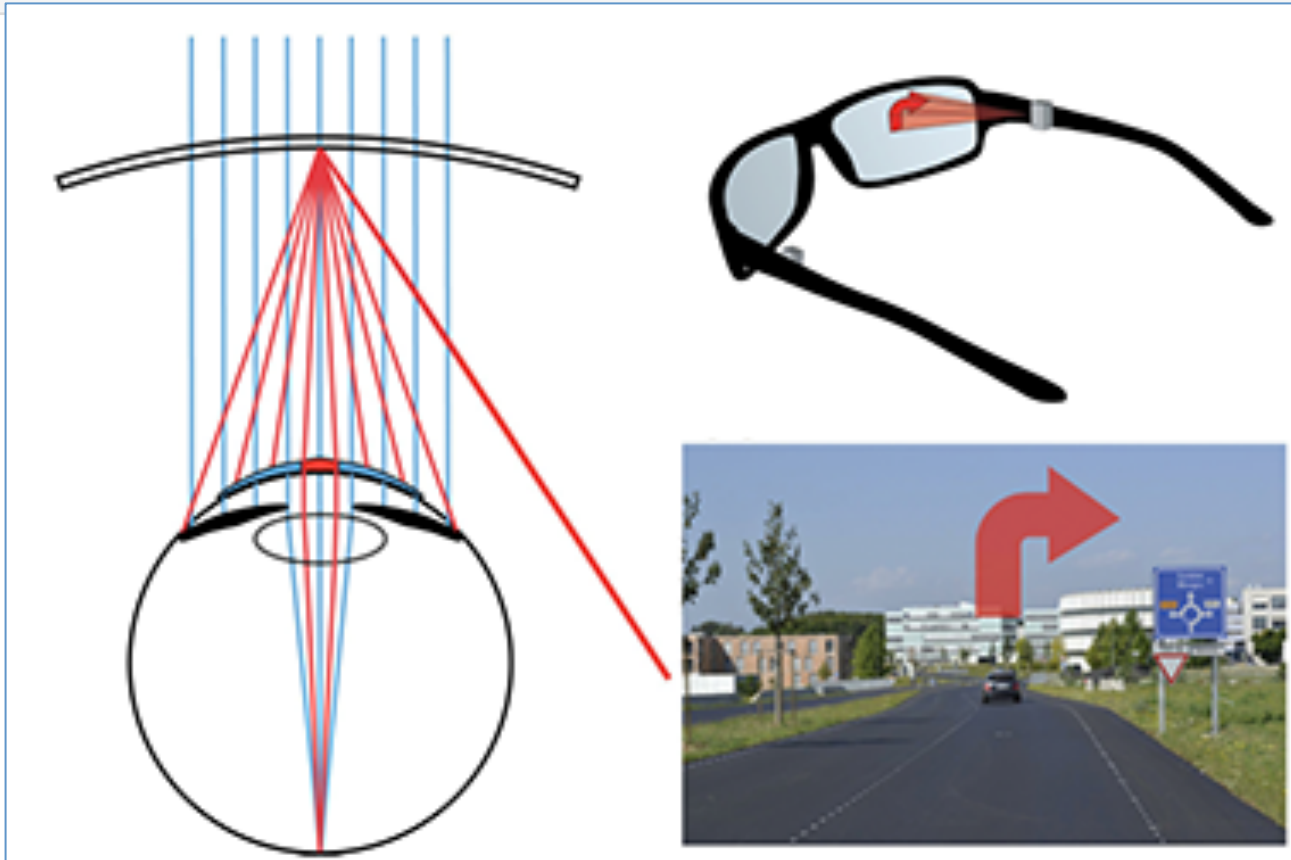


Now



*Free-space diffractives  
Italian flair with “Glass up”  
Ultra small eye box, single color*





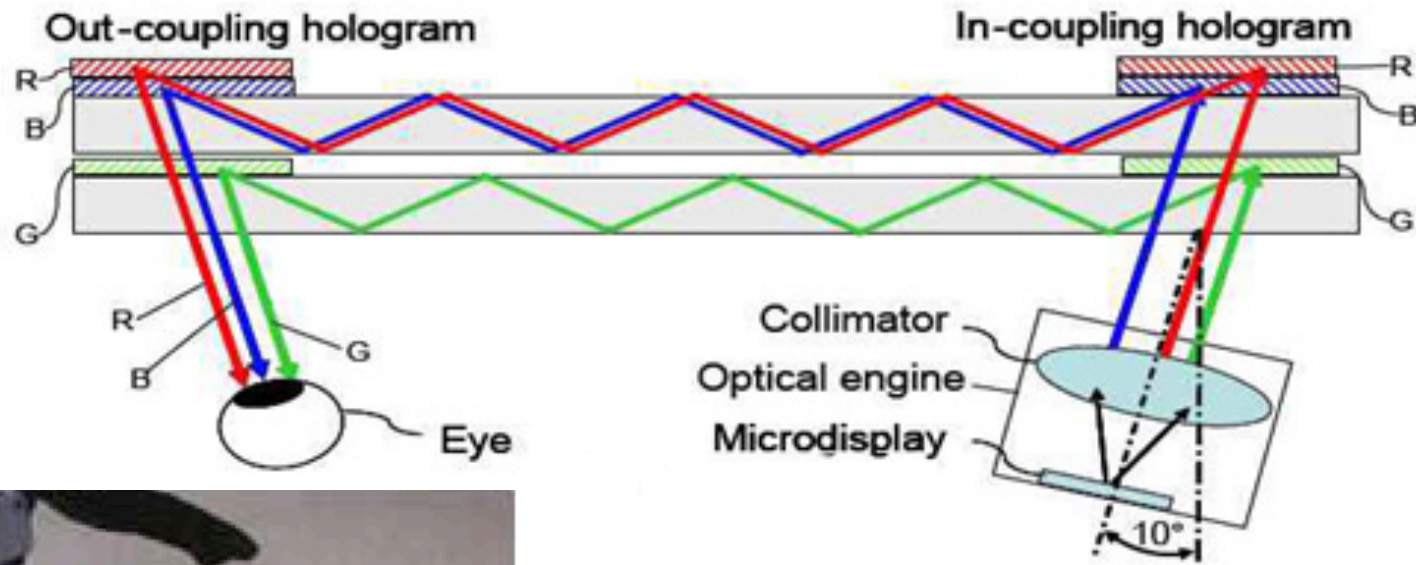
*Composyt Labs Lausanne (CH)*

*Volume reflective hologram (Bayer photopolymer material)  
recorded directly on curved base surface of Rx lens*

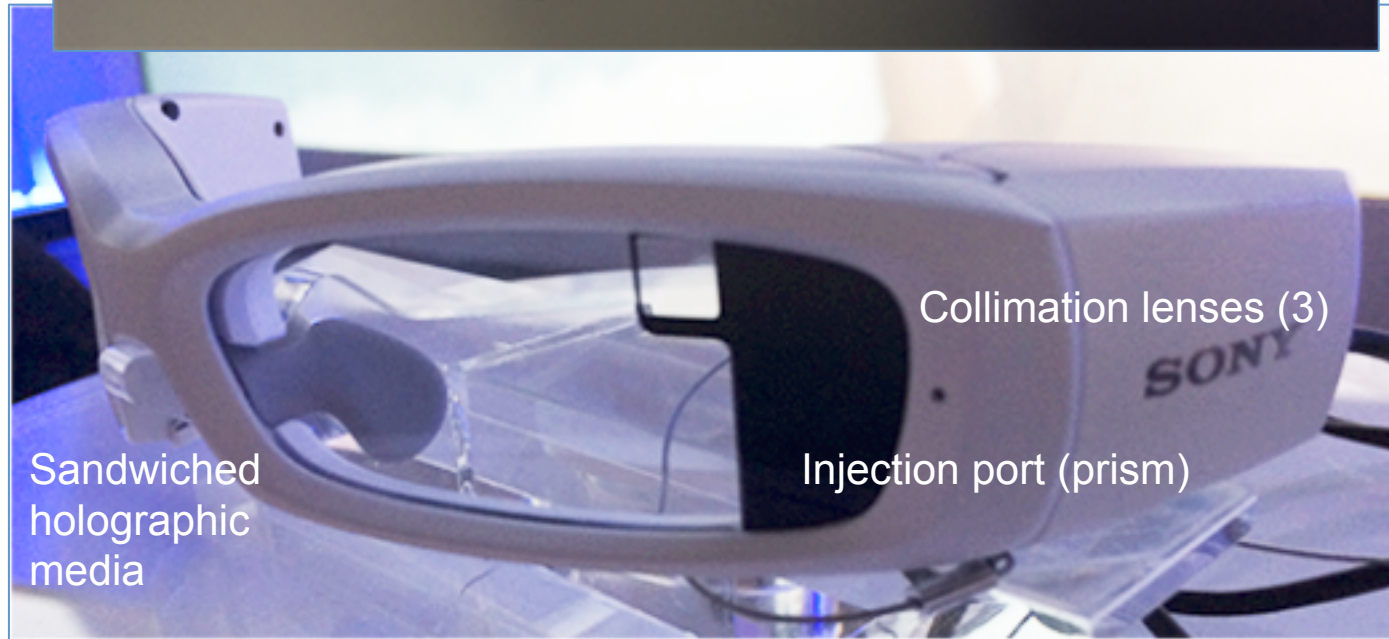
*Unlike Sony, free space hologram does not require air interface (no TIR)*

*But Hologram is directly on inner surface, not protected from scratches, environment, etc...*

## Example of SONY reflective holographic combiner



Uses guided space and super-imposed RGB reflective volume holograms.  
Horizontal design.



Sony Ltd. Japan

Holographic waveguide combiner (DNP Photopolymer)

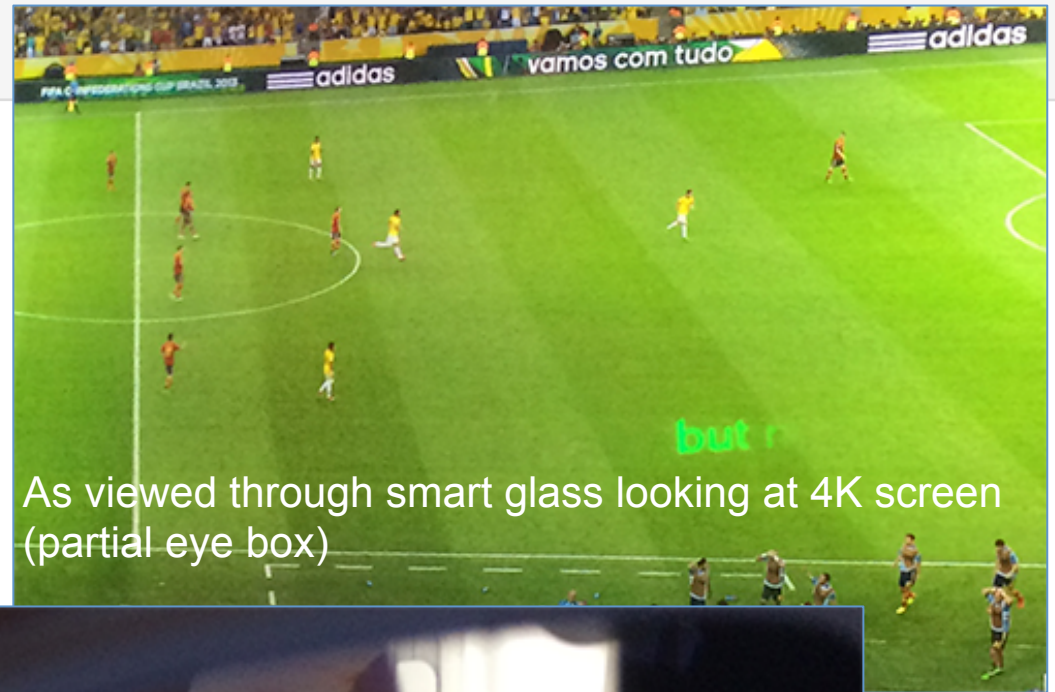
Single color, sandwiched in between glass plates

Marketed by Sony only as subtitle glasses to be used indoor

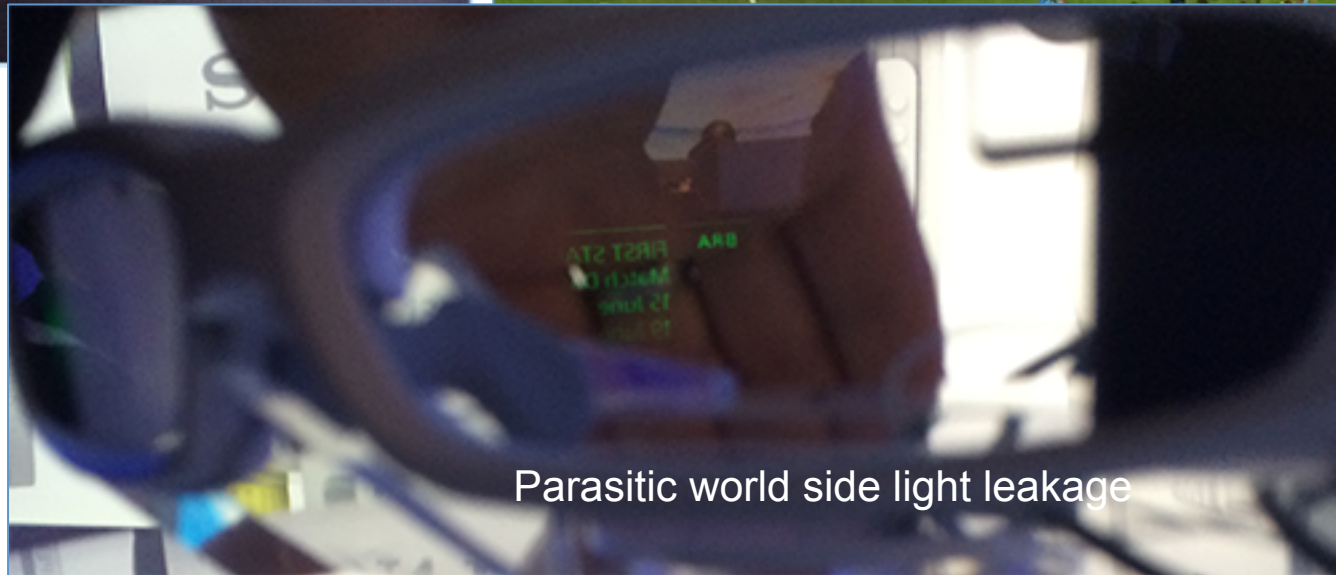
(problem with environmental sensitivity of holographic goop? - temp, UV, humidity...)



Monocolor, relatively small eye box



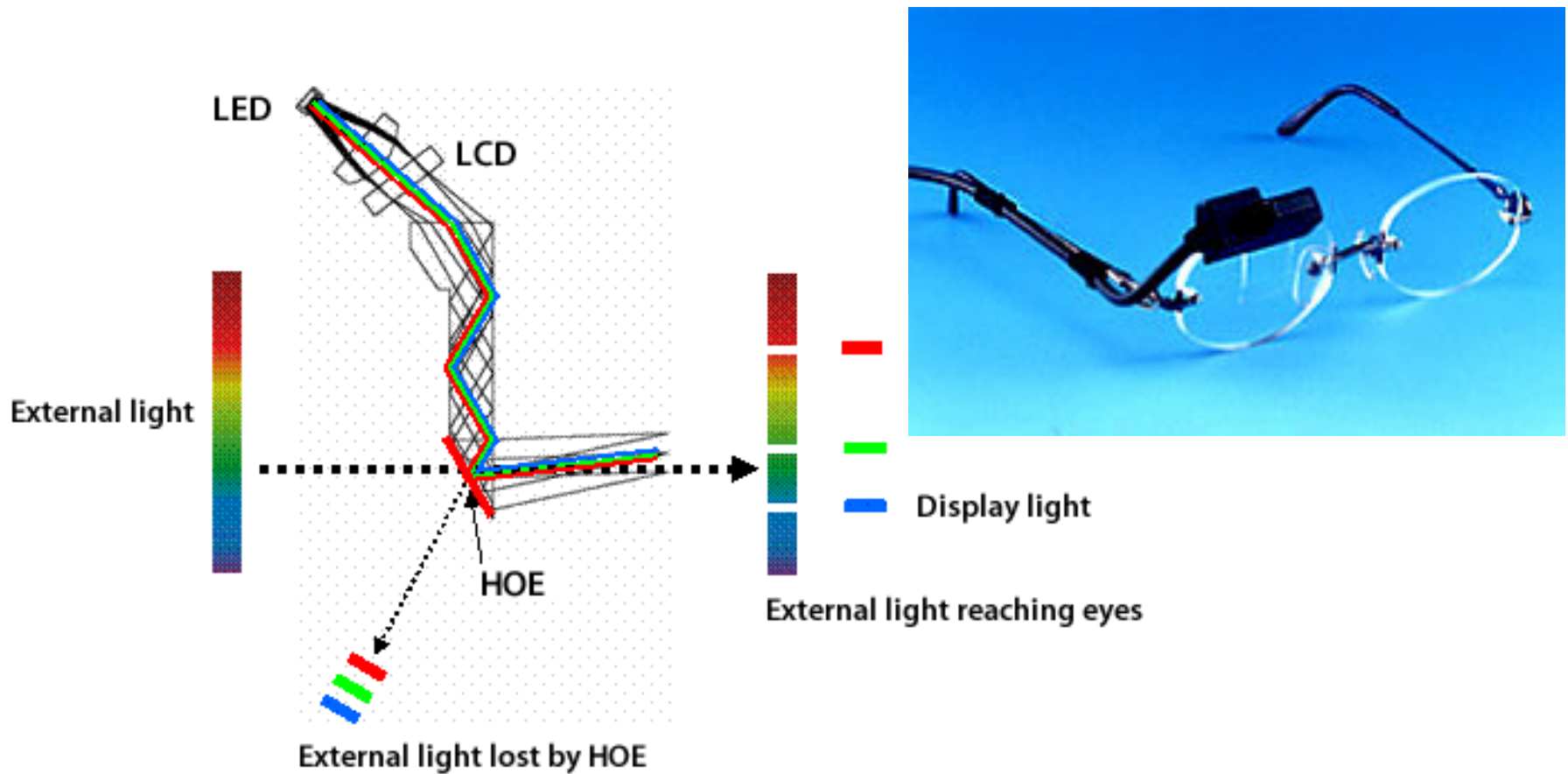
As viewed through smart glass looking at 4K screen (partial eye box)



Parasitic world side light leakage

*Low resolution, single color, small eye box but large FOV, some world side leakage, relies on TIR thus requires air gaps if inserted in prescription lenses*

## Example of KONICA/MINOLTA volume holographic combiner



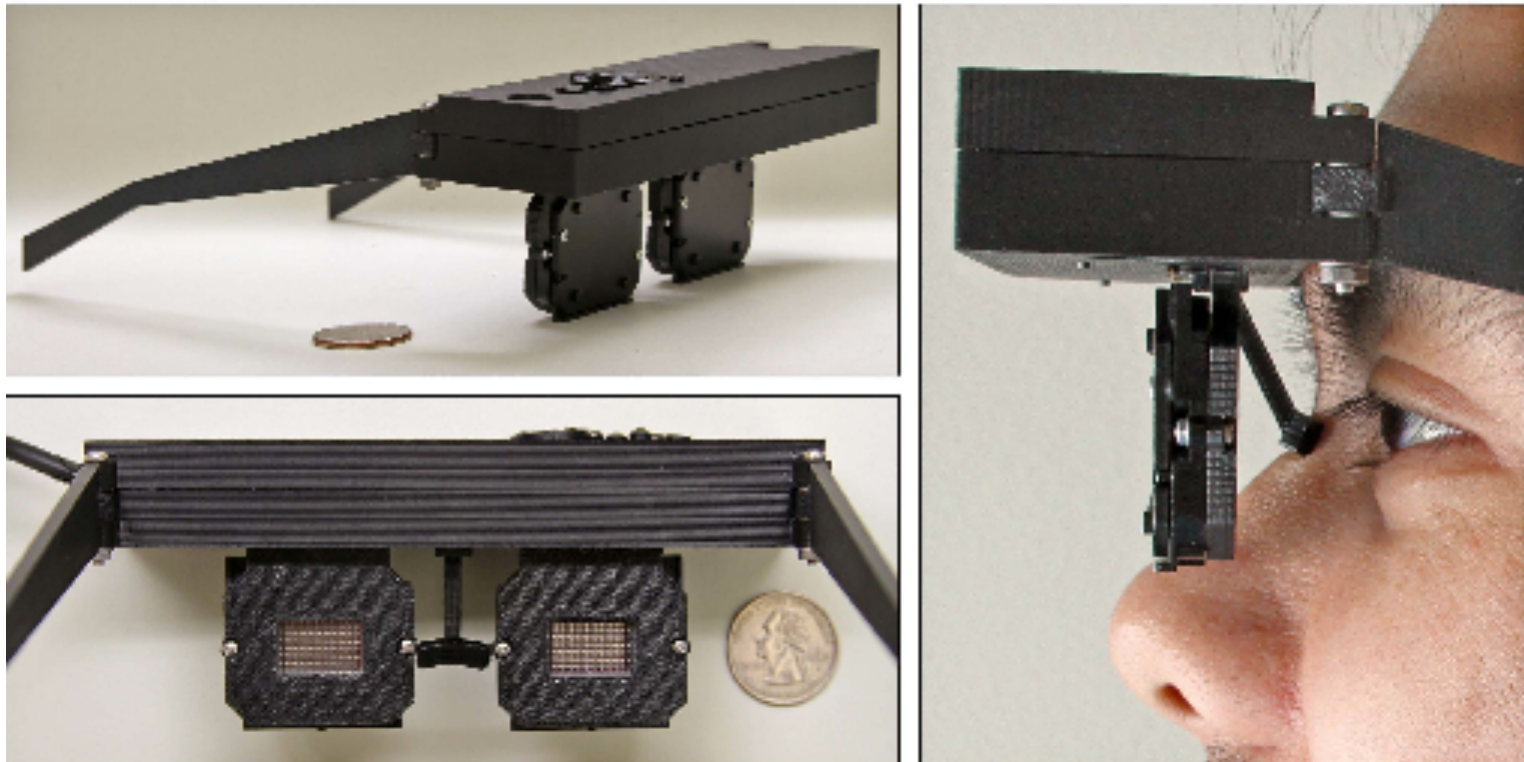
Uses guided space and single reflective hologram with multiple RGB exposure. Vertical design.

... and a few odd balls which cannot be classified



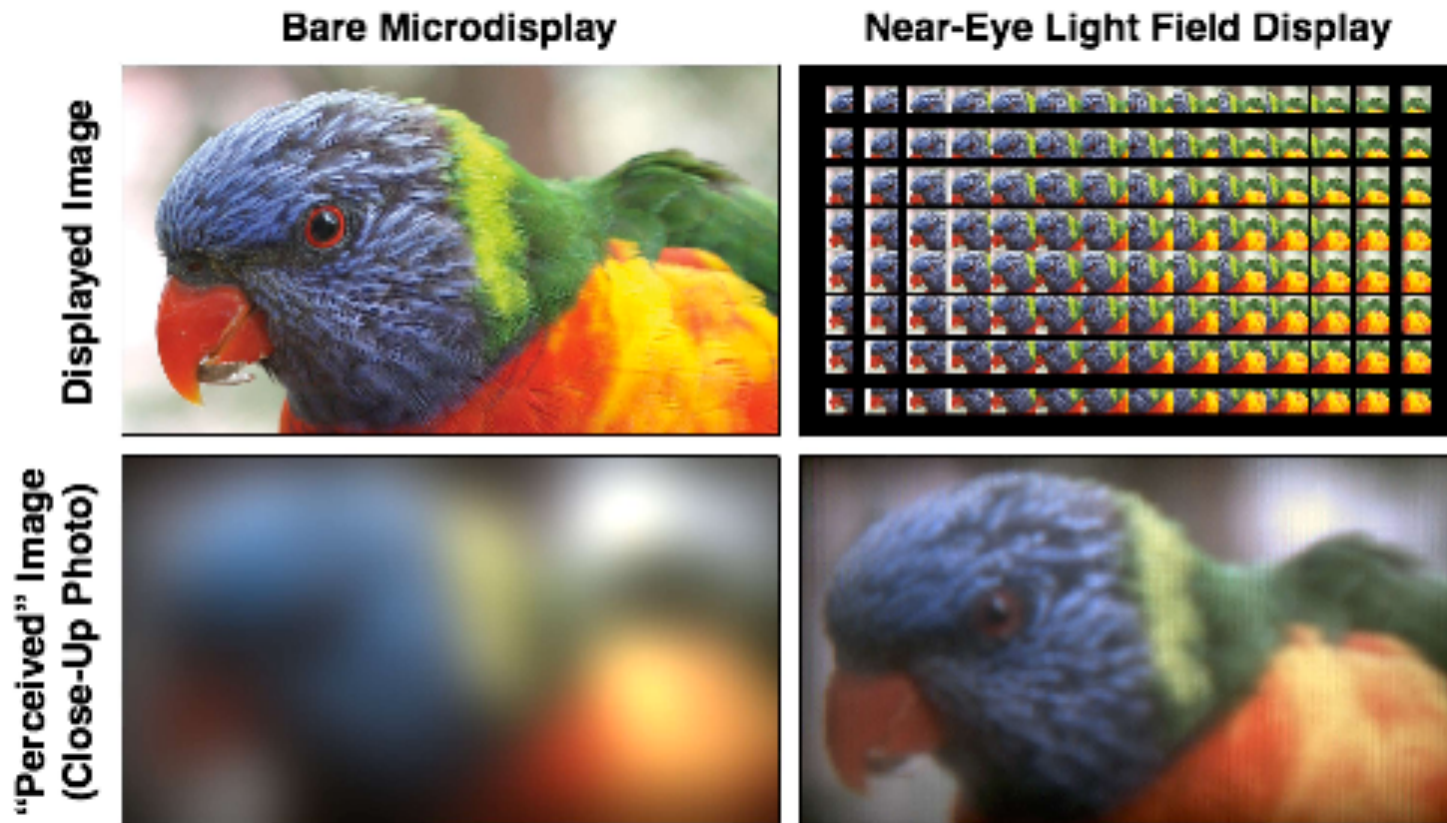


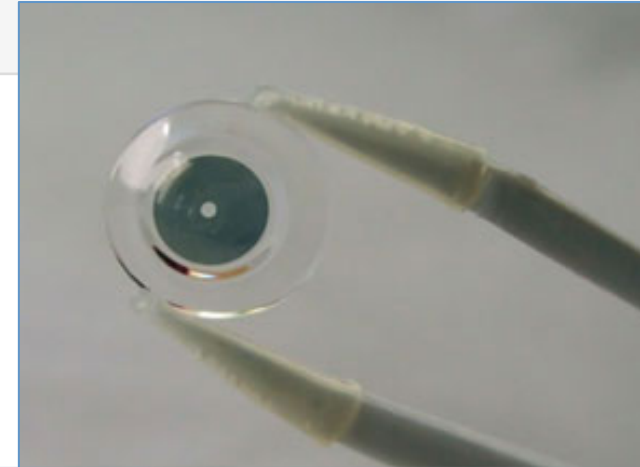
*NVIDIA Research, Santa Clara*  
*Light Field Near to Eye Display*



Implemented in binocular mode, by viewing an OLED microdisplay, depicting interlaced perspectives, through a microlens array.  
Addressing accommodation, convergence, and binocular disparity depth cues

*nVidia . Santa Clara*  
*Light Field Near to Eye Display*





*Innovega Corp., WA.*

*2 product architectures each using a combo contact lens + glasses hardware*

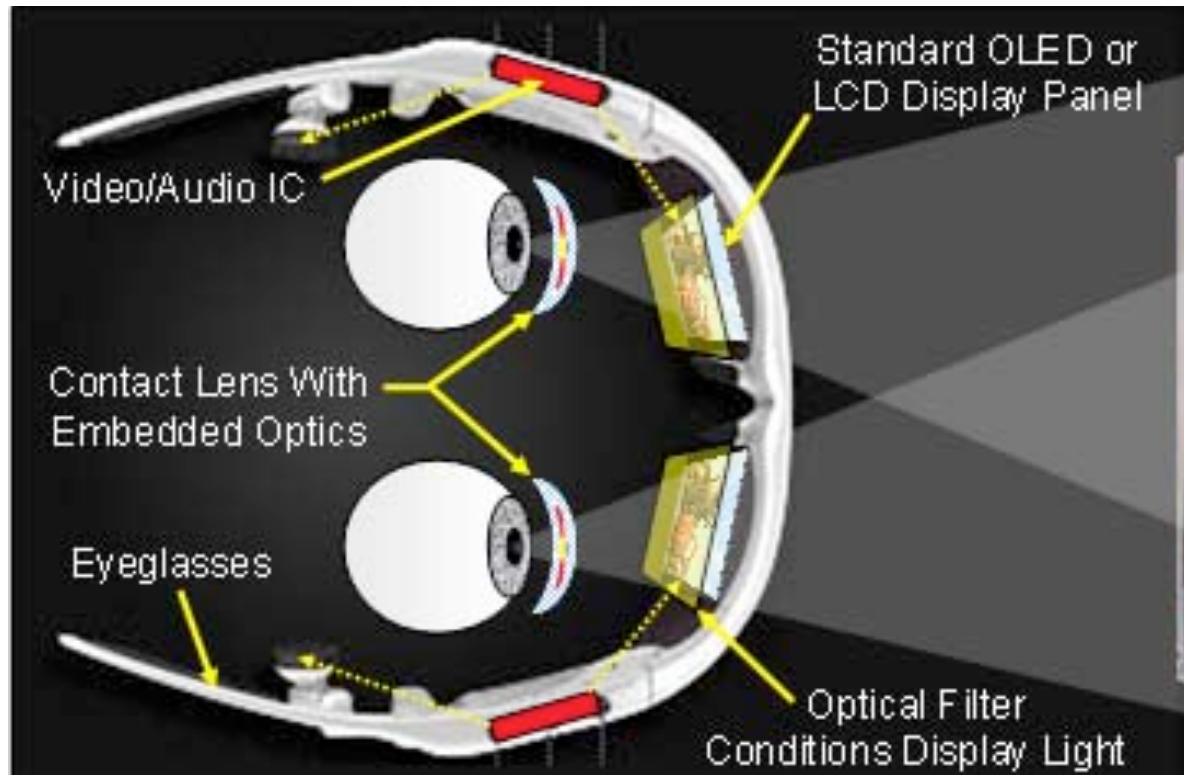
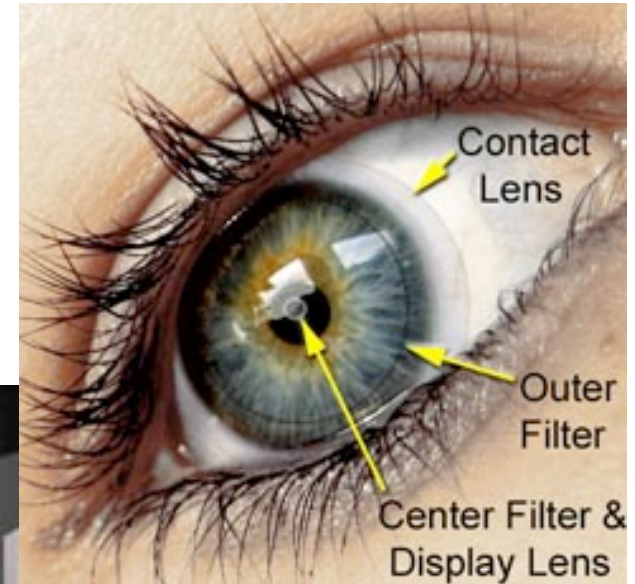
*- First uses contact lens (with microlens) to collimate OLED located on glasses (non see through)*

*- Second uses contact lens (with microlens) to collimate image formed by laser scanner picos located on temple side, image is retro-diffused by reflective hologram located on inner surface of glasses (hologram creates retrodiffusion in ON-Bragg and see through in OFF-Bragg)*

*Complex R&D effort with DARPA financing using US and Swiss University, initiated by Microvision execs*

*Innovega Corp., WA.*

*2 product architectures each using a combo contact lens + glasses hardware*



The holly grail of Smart Glasses:  
Rx glass integration  
« make technology disappear »



## Combo Rx lens + optical combiner: a challenge

*If display and optical combiner are located AFTER prescription lenses, vision correction is effective for both digital and real scenes, and requires only generic combiner optics*



*Although optimum on a vision correction point of view and practical when updating Rx prescription, this is not ideal since:*

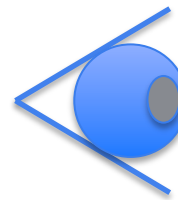
- 1) dual optics in front of eye*
- 2) increases eye relief thus reduces eye box*
- 3) technology not disappearing*

## Potential combo Rx / Combiner architectures

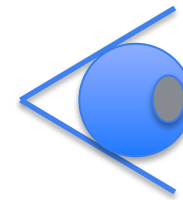
- 1) Rx lens UNDER combiner  
 a) combiner independent of Rx lens  
 b) combiner shares outer shape of Rx lens

Generic uncompensated combiner

1.a)



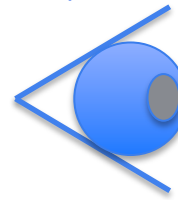
1.b)



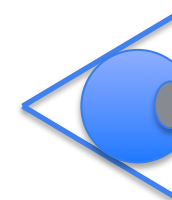
- 2) Rx lens OVER combiner  
 a) combiner independent of Rx lens  
 b) combiner shares inner shape of Rx lens

Combiner to be compensated for Rx

2.a)



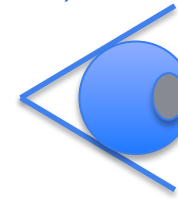
2.b)



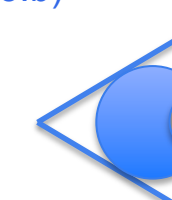
- 3) Combiner INSIDE Rx lens  
 a) flat or curved combiner requiring TIR and injection port  
 b) flat or curved combiner not requiring TIR and injection port

Compensated combiner optics

3.a)



3.b)



# Rx integration example from Essilor

**INSTITUT DE LA VISION PARIS**

**oseo**

**essilor**  
descartesconsortium

**mini-caméra**

**mini-caméra**

**fonction principale = adjonction d'une image virtuelle à la scène naturelle d'un porteur, en conservant la fonction ophtalmique du verre**

**mini-caméra**

**système optique de projection**

**image virtuelle projetée sur la rétine**

**Micro-écran**

**Lunettes informatives connectables à un PC ultra mobile**

- Boîtier de contrôle
- Interface composite vidéo ou USB
- Batterie

- PC ultra portable processeur et accélérateur graphique
- Traitement d'image en temps réel : grossissement, luminosité, contraste, couleurs, saturation, contours...

Purpose: Correcting Age-related Macular Degeneration (AMD)



Essilor AMD product: Camera is on right side (user side), and display is on left side.



# Microdisplays technologies for wearable displays

## Reflective LCOS type



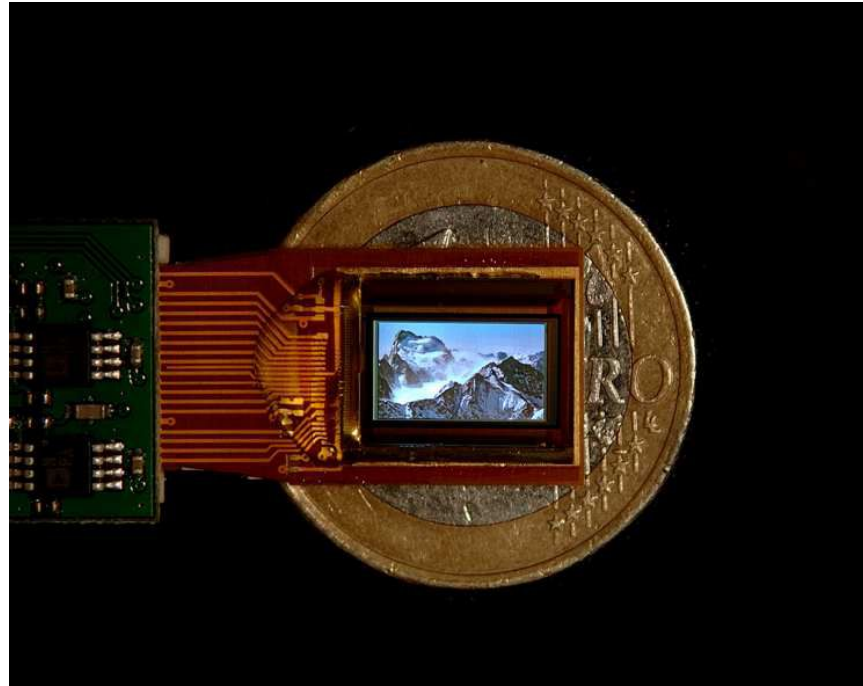
Requires either glass PBS cube or front light edge lit assembly.  
Low efficiency.  
Polarized light field.

## Transmissive LCD type



Low efficiency, requires LED edge lit backlight or conventional LED collimator. High efficiency when using single color LED without color filter.  
Polarized light field.

## OLED type



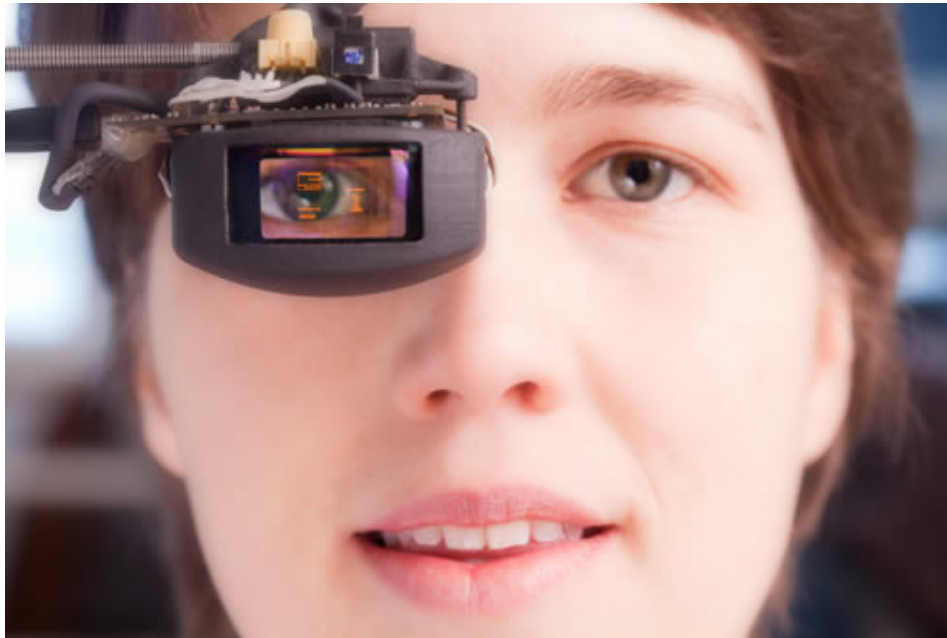
Emissive display, higher efficiency than LCOS or LCD, but Lambertian emission.  
Silicon backplane, pixels down to 4 microns.  
Current development aims at getting rid of color filters (direct color OLED patterning).  
Unpolarized light field.

# MEMS laser scanners



Single or dual MEMS mirrors  
Low power consumption  
Adaptable FOV – far field image projectors  
Laser light, despeckeling required.

## Fraunhofer's combiner based on bidirectional OLED



Interesting for HMD eye gesture sensing in the display plane

# Another challenge REMAINS for next generation smart glasses : The interaction mechanism







**Another challenge remains: The data entry interface.**

HMD industry already has integrated:



**Another challenge remains: The data entry interface.**

HMD industry already has integrated:

- Voice command

## Another challenge remains: The data entry interface.

HMD industry already has integrated:

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- Head motion tracking (magnetometer, gyro, accelerometer)

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- Gaze tracking, eye gesture sensing, wink sensor, etc...

## Another challenge remains: The data entry interface.

HMD industry already has integrated:

- Voice command
- Head motion tracking (magnetometer, gyro, accelerometer)
- Trackpad interface
- Gaze tracking, eye gesture sensing, wink sensor, etc...
- Gesture sensing through front facing camera and structured illumination

## Recent happy marriages in this field



**Microsoft®**



**CANESTA™**



**Microsoft®**



**CANESTA™**



**PrimeSense**

**Microsoft®**



**CANESTA™**



**PrimeSense**



TYZX | *systems that see*

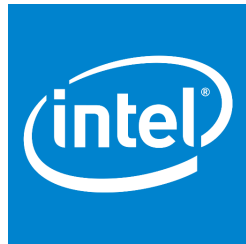
**Microsoft®**



**CANESTA™**



**PrimeSense**



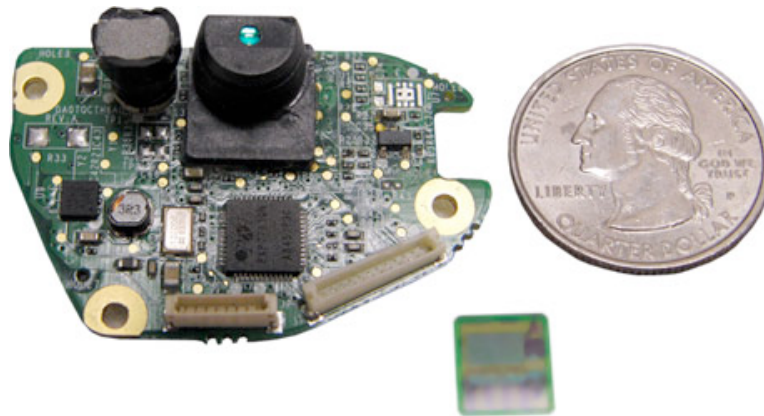
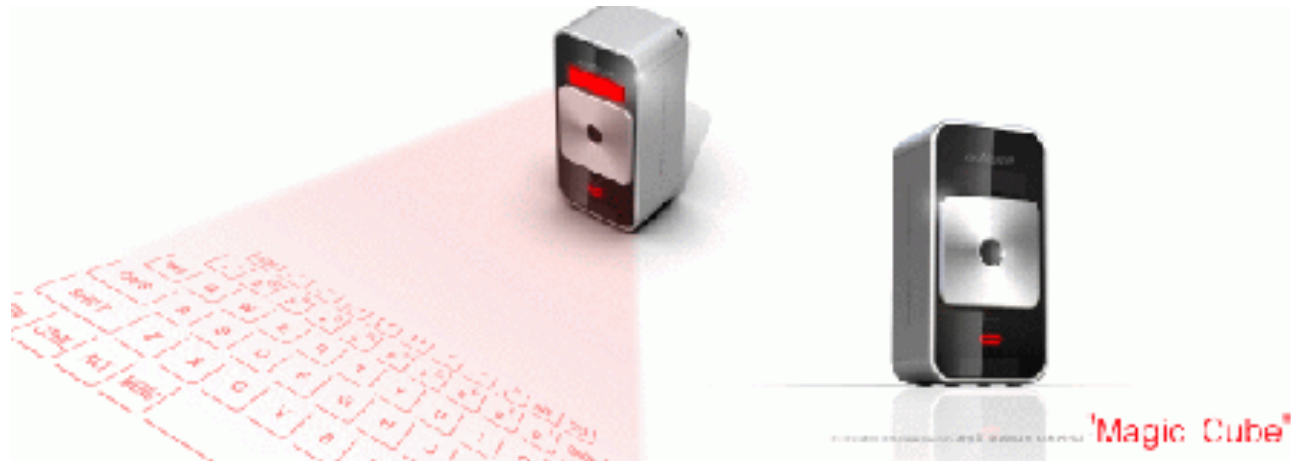
TYZX | *systems that see*

**Google™**



## **Examples of gesture sensing using structured illumination and/or time of flight**

Canesta develops structured illumination for virtual interfaces and uses Time Of Flight to sense finger positions  
*(however, it was IBM who invented the virtual keyboard in the first place).*



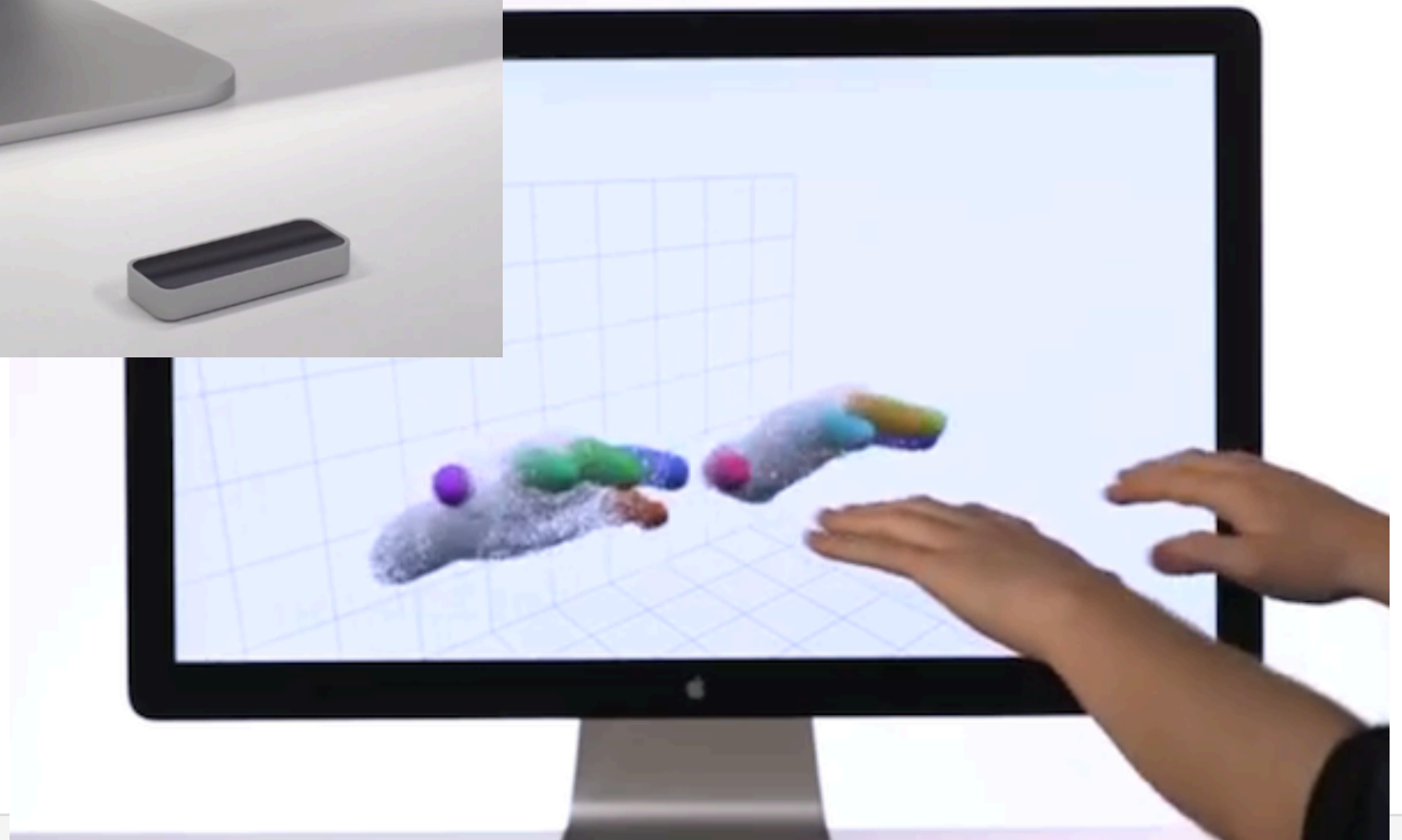
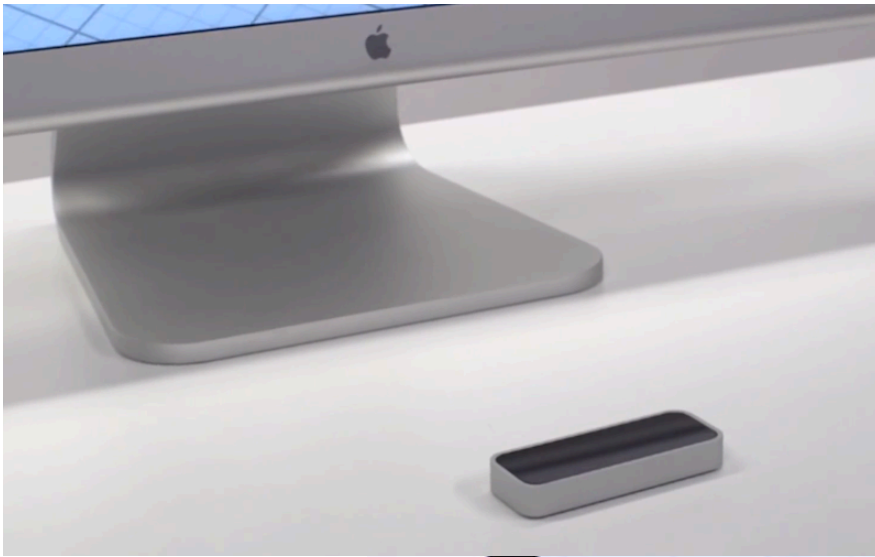
Celluon develops similar technology based on Canesta IP.



**Light Blue Optics** device incorporates a holographic LCOS diffractive projector for virtual interfaces, and a camera for gesture sensing.



**Leap Motion** does not use structured light, instead uses flood IR illumination and uses two cameras to acquire shadows.





So, how to integrate such technologies  
in head mounted displays...



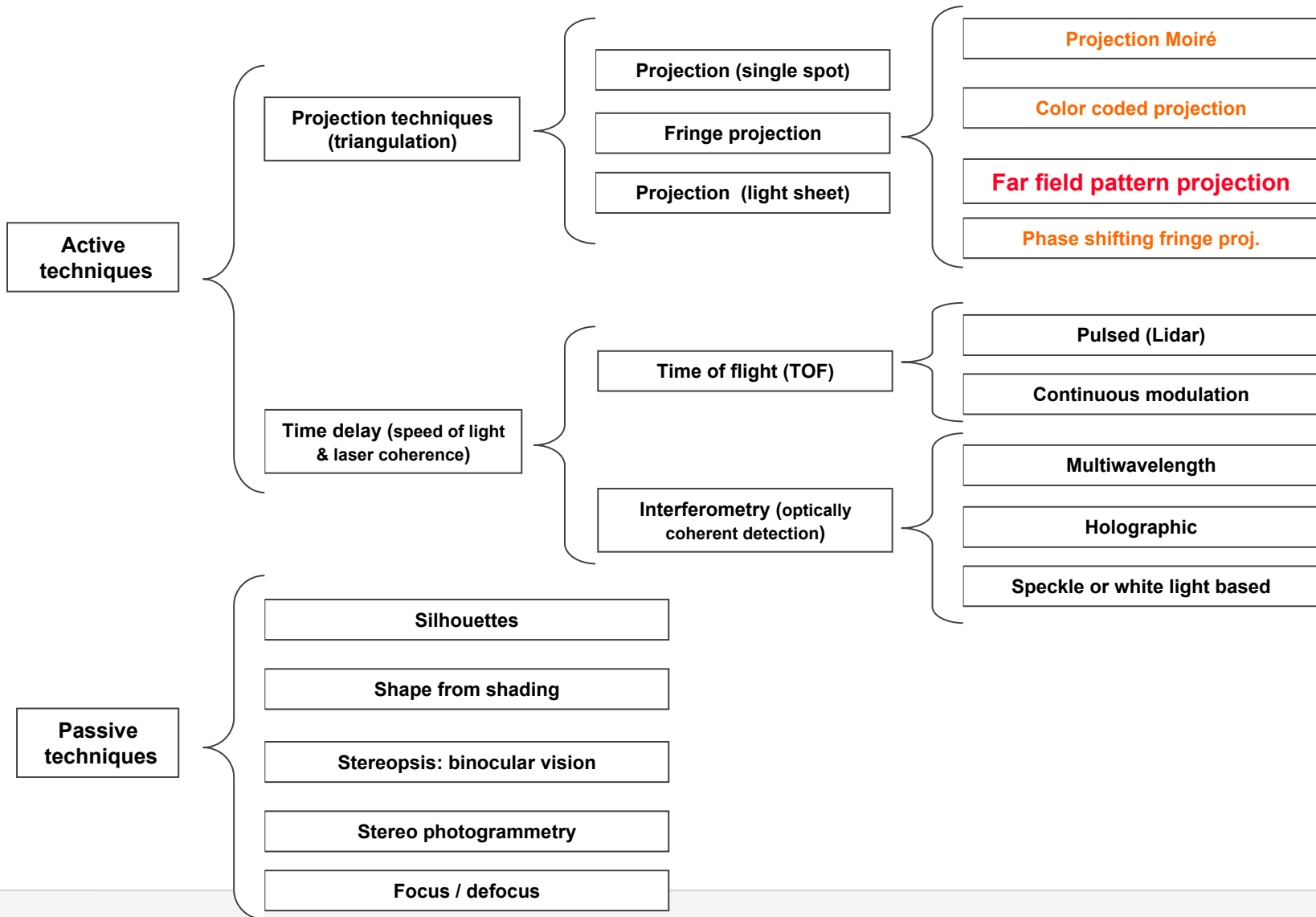
... to look less like this...



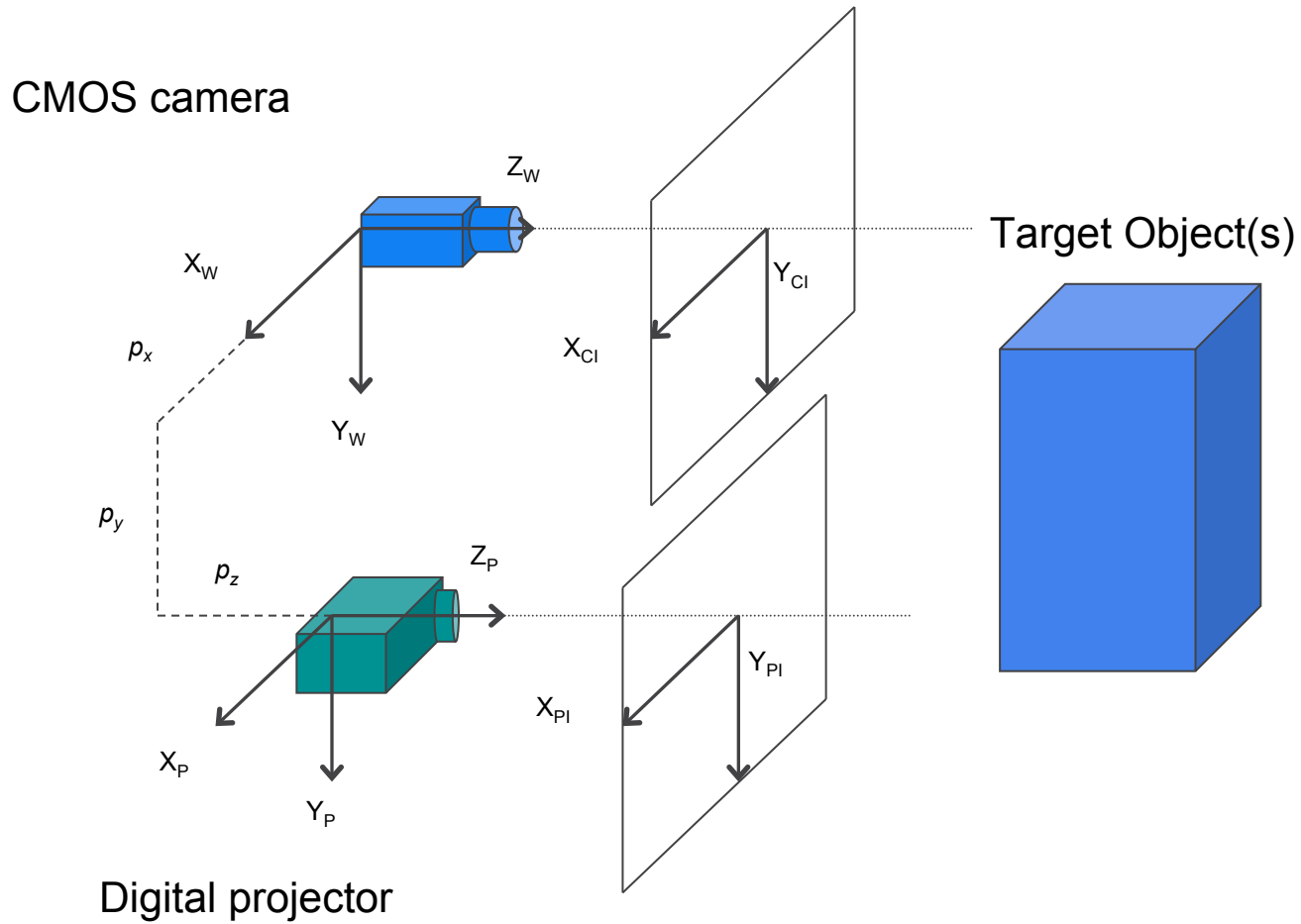


... and a little more like this

## Today's 3D optical sensing available arsenal



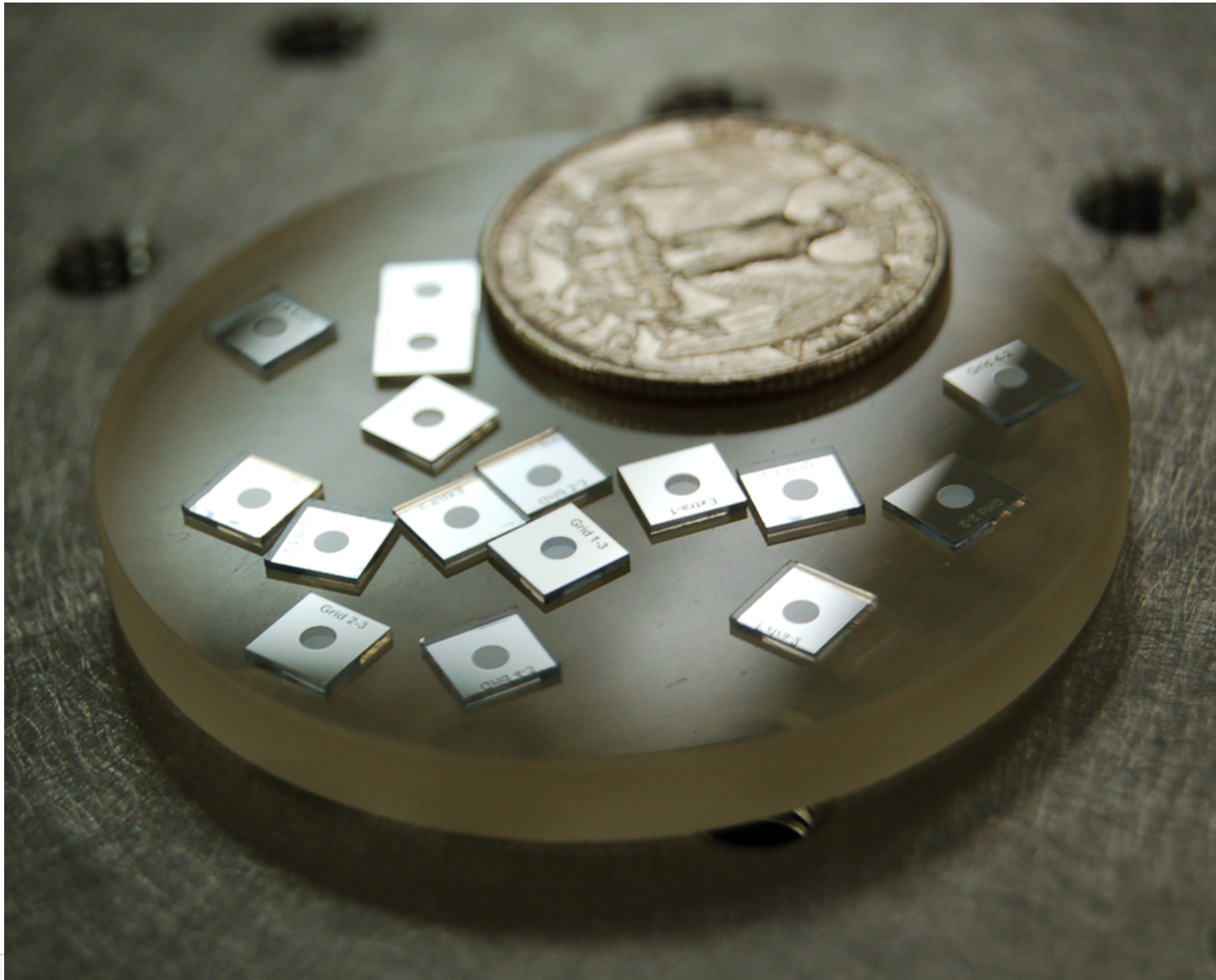
## Principle of structured illumination for 3D mapping



## Traditional weaponry used for 3D scanning via structured illumination using multiple fringe projection

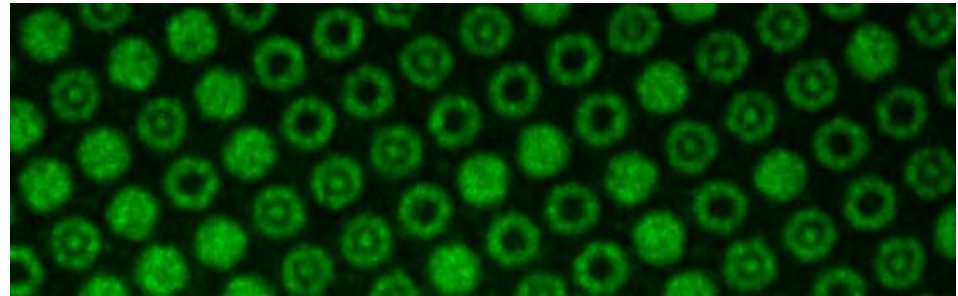
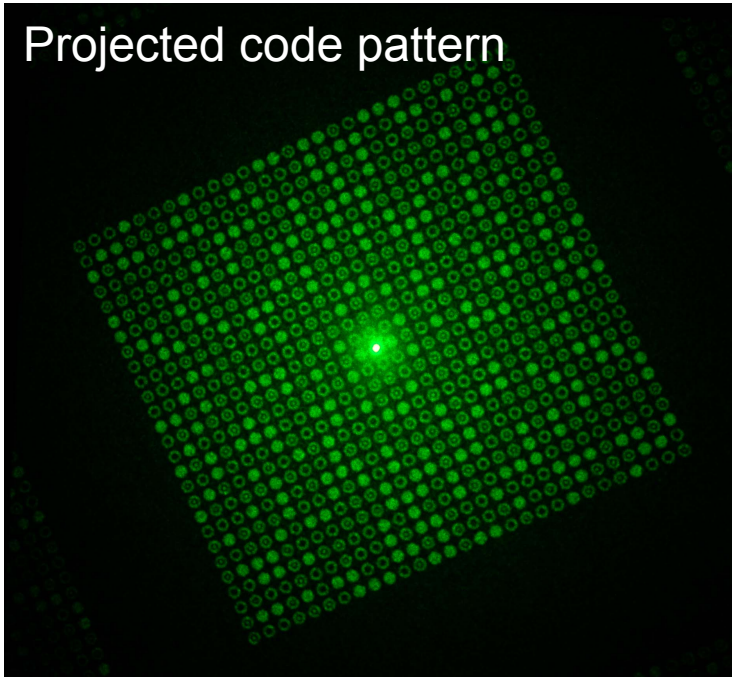


## Diffractive projectors are small and cheap

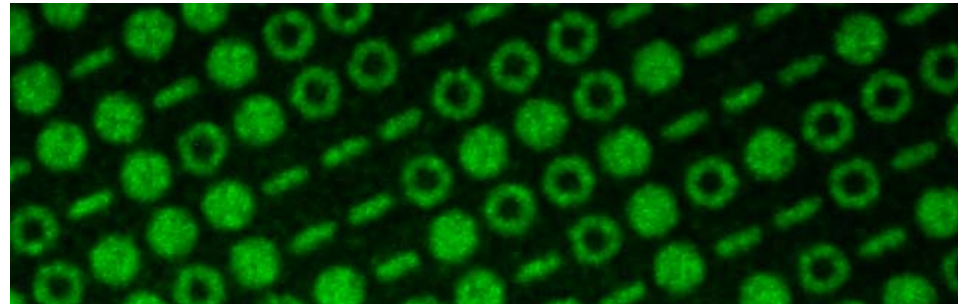


... with more complex structured illumination...

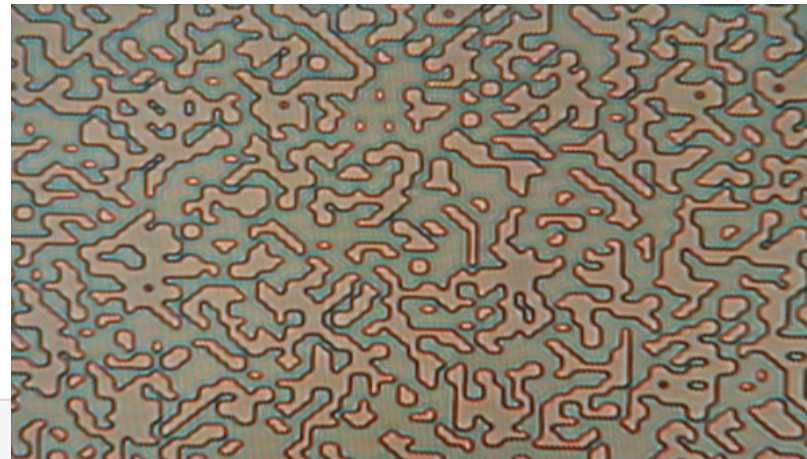
Projected code pattern



Zoom on patterns / non-repeating 3x3 codes

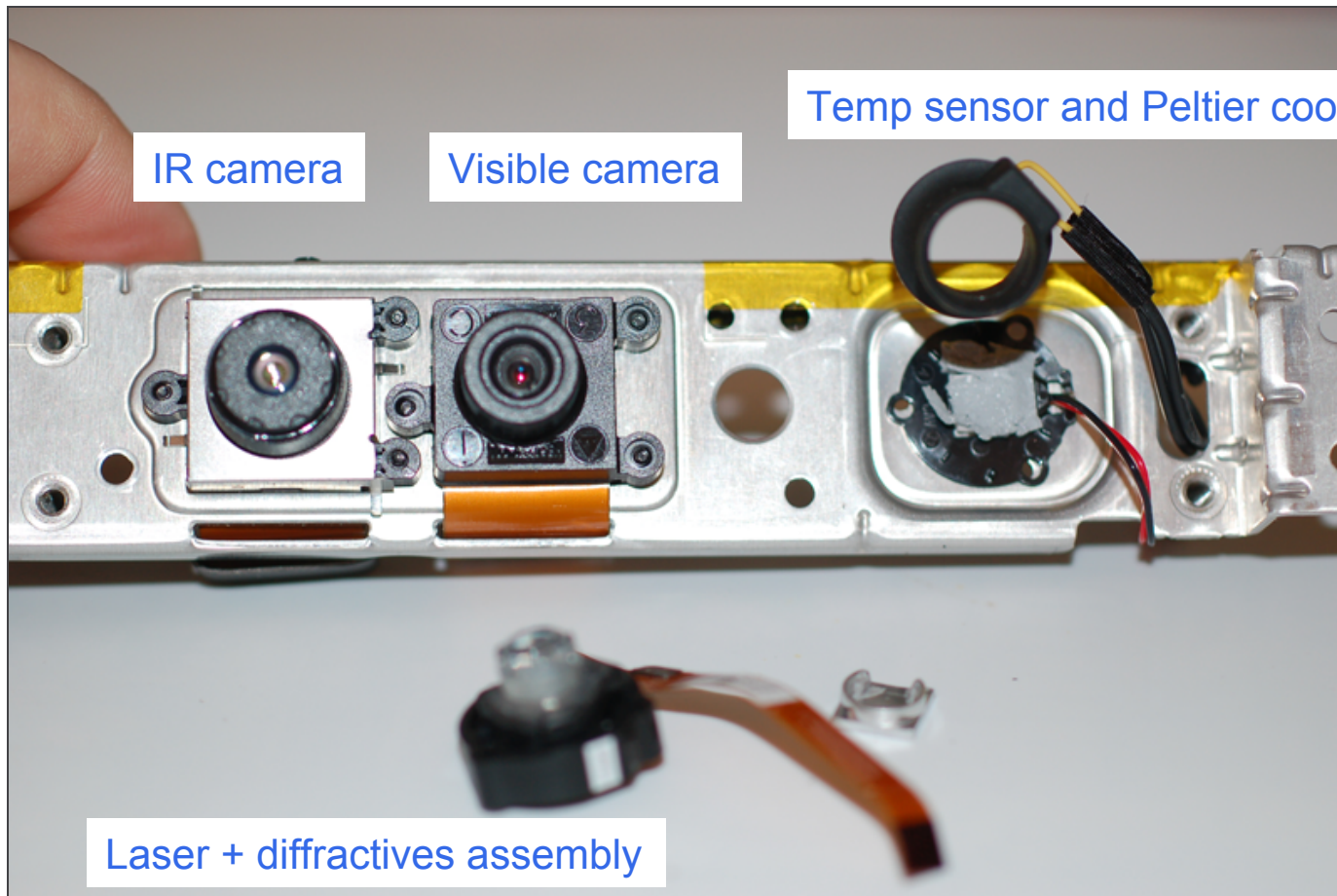


CGH structures as under microscope





# Primesense KINECT: Two cameras (visible and IR) and a diffractive projector



## How does it work?

Kinect uses pixel offsets from a calibrated reference image (stored in memory) to transform an infrared image (@820nm) of the structured light pattern into a depth map.

Kinect can compute pixel offsets to 1/8 subpixel accuracy using a 9x9 pixel correlation window on a 2x2 downsampled image from the infrared camera.

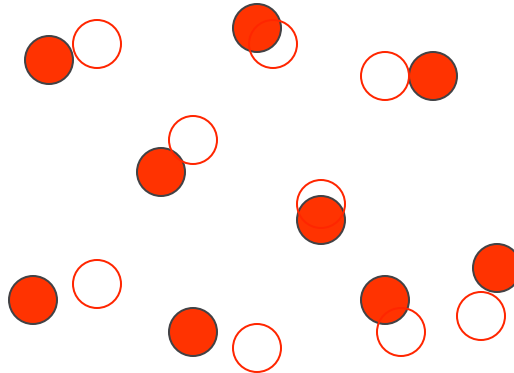
The associated relationship between depth and pixel offset is given by:

$$z = \frac{8bf}{\text{disparity offset} - \text{Kinect}[\text{pixel}] \text{disparity}}$$

... where  $b$  is the camera-projector baseline separation and  $f$  the infrared camera's focal length.

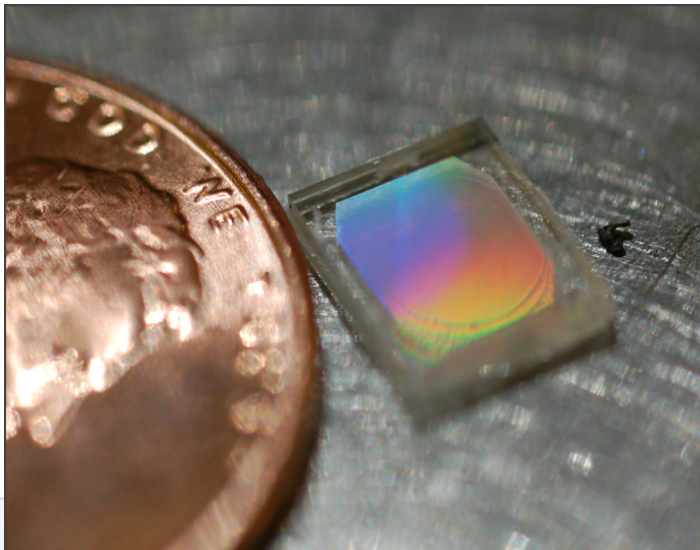
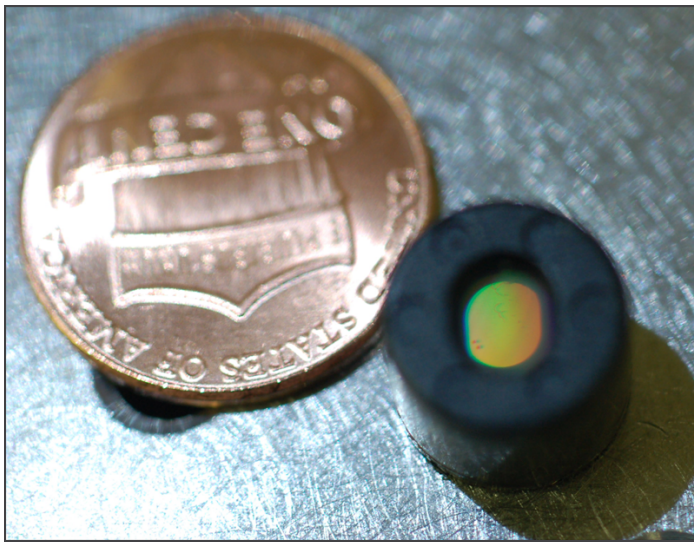
 Reference

 IR light

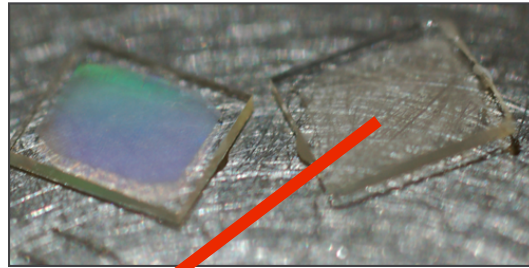


## Dual diffractives package assembly

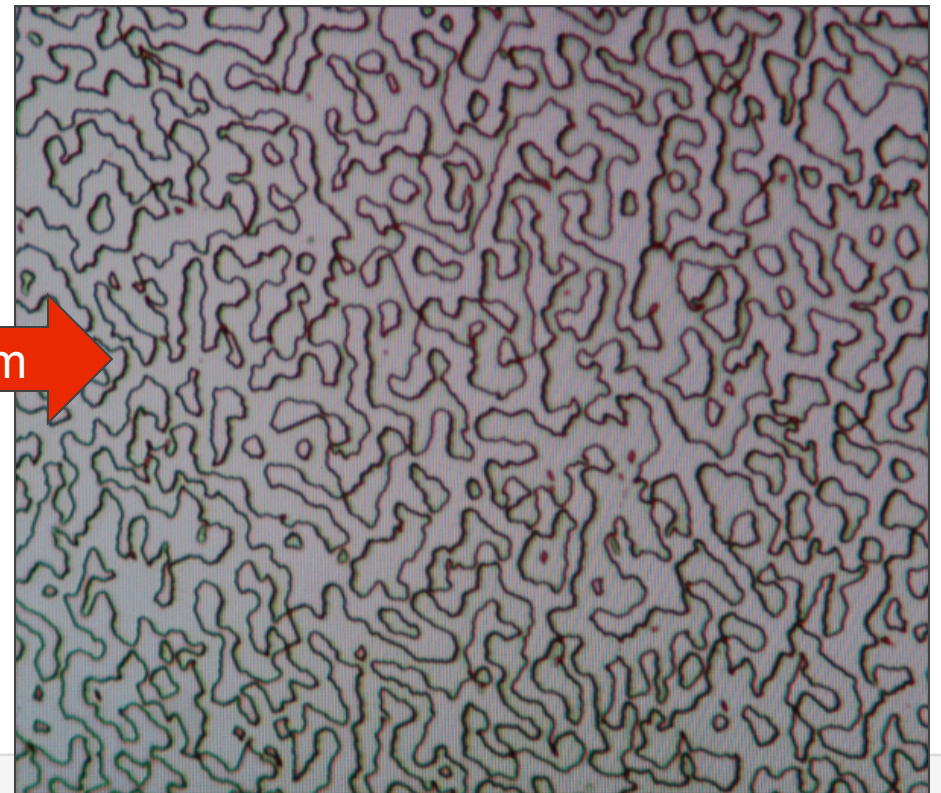
-> producing optical convolution between a CGH and a crossed grating

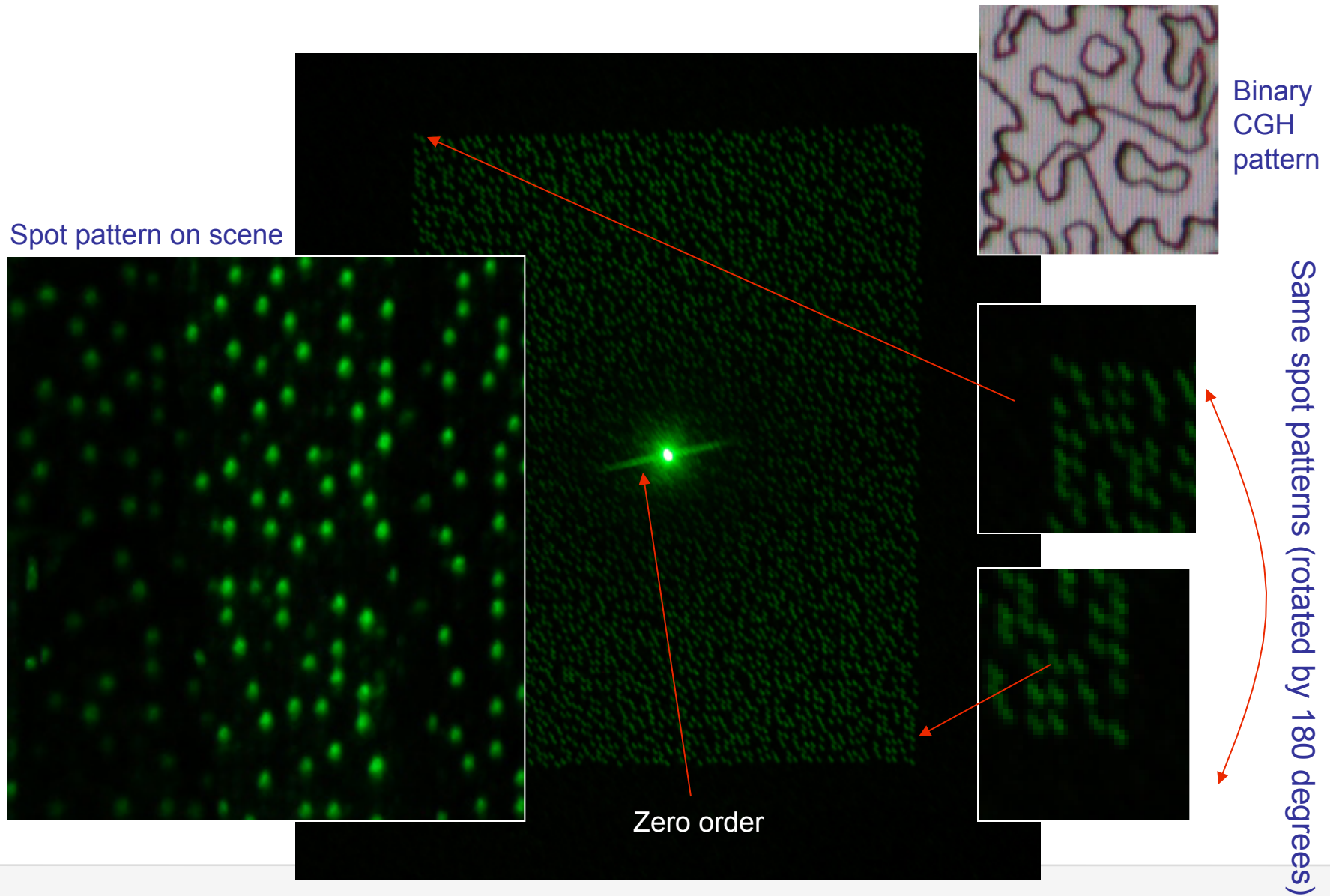


# Pattern generator CGH microscope pictures.

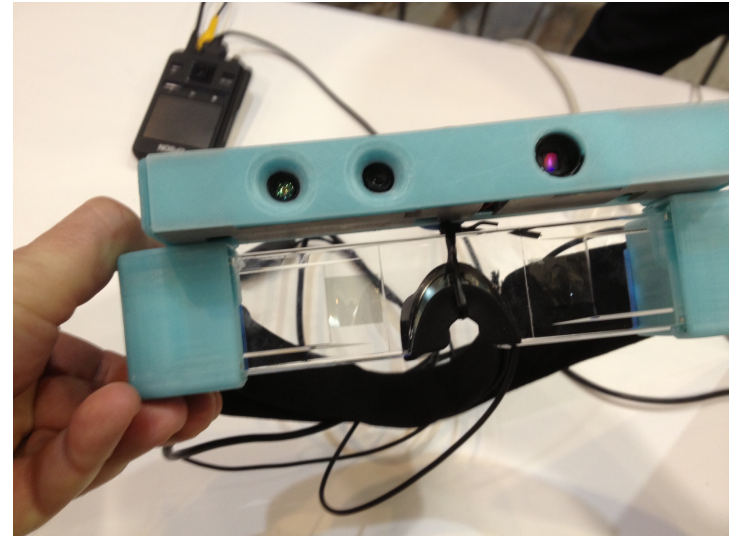


zoom



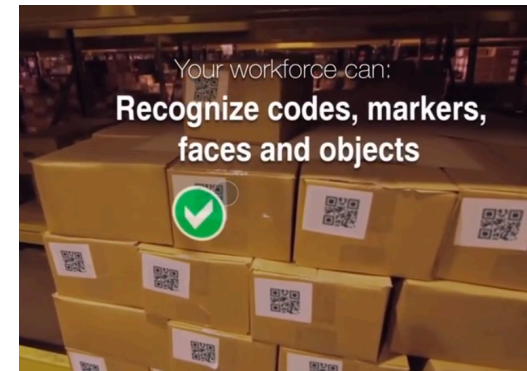


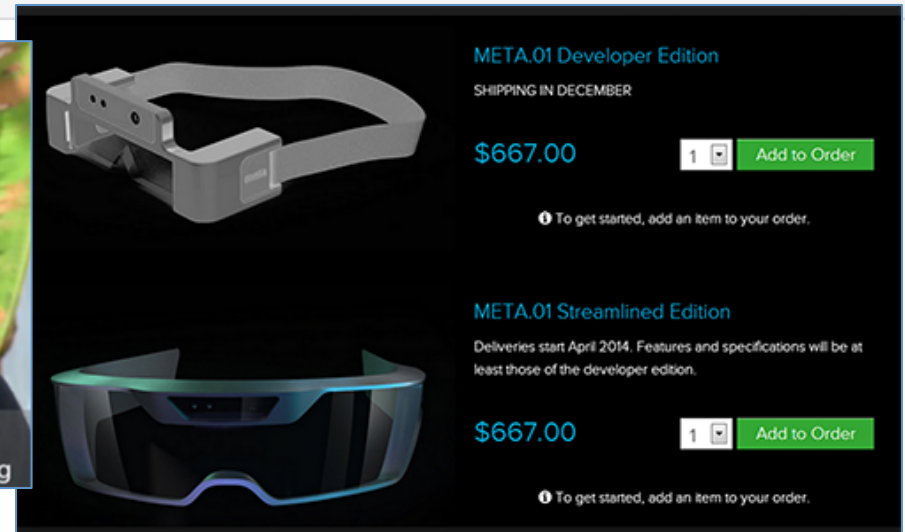
Two examples of Epson Moverio binocular see through displays linked to Kinect Primsense gesture sensor (presented at AWE 2013)





*Scope Assist. APX Skylight and Evena  
Use Epson Moverio hardware  
for engineering and medical  
professional applications*





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**META Glasses** (Space Glasses)  
Integration of Epson Moverio HMD (1<sup>st</sup> and 2<sup>nd</sup> gen)  
with Kinect gesture sensor (1<sup>st</sup> and 2<sup>nd</sup> gen also)  
Not a hardware company, but rather AR software





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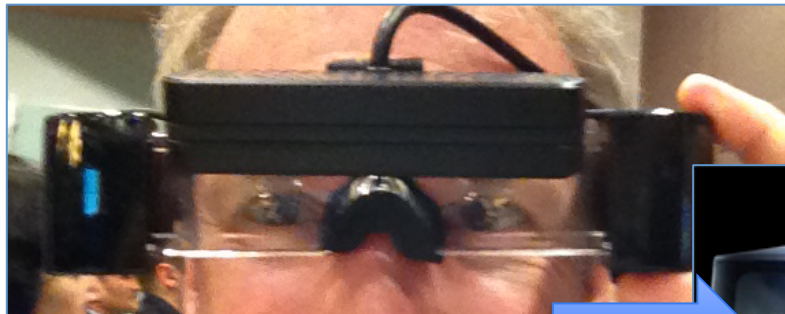
Today

**META Glasses** (Space Glasses)  
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Today

Tomorrow



**META Glasses (Space Glasses)**  
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Today

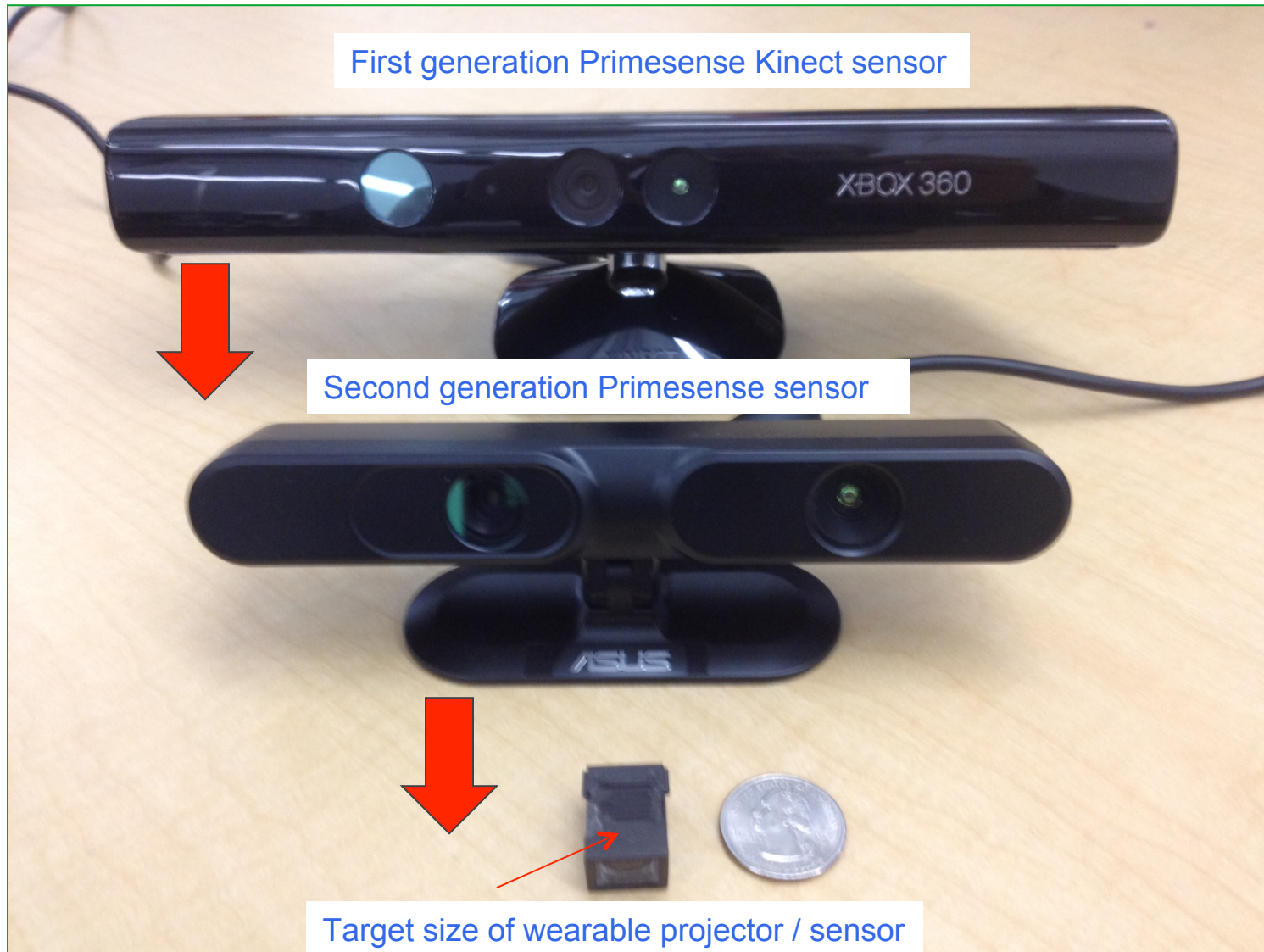
Tomorrow



Day after tomorrow

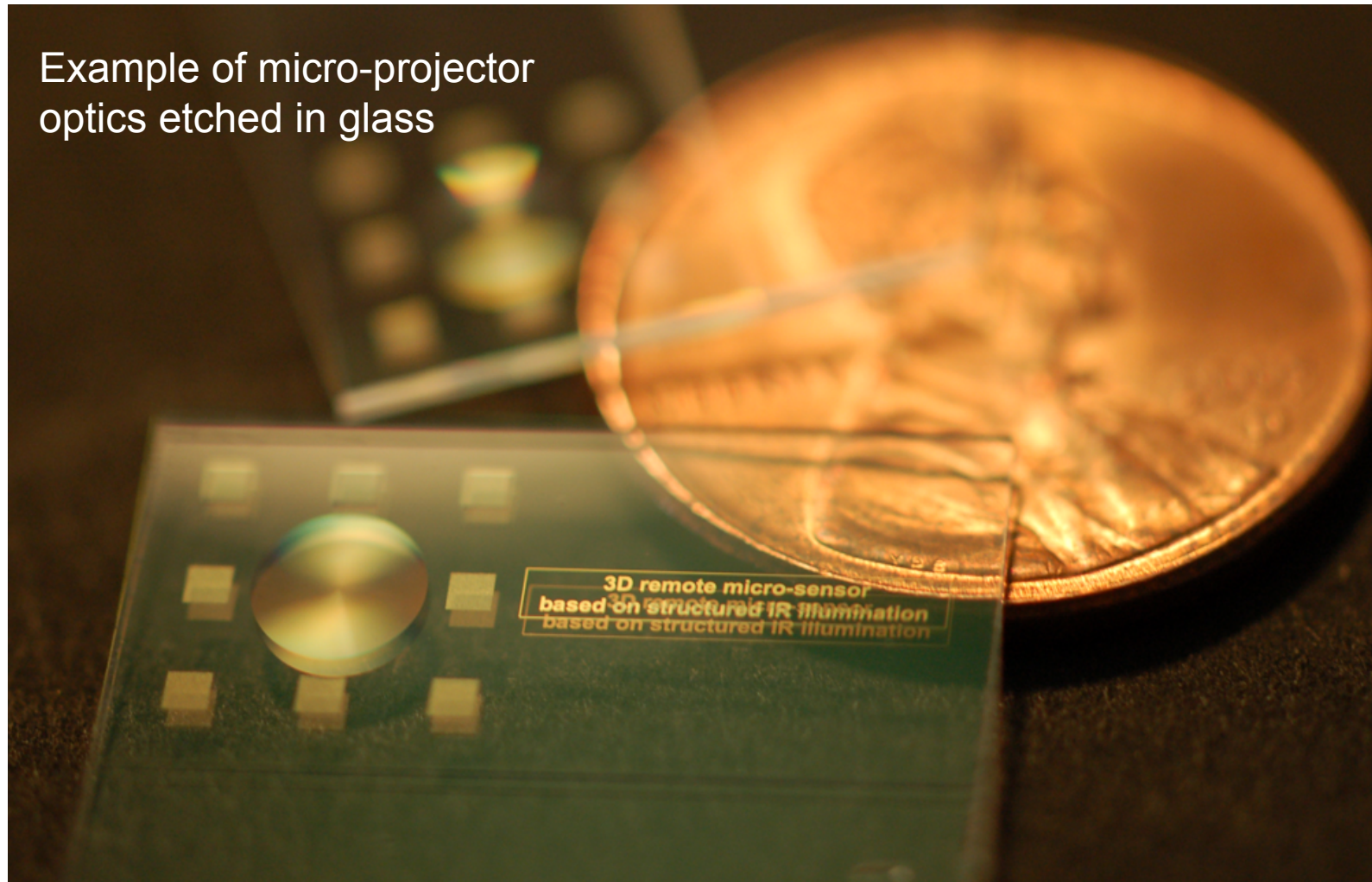


**META Glasses (Space Glasses)**  
Integration of Epson Moverio HMD (1<sup>st</sup> and 2<sup>nd</sup> gen)  
with Kinect gesture sensor (1<sup>st</sup> and 2<sup>nd</sup> gen also)  
Not a hardware company, but rather AR software



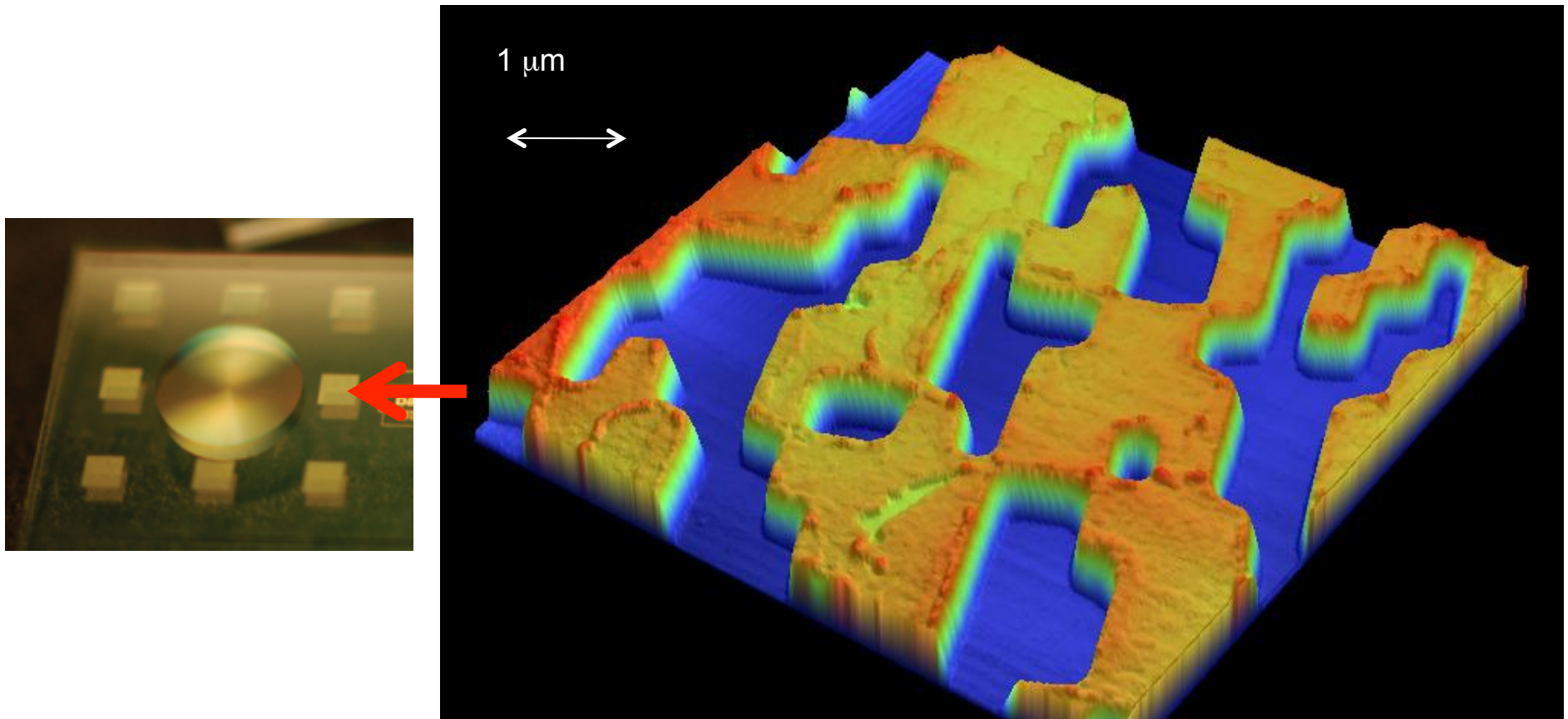
## How small can one make the projector elements?

Example of micro-projector optics etched in glass



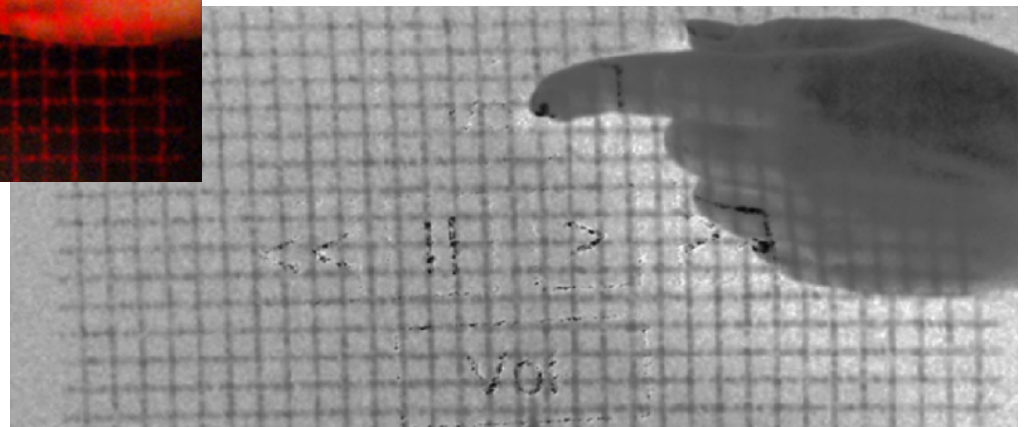
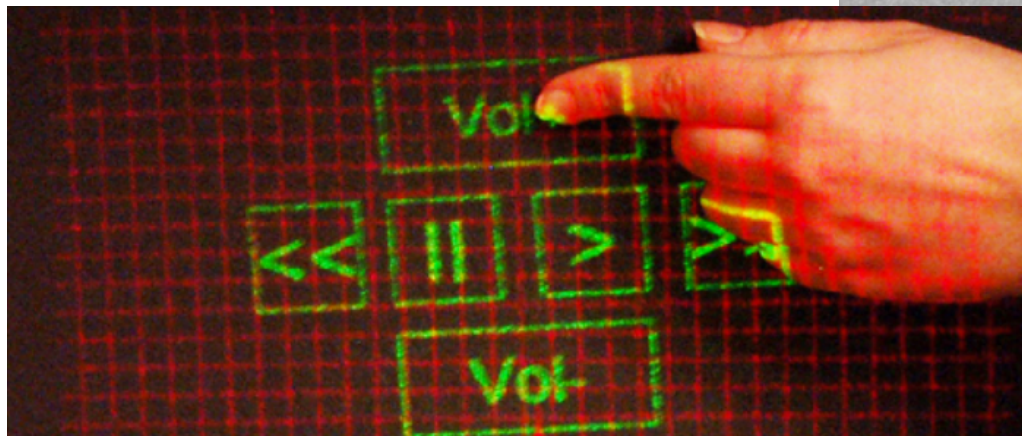
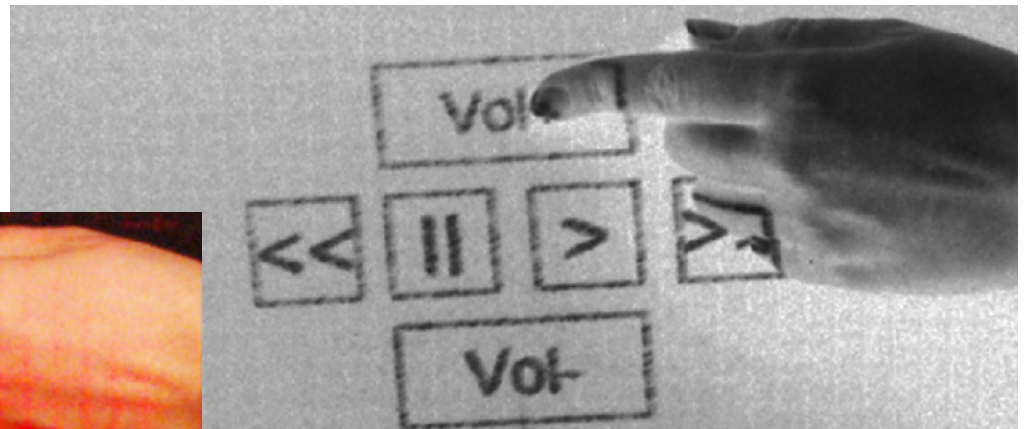
On this 3x3mm quartz window there are 8 different structured light projectors (for sensing and virtual interfaces), as well as an EDOF IR camera objective lens.

Surface topology scan over structured light pattern generator  
etched in quartz window



Example of virtual interface projection with simple structured illumination from previous piece of quartz.

RGB camera



IR camera

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**- smaller, faster, cooler, cheaper -**



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Canesta TOF



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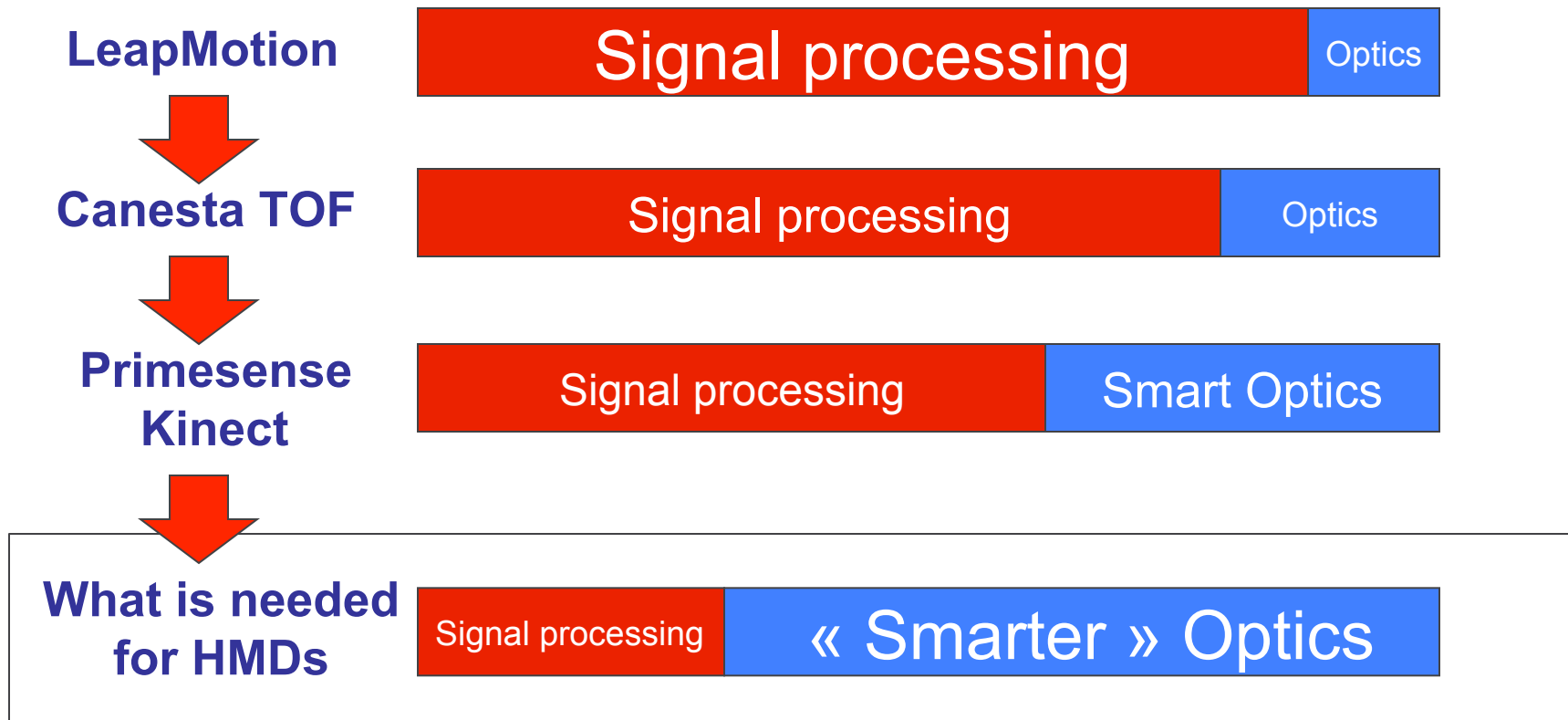
Canesta TOF



Primesense  
Kinect



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- Optical combiner integrated within prescription lenses
- High resolution and large FOV over full color operation
- ... and **seamless integration of virtual interfaces and gesture/eye sensing**



Questions?

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